

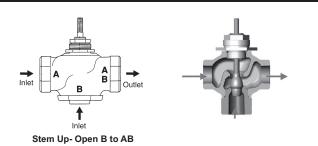
# G325, 3-Way, Globe Valve, Bronze Trim, Mixing



X	WARRANTY

Technical Data	
Service	chilled, hot water, up to 60% glycol
Flow Characteristic	linear
Controllable Flow Range	stem up - open B to AB
Size [mm]	1" [25]
End Fitting	NPT female ends
Body	bronze
Stem	stainless steel
Stem Packing	spring loaded Teflon® V-ring
Seat	bronze
Plug	brass
Disc	composition (EPDM)
Body Pressure Rating [psi]	ANSI 250
ANSI Class	ANSI 250 ( up to 400 psi below 150°F)
Media Temperature Range	20°F to 280°F [-7°C to 138°C]
(Water)	
Max Differential Pressure (Water)	35 psi (241 kPa)
Rangeability	A-port 100:1, B-port 500:1
Cv	14
Weight	3.1 lb [1.4 kg]
Leakage	ANSI Class III
Servicing	Repack/Rebuild kits available

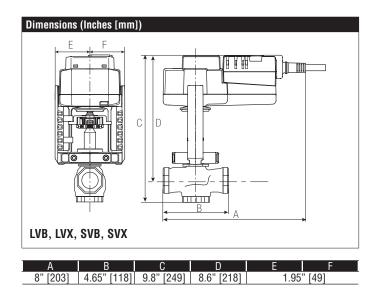
#### Flow Pattern



#### Application

This valve is typically used in Air handling units on heating or cooling coils, and fan coil unit heating or cooling coils. Some other common applications include Unit Ventilators, VAV box re-heat coils and bypass loops. This valve is suitable for use in hydronic system with constant or variable flow. 3-way valves are available with mixing or diverting flow patterns.

	Suitable Actuators				
	Non-Spring	Spring	Electronic Fail-Safe		
G325	SVB(X)	NFB(X)	SVKB(X)		

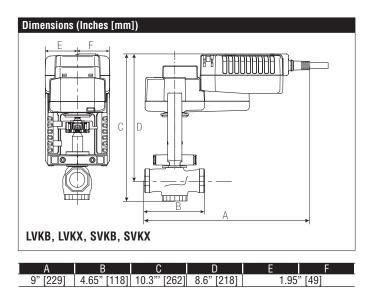


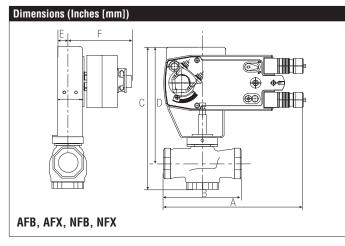
### Piping

The valves should be mounted in a weather-protected area in a location that is within the ambient limits of the actuator. Allow sufficient room for valve with actuator and for service. The G2(S) and G3(D) preferred mounting position of the valve is with the valve stem vertical above the valve body, for maximum life. However, the assemblies can be mounted with the valve stem vertical or horizontal in relation to the pipe. The actuators should never be mounted underneath the valve, as condensation can build up and result in a failure of the actuators. Do not reverse flow direction.



# G325, 3-Way, Globe Valve, Bronze Trim, Mixing





	А	В	С	D	E	F
9	.8" [249]	4.65" [118]	10.12"	8.5" [216]	1.25" [32]	5" [127]
			[257]			





Technical Data	
Power Supply	24240 VAC -20% / +10%, 50/60 Hz,
	24125 VDC ±10%
Power Consumption Running	6 W
Power Consumption Holding	2.5 W
Transformer Sizing	6 VA @ 24 VAC (class 2 power source), 6.5 VA @ 120 VAC, 9.5 VA @ 240 VAC
Shaft Diameter	1/2" to 1.05" round, centers on 1/2" and 3/4" with insert, 1.05" without insert
Electrical Connection	3 ft [1 m], 18 GA appliance cable with 1/2" conduit connector
Overload Protection	electronic throughout 0° to 95° rotation
Angle of Rotation	95° (adjustable with mechanical end stop, 35° to 95°)
Torque	90 in-lbs [10 Nm] minimum
Direction of Rotation (Motor)	reversible with CW/CCW mounting
Direction of Rotation (Fail-Safe)	reversible with CW/CCW mounting
Position Indication	visual indicator, 0° to 95° (0° is full spring return position)
Manual Override	5 mm hex crank (3/16" Allen), supplied
Running Time (Motor)	<75 sec
Running Time (Fail-Safe)	20 sec @ -4°F to +122°F [-20°C to +50°C], < 60 sec @ -22°F [-30°C]
Humidity	max. 95% RH non-condensing
Ambient Temperature Range	-22°F to +122°F [-30°C to 50°C]
Storage Temperature Range	-40 F to 176 F [-40 C to 80 C]
Housing	NEMA 2, IP54, UL enclosure type 2
Housing Material	zinc coated metal and plastic casing
Agency Listings†	cULus acc. to UL60730-1A/-2-14, CAN/CSA E60730-1:02, CE acc. to 2004/108/EC and 2006/95/EC
Noise Level (Motor)	≤50 dB (A)
Noise Level (Fail-Safe)	<62 dB (A)
Servicing	maintenance free
Quality Standard	ISO 9001
Weight	4.2 lb [1.9 kg]

†Rated Impulse Voltage 800V, Type of action 1.AA, Control Pollution Degree 3



#### Wiring Diagrams

## MARNING! LIVE ELECTRICAL COMPONENTS!

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

### X INSTALLATION NOTES

Actuators with appliance cables are numbered.

UP Universal Power Supply (UP) models can be supplied with 24 VAC up to 240 VAC, or 24 VDC up to 125 VDC.



A

Provide overload protection and disconnect as required.

Meets cULus requirements without the need of an electrical ground connection.

