

**Brass Stem** 

**Chrome Plated Brass Ball and Nickel Plated** 

**Technical data sheet** 

B312B







#### **Technical data**

Functional data	Valve Size	0.5" [15]	
	Fluid	chilled or hot water, up to 60% glycol	
	Fluid Temp Range (water)	0250°F [-18120°C]	
	Body Pressure Rating	600 psi	
	Body pressure rating note	600 psi	
	Close-off pressure ∆ps	200 psi	
	Flow characteristic	A-port Equal percentage; B-port modified linea for constant flow	
	Servicing	maintenance-free	
	Flow Pattern	3-way Mixing/Diverting	
	Leakage rate	0% for A – AB, <2.0% for B – AB	
	Controllable flow range	75°	
	Cv	3	
	Cv Flow Rating	A-port: as stated in chart B-port: 70% of A – AB	
		Cv	
Materials	Valve body	Nickel-plated brass body	
	Stem	nickel-plated brass	
	Stem seal	EPDM (lubricated)	
	Seat	PTFE	
	Characterizing disk	TEFZEL®	
	Pipe connection	NPT female ends	
	O-ring	EPDM (lubricated)	
	Ball	chrome plated brass	
Suitable actuators	Non-Spring	TR LRB(X)	
	Spring	TFB(X) LF	

#### Safety notes



• WARNING: This product can expose you to lead which is known to the State of California to cause cancer and reproductive harm. For more information go to www.p65warnings.ca.gov

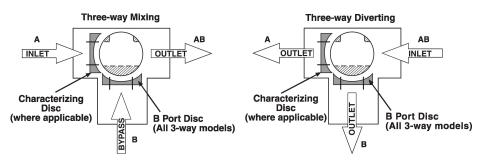
### **Product features**

Application This valve is typically used in air handling units on heating or cooling coils, and fan coil unit heating or cooling coils. Some other common applications include Unit Ventilators, VAV box reheat coils and bypass loops. This valve is suitable for use in a hydronic system with variable or constant flow.

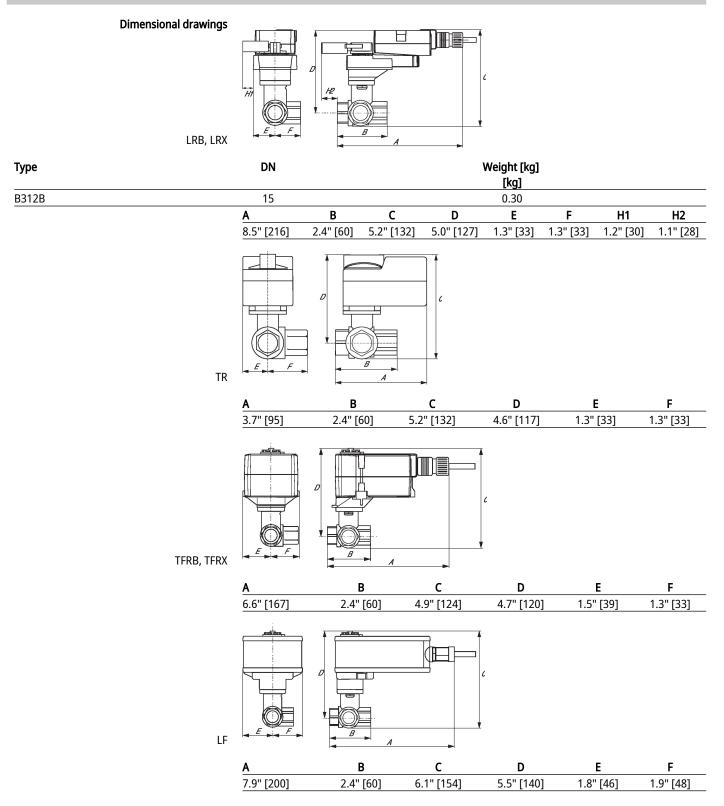








### Dimensions





# LF24 US

On/Off, Spring Return, AC/DC 24 V

On/Off, Spring Return, 24V, Torque min. 35 in-lb, for control of air dampers





### **Technical data**

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Power consumption in operation	5 W
	Power consumption in rest position	2.5 W
	Transformer sizing	7 VA (class 2 power source)
	Electrical Connection	18 GA appliance cable, 3 ft [1 m], with 1/2" conduit connector
	Overload Protection	electronic throughout 095° rotation
	Electrical Protection	actuators are double insulated
Functional data	Torque motor	35 in-lb [4 Nm]
	Direction of motion motor	selectable with switch 0/1
	Direction of motion fail-safe	reversible with cw/ccw mounting
	Angle of rotation	Max. 95°,
	Running Time (Motor)	75 s
	Running time fail-safe	<25 s @ -4122°F [-2050°C], <60 s @ -22°F [-30°C]
	Noise level, motor	50 dB(A)
	Noise level, fail-safe	62 dB(A)
	Shaft Diameter	3/81/2" round, centers on 1/2"
	Position indication	Mechanical
Safety data	Degree of protection IEC/EN	IP54
	Degree of protection NEMA/UL	NEMA 2
	Enclosure	UL Enclosure Type 2
	Agency Listing	cULus acc. To UL 873 and CAN/CSA C22.2 No. 24-93; Listed to UL 2043 - suitable for use in air plenums per Section 300.22(c) of the NEC and Section 602.2 of the IMC
	Quality Standard	ISO 9001
	Ambient temperature	-22122°F [-3050°C]
	Storage temperature	-40176°F [-4080°C]
	Ambient humidity	Max. 95% RH, non-condensing
	Servicing	maintenance-free
Weight	Weight	3.2 lb [1.5 kg]
Materials	Housing material	galvanized steel



<ul> <li>Application For On/Off, fail-safe control of dampers in HVAC systems. Actuator sizing should be done in accordance with the damper manufacturer's specifications. Control is On/Off from an auxilic contact or a manual switch. The actuator is mounted directly to a damper shaft from 3/8" up 1/2" in diameter by means of its universal clamp, 1/2" shaft centered at delivery. For shafts or 3/4" use K6-1 accessory. A crank arm and several mounting brackets are available for applications where the actuators provide true spring return operation for reliable fail-safe application positive close off on air tight dampers. The spring return system provides consistent torque the damper with, and without, power applied to the actuator. The LF series provides 95° of rotation and is provided with a graduated position indicator showing 095°. The actuator no be stalled anywhere in its normal rotation without the need of mechanical end switches. Po consumption is reduced in holding mode. The actuator is double insulated so an electrical ground connection is not necessary.</li> <li>Typical specification On/Off spring return damper actuators shall be direct coupled type which require no crank and linkage and be capable of direct mounting to a shaft up to a 3/4" diameter and center or 1/2" shaft (default). Actuator shall be provided it all angles of rotation. If required, or SPDT auxiliary switch shall be provided with one switch having the capability of being adjustable. Actuators with auxilary switch must be constructed to meet derequirement for Double Insulation so an electrical ground connection is not required to meet agency listings Actuators shall be clrucal synath, and be manufactured under ISO 900 International Quality Control Standards. Actuators shall be as manufactured under ISO 900 International Quality Control Standards. Actuators shall be as manufactured under ISO 900 International Quality Control Standards. Actuators shall be as manufactured by Belimo.</li> </ul>	Product features			
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Accessories	Accessories			
Electrical accessories     Description     Type       Auxiliany switch     mercury/free     P475		Electrical accessories	· · · · · · · · · · · · · · · · · · ·	

Electrical accessories	Description	Туре
	Auxiliary switch, mercury-free	P475
	Auxiliary switch, mercury-free	P475-1
	Signal simulator, Power supply AC 120 V	PS-100
	Transformer, AC 120 V to AC 24 V, 40 VA	ZG-X40



Mechanical accessories	Description	Туре
	Shaft extension 170 mm Ø10 mm for damper shaft Ø 616 mm	AV6-20
	End stop indicator	IND-LF
	Shaft clamp	K6 US
	for LF	K0 03
	Shaft clamp reversible, clamping range Ø1620 mm	K6-1
	Ball joint suitable for damper crank arm KH8 / KH10	KG10A
	-	KGTUA KG6
	Ball joint suitable for damper crank arm KH8	
	Ball joint suitable for damper crank arm KH8	KG8
	Actuator arm, clamping range Ø816 mm, Slot width 8.2 mm	KH-LF
	V-bolt Kit for KH-LF.	KH-LFV
	Damper crank arm Slot width 8.2 mm, for Ø1.05"	KH12
	Damper crank arm Slot width 6.2 mm, clamping range Ø1018 mm	KH6
	Damper crank arm Slot width 8.2 mm, clamping range Ø1018 mm	KH8
	Anti-rotation bracket LF.	LF-P
	Push rod for KG10A ball joint 36" L, 3/8" diameter	SH10
	Push rod for KG6 & KG8 ball joints (36" L, 5/16" diameter).	SH8
	Wrench 0.32 in and 0.39 in [8 mm and 10 mm]	TOOL-06
	Angle of rotation limiter, with end stop	ZDB-LF
	Form fit adapter 8x8 mm	ZF8-LF
	Mounting Bracket: ZS-260 Right Angle	ZG-109
	Linkage kit	ZG-110
	Mounting bracket	ZG-112
	for LF	
	Damper clip for damper blade, 3.5" width.	ZG-DC1
	Damper clip for damper blade, 6" width.	ZG-DC2
	LF crankarm adaptor kit (includes ZG-112).	ZG-LF112
	LF crankarm adaptor kit (T bracket included).	ZG-LF2
	Shaft extension for 3/8" diameter shafts (4" L).	ZG-LMSA-1
	Shaft extension for 1/2" diameter shafts (5" L).	ZG-LMSA-1/2-5
	Weather shield 330x203x152 mm [13x8x6"] (LxBxH)	ZS-100
	Base plate, for ZS-100	ZS-101
	Weather shield 406x213x102 mm [16x8-3/8x4"] (LxWxH)	ZS-150
	Explosion proof housing 406x254x164 mm [16x10x6.435"] (LxBxH), UL	ZS-260
	and CSA, Class I, Zone 1&2, Groups B, C, D, (NEMA 7), Class III, Hazardous (classified) Locations	
	Weather shield 438x222x140 mm [17-1/4x8-3/4x5-1/2"] (LxBxH), NEMA 4X, with mounting brackets	ZS-300
	Weather shield 438x222x140 mm [17-1/4x8-3/4x5-1/2"] (LxBxH), NEMA 4X, with mounting brackets	ZS-300-5
	Shaft extension 1/2"	ZS-300-C1
	Shaft extension 3/4"	ZS-300-C2
	Shaft extension 1"	ZS-300-C3

#### **Electrical installation**

# Marning! Live electrical components!

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.



Meets cULus requirements without the need of an electrical ground connection.



(A) Actuators with appliance cables are numbered.

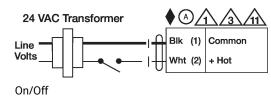
 $\bigwedge$  Provide overload protection and disconnect as required.

Actuators may also be powered by DC 24 V.

Actuators may be connected in parallel if not mechanically linked. Power consumption and A input impedance must be observed.







### Dimensions

Dimensional drawings

