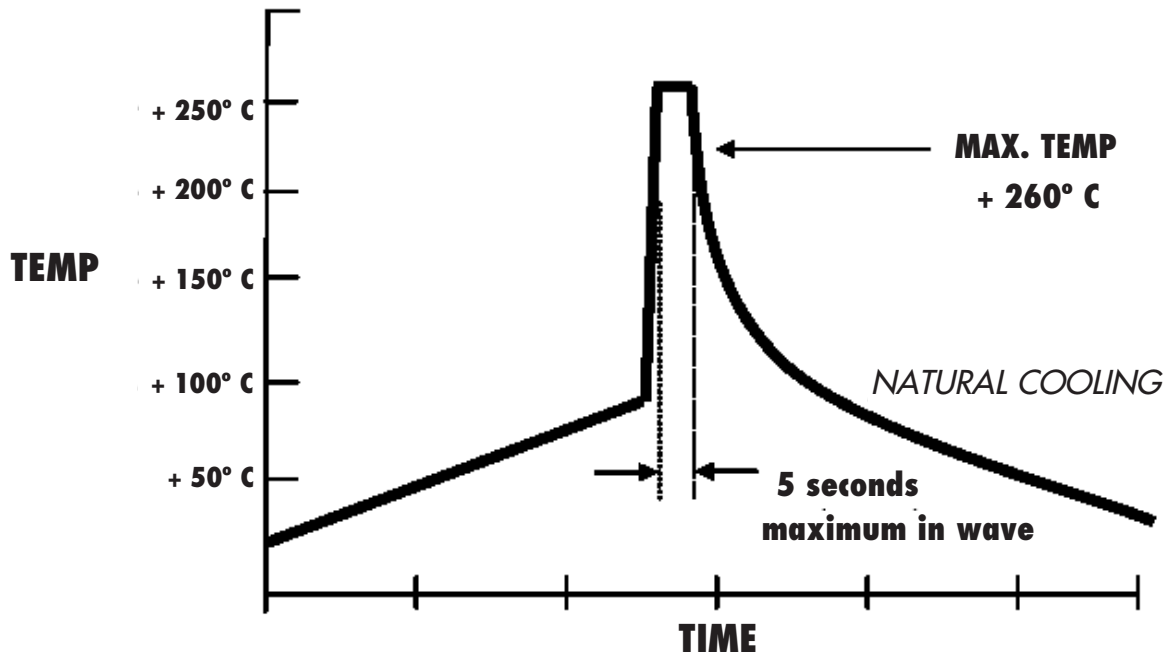


Products: CR8300 Series PCB Mount Current Transformers

Pb-Free Soldering Process



The above flow-wave soldering profile applies to all CR8300 and Custom CR8400 PCB Mount Current transformers.

The temperatures shown above, reflect the conditions seen by the component lead wires

Exposure of the component body to excessive heat during curing, preheat and soldering operations, may result in damage to the component.

It is recommended that leaded components be installed after reflow soldering of surface mount components is completed.