Honeywell

VBN Threaded Control Ball Valves and Actuators

PRODUCT DATA

APPLICATION

The VBN2 2-Way Control Ball Valves and VBN3 3-Way Control Ball Valves control hot and chilled water with glycol solutions up to 50% in heating, ventilating, and air conditioning (HVAC) systems to provide two-position or modulating functions. These control ball valves can be ordered alone or with spring return or non-spring return actuators.

VBN2, VBN3



FEATURES

- Sizes from 1/2 to 3 in. with internal (female) NPT connections.
- Equal percentage flow characteristic.
- Reduced B port CV for constant loop flow.
- Choice of factory-installed actuation: floating, modulating (2-10 V), spring return or non-spring return 2-Position, Spring Return Modulating/Floating, Spring Return Sylk-enabled.
- Field configurable for normally open or normally closed fail-safe position.
- Removable manual operating handle to control valve during installation or in an event of power failure.
- Actuator can be mounted on the valve in any of four orientations.
- Field-serviceable stem assembly.
- Wide range of CV choices from 0.33 to 266.
- Nickel-chrome plated brass or 316 stainless steel ball and stem.
- Valve installs in a globe valve "T" pattern, no extra elbows or piping required.
- Mixing or Diverting control for 3-way valves.
- ANSI Class IV seat leakage specification (0.01% of CV) for 3-way A port and ANSI Class III seat leakage specification (0.1% of CV) for 3-way B port.

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SPECIFICATIONS

Valve Type: Control Ball Valve Body Pattern: 2-way, 3-way Connection Type: Female NPT

Controlled Fluid: Chilled or hot water with up to 50% Glycol. Not for use with steam or fuels.

Leakage Rating: ANSI Class IV (0.01% of CV maximum) for 3-way A port and ANSI Class III seat leakage specification (0.1% of CV) for 3-way B port

Maximum Safe Operating Rating: 360 psi (2482 kPa) Fluid Temperature Range: -22°F to +250°F (-30°C to

+121°F)

Materials:

Body: Brass Ball and Stem:

Two-way: Nickel-chrome plated brass or 316 Stainless

Three-way: Nickel-chrome plated brass. Seat: Teflon® seals with EPDM O-rings Flow Control Insert: Noryl®

Body Style:

2-way ball valve, straight-through flow, full or reduced port using patented flow control insert.

3-way ball valve, A-B-AB flow, full or reduced port using patented flow control insert.

Internal NPT connections.

Body Pressure Rating (maximum):

360 psi (2482 kPa) at 250°F (121°C).

Medium Temperature Range:

-22 to +250°F (-30 to +121°C).

Flow Characteristics:

2-way: Equal Percentage with flow control insert. 3-way: Port A to AB: Equal Percentage.

Port B to AB: Linear.

Compatible Actuators:

Minimum Torque Required:

35 lb-in. (4 Nm) up to 3 in. (.DN80) 27 lb-in. (3 Nm) up to 1-1/4 in. (.DN32)

Fail Safe: MSXX05*

Non-Fail Safe: MVN* and MNXX05*

* These actuators are available as factory installed assemblies. See Table 1 for all available options.

Approvals/Standards:

Valves: ANSI Class IV close-off/leakage (maximum 0.01% of CV let by)

Actuators: See literature for the given actuator.

ORDERING INFORMATION

When purchasing replacement and modernization products from your TRADELINE® wholesaler or distributor, refer to the TRADELINE® Catalog or price sheets for complete ordering number. If you have additional questions, need further information, or would like to comment on our products or services, please write or phone:

- 1. Your local Honeywell Environmental and Combustion Controls Sales Office (check white pages of your phone directory).
- Honeywell Customer Care 1985 Douglas Drive North Golden Valley, Minnesota 55422-4386
- 3. http://customer.honeywell.com or http://customer.honeywell.ca

International Sales and Service Offices in all principal cities of the world. Manufacturing in Belgium, Canada, China, Czech Republic, Germany, Hungary, Italy, Mexico, Netherlands, United Kingdom, and United States.

Table 1. VBN Model Selection Table.

			Mod	el Selec	tion	: Ball Valve						
Valve	Fitting	Body/ Flow Type	Size	CV	Trim	Actuator Adapter		Actuator		Fail Position		Accessories
VB -	bal	l val	ve					MVN613A0000***		Leave blank = Fail in		C1 =
	N- F	ema	ale N	NPT threa	ded			MVN613L0000***		place		1 m cable
_		2 - 2						MVN643A0000***				
		3 - 3	- 3-way					MVN643L0000***				
								MVN713A0000***				
								MVN713L0000***				
				-1/2 (DN				MN6105A1011				3R = NEMA
				-3/4 (DN -1 (DN25				MN6105A1201				NEMA Enclosure
				-1-1/4 (MN7505A2001				
				-1-1/2 ([-2 (DN50		0)		MN7505A2209				
			G	-2-1/2 ([DN6			MS7505A2030		FSO = Fail Safe Open (VBN2)		
			H	-3 (DN80				MS7505A2130		FSC = Fail Safe Closed		
				xxx.xx - and 5.	CV	Designator See Table 4		MS8105A1030		(VBN2)		
				and 5.				MS8105A1130		FSA = Fail A-AB Open (VBN3)		
						Plated Brass Stainless Steel		MS4105A1030		FSB = Fail B-AB Open		
					_	(VBN2)		MS4105A1130		(VBN3)		
						A* - Standard Base		MS7103A2021***				Leave Blank =
						L** - Low Profile X - MN/MS DCA		MS7103A2221***				3 ft cable standard
						Actuator Bracket		MS3103A1023***				Stanuaru
								MS3103A1223***				
								MS7503A2021***				
								MS7503A2221***				
VB	N	2	A	004.70	P	A	+	MVN613A0000	+		+	C1

3

Example part number: VBN2A004.70PA+MVN613A0000+C1

^{*} Standard base provides clearance between valve and actuator for insulation.
** Low profile enables installation of valve and actuator in tight spaces.
*** Only compatible with valves 1-1/4" or smaller.

Table 2. Actuator Control Description.

Actuator	Control
MVN613A0000	Floating, Two-position (SPDT) (90 sec. timing), 24 V, Fail in Place
MVN613L0000]
MVN643A0000	Floating, Two-position (SPDT or SPST) Fast Acting (30 sec. timing), 24 V, Fail in Place
MVN643L0000]
MVN713A0000	0(2)-10 Vdc Modulating, 24 V, Fail in Place
MVN713L0000]
MN6105A1011	Floating, Two-position (SPDT), 24 V, Fail in Place
MN6105A1201	Floating, Two-Position (SPDT), 24 V, Fail in Place with end switches
MN7505A2001	0(2)-10 Vdc Modulating, 24 V, Fail in Place
MN7505A2209	0(2)-10 Vdc Modulating, 24 V, Fail in Place with end switches
MS7505A2030	Universal, O(2)-10 Vdc Modulating, Floating, Two-position (SPDT), 24 V, Fail Safe
MS7505A2130	Universal, O(2)-10 Vdc Modulating, Floating, Two-Position (SPDT), 24 V, Fail Safe with end switches
MS8105A1030	Two-Position (SPST), 24 V, Fail Safe
MS8105A1130	Two-Position (SPST), 24 V, Fail Safe with end switches
MS4105A1030	Two-Position (SPST), 120 V, Fail Safe
MS4105A1130	Two-Position (SPST), 120 V, Fail Safe with end switches
MS7103A2021	0(2)-10 Vdc Modulating, 24 V, Fail Safe
MS7103A2221	0(2)-10 Vdc Modulating, 24 V, Fail Safe with end switches
MS3103A1023	Sylk-enabled, 24 V, Fail Safe
MS3103A1223	Sylk-enabled, 24 V, Fail Safe with end switches
MS7503A2021	Universal, O(2)-10 Vdc Modulating, Floating, Two-Position, 24 V, Fail Safe
MS7503A2221	Universal, O(2)-10 Vdc Modulating, Floating, Two-Position, 24 V, Fail Safe with end switches

Table 3. Control Ball Valve Short Order Codes 1/2" - 3".

	М	odel	Seled	tion	: Ball Valve	Tirot Ball Valve Short Order Codes 72							
Valve	Body Flow Type	əz	C	Trim	Actuator	Actuator	Fail Position	Accessories					
VBN -		trol E	Ball Va	alve		0 - No Actuator (valve only)	0 - No Actuator	00 - None					
	2 - 2 3 - 3	2-way 3-way				1 - 24 Vac, Floating, 90 sec. (MVN613, Fail in place)***	or Fail in Place (FIP)	00 - None 01 - C1 - 1 m					
						2 - 24 Vac, Floating/2-Pos., 30 sec. (MVN643, Fail in place)***		Cable					
						3 - 24 Vac, Modulating 0(2)-10 Vdc (MVN713, Fail in place)***							
		A1 /2 (DN15)				4 - 24 Vac, Floating/2-Position (MN6105, Fail in place)		00 - None 02 - 3R - NEMA					
		A1/2 (DN15) B3/4 (DN20) C1 (DN25)				5 - 24 Vac, Mod. 0(2)-10 Vdc (MN7505, Fail in place)		enclosure					
		C1 (DN25) D1-1/4 (DN32) E1-1/2 (DN40)				C - 24 Vac, Floating/2-Position w/ end switches (MN 6105, Fail in place)							
		F2 (DN50) G2-1/2 (DN65) H3 (DN80) (VBN2)				D - 24 Vac, Mod. 0(2)-10 Vdc w/ end switches (MN7505, Fail in place)							
						6 - 24 Vac, Mod. 0(2)-10 Vdc/Floating, 2-Position (MS7505, Fail safe)	1 - VBN2 Fail Safe Open (FSO) 2 - VBN2 Fail						
						7 - 24 Vac, 2-Position (MS8105, Fail safe)	Safe Closed (FSC) 3 - VBN3 Fail						
						8 - 100-250 Vac, 2-Position (MS4105, Fail safe)	Safe A to AB Open (FSA)						
						9 - 100-250 Vac, 2-Pos. w/ end switches (MS4105, Fail safe)	4 - VBN3 Fail Safe B to AB						
			Opti	ons r	nator. ange from B-2.	A - 24 Vac, 2-Position w/ end switches (MS8105, Fail safe)	Open (FSB)						
			See	Table	4 and 5.	B - 24 Vac, Mod 0(2)-10 Vdc/ Floating/ 2-Position w/ end switches (MS7505, Fail safe)							
				Plat	Nickel Chrome ed Brass		01 - 3 ft Cable						
					16 Stainless Steel VBN2)	F - 24 Vac, Mod. 2-10 Vdc w/ end switches (MS7103, Fail safe)***							
		L** - Low Profile				W AAN (AAC DCA							
	Actuator Bracket				X - MN/MS DCA Actuator Bracket	H - 24 Vac, Sylk Enabled w/ end switches (MS3103, Fail safe)***							
						J - 24 Vac, Universal, 0(2)-10Vdc / Floating / 2-Position (MS7503, Fail safe)***							
						K - 24 Vac, Universal, 0(2)-10Vdc / Floating / 2-Position, w/ end switches (MS7503, Fail safe)***							
VBN	2	A	В	Р	Α	1	0	00					

Example part number: **VBN2ABPA1000**

^{*} Standard base provides clearance between valve and actuator for insulation.

^{**} Low profile enables installation of valve and actuator in tight spaces.
*** Only compatible with valves 1-1/4" or smaller.

Table 4. C_v Designator for Two-Way VBN Ball Valves.

Valve																			
Body	Size	В	D	E	F	G	Н	J	K	L	М	N	P	R	S	T	U	1	2
VBN2A	1/2"	0.38	0.68	1.3	2.0	2.6	4.7		11.7*										
VBN2B	3/4"						4.3	7.4	10.1		29*								
VBN2C	1"							9.0		15.3	26		54*						
VBN2D	1-1/4"								14.9	25	37				102*				
VBN2E	1-1/2"											41		74				172*	
VBN2F	2"											42	57	71	100				266*
VBN2G	2-1/2"													72	101			202*	
VBN2H	3"															124	145*		

^{*} Valve does not have flow control insert.

Table 5. C_v Designator for Three-Way VBN Ball Valves.

Valve Body	Size	В	С	D	E	F	G	Н	J	K	L	М	N	P	R	s
VBN3A	1/2"	0.33	0.59		1.0	2.4		4.3	8.0							
VBN3B	3/4"						3.8		7.0	11.0*						
VBN3C	1"								8.6	14.9	22	31				
VBN3D	1-1/4"									12.7	19.4*	27	34*			
VBN3E	1-1/2"										24	32*		61		
VBN3F	2"												38	57	83	109
VBN3G	2-1/2"														74	100*

^{*} Valve does not have flow control insert.

MVN Actuator



APPLICATION

MVN 3Nm (27 lb-in.) Control Valve Actuator is used with the VBN2 2-way and the VBN3 3-way Control Ball Valves to control hot and chilled water with glycol solutions up to 50% in heating, ventilating, and air conditioning (HVAC) systems to provide two-position or modulating functions.

FEATURES

- · Non-spring Return
- Floating and modulating
- · Space saving, click-on installation no tool required
- Extendable position indicator for easy commissioning
- Available with or without cable
- Compatible with control ball valves from 1/2 to 1-1/4 inches.
- Actuator can be mounted on the valve in any of four positions.

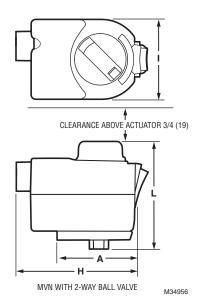


Fig. 1. MVN with 2-way ball valve. See Table 4.

SPECIFICATIONS

Actuator Type: Valve

Rotational Stroke: 90° ±3°.

Fail Safe Mode: Non-spring return, Fail in place

Torque: 27 lb-in. (3 Nm).

External Auxiliary Switches Available: No Supply Voltage: 24 Vac +20%, -15%, 24 Vdc

Power Consumption: 5 VA- Modulating; 1.5 VA - Floating;

6 VA - Fast Acting SPDT

Environmental Rating: NEMA2

Frequency: 50 Hz; 60 Hz

Mounting: Click-on installation - no tool required

Noise Rating at 1m (Maximum): 35 dB(A) max at 1 m

[50 dB (A) for MVN643].

Materials: Plenum rated plastic housing

Operating Humidity Range (% RH): 5 to 95% RH,

non-condensing

Ambient Temperature Range: -4°F to 131°F

(-20°C to 55°C)

Storage Temperature Range: -40°F to 176°F

(-40°C to 80°C)

Weight: See Table 7 (2-way) and Table 8 (3-way)

Dimensions: See Fig. 4-6, Table 7 (2-way) and Table 8 (3-

Timing: 90 sec. for MVN613 and MVN713; 30 sec. for

MVN643

Electrical Connections: Field wiring 18 to 20 AWG to screw terminals, located under the removable access cover.

Humidity Ratings: 5% to 95% RH non-condensing.

Design Life (at Rated Voltage): 60,000 cycles; 1 cycle =

0°...90°...0°

7

Cable Specification: 18 AWG, Plenum Rated, 300 V, 10 A, 3

ft. length from end of access cover.

Environmental Protection Ratings: IP40

Approvals: UL/cUL; UL60730

Table 6. Actuators and Accessories.

Actuator	Description	Accessory
MVN613A0000	Floating control ball valve actuator	C1-1 meter
MVN613L0000	Floating control ball valve actuator	cable
MVN643A0000	Fast acting SPDT contol ball valve actuator	
MVN643L0000	Fast acting SPDT contol ball valve actuator	
MVN713A0000	Modulating control ball valve actuator	
MVN713L0000	Modulating control ball valve actuator	

To order actuator with accessories order actuator part number + accessory. For example: MVN613A0000 + C1

Non-Spring Return Direct Coupled Actuator



APPLICATION

This non-spring return direct-coupled damper actuator provides modulating or floating/2-position control for: air dampers, air handlers, ventilation flaps, louvers, and reliable control for air damper applications with up to 10 sq. ft./ 44lb.-in. (5 Nm) and 20 sq. ft./88 lb.-in. (10 Nm) (seal-less damper blades; air friction-dependent).

FEATURES

- Declutch for manual adjustment
- Adjustable mechanical end limits
- Access cover includes enclosed screw terminal strip (22 to 14 AWG) for electrical connections
- Models available with 3 foot 18 AWG color-coded cable
- · Mountable in any orientation
- Function selection switch for selecting modulating (MN7505) or floating/2-position control (MN6105)

SPECIFICATIONS

Actuator Type: Damper; Valve

Rotational Stroke: 95° ±3 degrees

Fail Safe Mode: Non-spring return, Fail in place

Torque: 44 lb-in. (5 Nm)

External Auxiliary Switches Available: No

Environmental Rating: NEMA2

Frequency: 50 Hz; 60 Hz

Manual operation: Declutch mechanism

Mounting: Direct coupled

Maximum Noise Rating, Driving (dBA @ 1m): 35

Rotation to Open: By switch

Rotational Stroke Adjustment: Dual Integral Adj. Stops (3

degree increments)

Compatible Damper Shafts: 1/4 to 1/2 in. square or 3/8 to 5/8 in. round (6 to 13 mm square or 8 to 16 mm

round)

Shaft Adapter Type: U-bolt clamp

Supply Voltage: 24 Vac +20%, -15%, 24 Vdc

Power Consumption: 5 VA

Materials: Plenum rated plastic housing

Ingress Protection Rating: IP54

Operating Humidity Range (% RH): 5 to 95% RH,

non-condensing

Ambient Temperature Range: -5°F to +140°F

(-20°C to +60°C)

Storage Temperature Range: -22°F to +176°F

(-30°C to +80°C)

Weight: 1 lb (0.45 kg)

Includes: Mounting bracket, screws, shaft adapter, water-

tight strain-relief cable fittings

Comments: Integral 1/2 in. NPSM conduit connection.

Approvals:

CE: 89/336/ECC, 73/23/EEC

C-Tick: N314

Underwriters Laboratories, Inc.: UL873, Plenum Rated

Canadian Underwriters Laboratories, Inc.:

cUL C22.2 No. 24-93

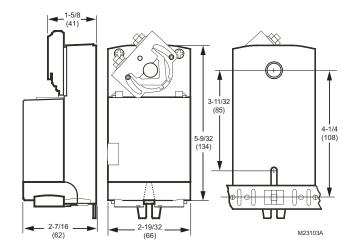


Fig. 2. Non-spring return direct coupled actuator dimensions diagram.

Spring Return 3 Nm Diamond



APPLICATION

MS7103 and MS3103 Spring Return Direct Coupled Actuators (DCA) are used within heating, ventilating and air-conditioning (HVAC) systems. They can drive a variety of quarter-turn, final control elements requiring spring return fail-safe operation.

FEATURES

- Brushless DC submotor with electronic stall protection
- · Self-centering shaft adaptor (shaft coupling) for wide range of shaft sizes
- · Fast test mode
- MS7103 models for use with 2-10 Vdc control
- MS3103 models for use with Sylk-enabled controllers
- · Models available with two internal end switches
- · Durable plastic housing with built-in mechanical end
- Spring return direction field selectable
- · Shaft position indicator and scale
- UL (cUL) listed and CE compliant
- Plenum rated actuator and control/power cable

SPECIFICATIONS

Actuator Type: Damper; Valve Rotational Stroke: 95 ±3 degrees Fail Safe Mode: Spring Return

Torque: 27 lb-in. (3 Nm)

Spring Return Torque: 27 lb-in (3 Nm) Spring Return Direction: By orientation External Auxiliary Switches Available: No

Cable Specification:

Power Cable: Plenum Rated, 3 ft (0.914 m) length from end of access cover. 18 AWG

Switch Cable: Appliance Rated, 3 ft (0.914 m) length from end of access cover, 18 AWG

Ingress Protection Rating: IP54 Environmental Rating: NEMA 2

Frequency: 50 Hz; 60 Hz **Mounting:** Direct Coupled

Maximum Noise Rating, Driving (dBA @ 1m): < 40

Maximum Noise Rating, Spring Return (dBA @ 1m): < 65

Rotational Stroke Adjustment: Mechanically limited 7.5 degree increments

Compatible Damper Shafts: 3/8 to 3/4 in. round or 1/4 to 1/2 in. square (9 to 19 mm round or 6 to 13 mm square)

Shaft Adapter Type: U-bolt

Materials: Plenum rated plastic housing

Operating Humidity Range (% RH): 5 to 95% RH, noncondensing

Ambient Operating Temperature: -40 F to +150F (-40 C to +65 C)

Shipping and Storage Temperature: -40 F to +150F (-40 C to +65 C)

Weight: 1.7 lb (0.78 kg)

Approvals

9

UL60730

IEC 60730-1 and Part 2-4 UL1097 for Double Insulation

CE Certification Low Voltage Directive 2014/35/EU

CE EMC 2004/108/EC

Switch cables are UL certified only

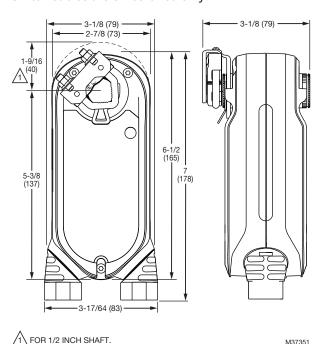


Fig. 3. Dimensions in in. (mm).

M37351

Spring Return Direct Coupled Actuator



APPLICATION

MS4105, MS7405, MS7505, and MS8105 Spring Return Direct Coupled Actuators (DCA) are used within heating, ventilating, and air-conditioning (HVAC) systems. They can drive a variety of quarter-turn, final control elements requiring spring return fail-safe operation.

FEATURES

- Brushless DC submotor with electronic stall protection on all models
- Self-centering shaft adaptor (shaft coupling) for wide range of shaft sizes
- Access cover includes enclosed screw terminal strip (22 to 14 AWG) for electrical connections.
- Models available with 3 foot 18 AWG color-coded cable
- Durable plastic housing with built-in mechanical end limits
- Spring return direction field selectable
- · Shaft position indicator and scale
- UL (cUL) listed and CE compliant
- All models are plenum rated per UL873

SPECIFICATIONS

Actuator Type: Damper; Valve Rotational Stroke: 95 ±3 degrees Fail Safe Mode: Spring Return

Torque: 44 lb-in. (5 Nm)

Spring Return Torque: 44 lb-in. (5 Nm)

Spring Return Direction: By orientation

External Auxiliary Switches Available: No

Environmental Rating: NEMA2

Frequency: 50 Hz; 60 Hz Mounting: Direct Coupled

Maximum Noise Rating, Holding (dBA @ 1m): 20 (no

audible noise)

Maximum Noise Rating, Driving (dBA @ 1m): 50

Rotation to Open: By switch

Supply Voltage: 24 Vac +20%, -15%, 24 Vdc

Power Consumption: 5 VA

Rotational Stroke Adjustment: Mechanically limited 5

degree increments

Compatible Damper Shafts: 1/4 to 1/2 in. square or 3/8

to 5/8 in. round

(6 to 13 mm square or 9 to 16 mm round)

Shaft Adapter Type: Self-centering clamping

Materials: Plenum rated plastic housing

Operating Humidity Range (% RH): 5 to 95% RH, non-

condensing

Ambient Temperature Range: -40°F to +150°F (-40°C to

+65°C) for two-position actuators only

Storage Temperature Range: $-40^{\circ}F$ to $+150^{\circ}F$ ($-40^{\circ}C$ to

+65°C

Weight: 3.5 lb. (1.6 kg)

Includes: Mounting bracket, self-centering shaft adapter

Approvals:

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CE: EMC 2004/108/EC; Certification Low Voltage Directive 2006/95/EC; IEC 60730-1 and Part 2-14

C-Tick: N314

Underwriters Laboratories, Inc.: UL873

Canadian Underwriters Laboratories, Inc.: cUL C22.2

No. 24-93

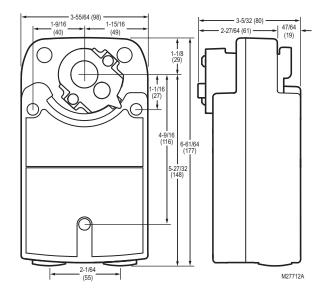


Fig. 4. Spring return direct coupled actuator dimensions diagram.

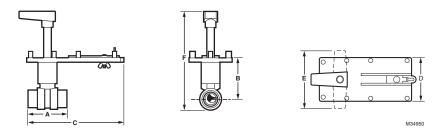


Fig. 5. 2-way ball valve dimensions for models with MN and MS actuators. See Table 7.

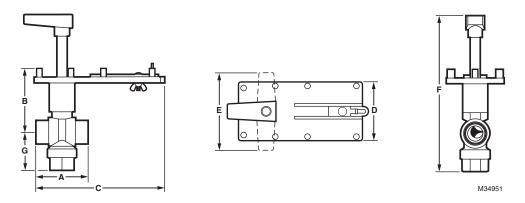


Fig. 6. 3-way ball valve dimensions for models with MN and MS actuators. See Table 8.

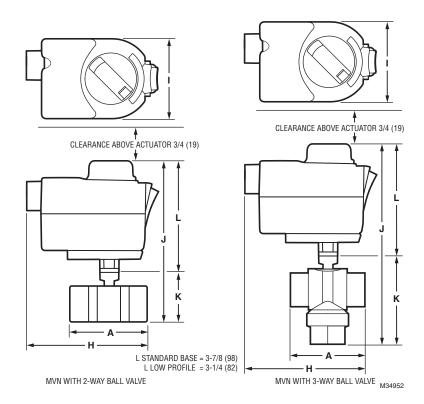


Fig. 7. MVN actuator with 2-way and 3-way ball valve dimensions in inches (millimeters). See Table 7 and Table 8.

Table 7. VBN2 dimensions in inches (millimeters).

ı	Pipe Si	ze				MVN	, MN,			ORS WITH ns in in. (m		BALL VAL	VE			Weight (valve	Replacement
ln.	(DN)	Code	C _V Designators	A	В	С	D	E	Fms ^a	Fmn ^b	Н	ı	J (w/std)	J (w/low)		only) lbs.	Stem Assembly**
1/2	15	VBN2A	0.38, 0.68, 1.30, 2.00, 2.60, 4.70, 11.70*	2-3/8 (60)	3-7/16 (87)	6-5/8 (168)	3 (76)	4 (102)	8-1/8 (206)	6-7/8 (175)	4-9/16 (116)	2-3/16 (71)	5-7/16 (139)	4- 13/16 (123)	1-5/8 (41)	1	5112-19 5112-22 (SS)
3/4	20	VBN2B	4.30, 7.40	2-3/8 (60)	3-7/16 (87)		3 (76)	4 (102)	8-1/8 (206)	6-7/8 (175)			5-7/16 (139)	4- 13/16 (123)	1-5/8 (41)	1	
			10.10, 29.00*	2-5/8 (67)	3-11/16 (94)	6-1/2 (165)	3 (76)	4 (102)	8-5/16 (211)	7-1/16 (180)			5-5/8 (143)	5 (127)	1- 13/16 (45)	1	
1	25	VBN2C	9.00	3-3/4 (95)	3-11/16 (94)	7-1/16 (179)	3 (76)	4 (102)	8-5/16 (211)	7-1/16 (180)			5-5/8 (143)	5 (127)	1- 13/16 (45)	1	
			15.30, 26.00, 54.00*	3-1/16 (77)	3-15/16 (100)	6-3/4 (171)	3 (76)	4 (102)	8- 11/16 (221)	7-7/16 (189)	-		6 (153)	5-3/8 (137)	2-3/16 (55)	1.4	5112-20 5112-23 (SS)
1-1/4	32	VBN2D	14.90, 25.00	3 (76)	3-15/16 (100)		3 (76)	4 (102)	8- 11/16 (221)	7-7/16 (189)	-		6 (152)	5-3/8 (137)	2-1/8 (54)	1.4	
			37.00, 102.00*	3-5/8 (92)	4-7/16 (113)	7 (178)	3 (76)	4 (102)	9-1/16 (231)	7- 13/16 (198)			6-3/8 (162)	5-3/4 (146)	2-9/16 (64)	2.4	
1-1/2	40	VBN2E	74.00*	3-7/16 (87)	3-15/16 (100)	6- 15/16 (176)	3 (76)	4 (102)	9-1/16 (231)	7- 13/16 (198)						2.4	
			41.00, 172.00*	4-1/16 (103)	5-3/16 (132)	7-1/16 (179)	3 (76)	4 (102)	8-7/8 (225)	7-5/8 (194)						3.2	5112-21 5112-24 (SS)
2	50	VBN2F	42.00	4(101)	3-3/4 (95)	7-3/16 (183)	3 (76)	4 (102)	8-7/8 (225)	7-5/8 (194)						3.2	
			57.00, 71.00, 100.00, 266.00*	4-15/16 (125)	4-1/16 (103)	7-7/16 (188)	3 (76)	4 (102)	10-1/2 (267)	9-1/4 (235)						5	
2-1/2	65	VBN2G	72.00, 101.00, 202.00*	5-5/16 (135)	4-1/16 (103)	7-9/16 (192)	3 (76)	4 (102)	10-1/2 (267)	9-1/4 (235)						5.5	
3	80	VBN2H	124.00, 145.00*	5 (127)	5-7/8 (149)	7- 11/16 (196)	3 (76)	4 (102)	10- 11/16 (271)	9-7/16 (240)	-					5.9	

^a For models using the MS direct coupled actuator.

b For models using the MN direct coupled actuator.

* Indicates full port valve: no flow characterizing insert.

** Replacement stems available in brass or stainless steel—use accordingly to valve part number.

Table 8. VBN3 dimensions in inches (millimeters).

F	Pipe S	ize				N	IVN, N	IN, ANI	D MS ACTU Dimens	ATORS WI sions in in.		/AY BAL	L VALVE				Weight (valve	Replacement
ln.	(DN)	Code	C _V Designators	A	В	С	D	Е	Fms ^a	Fmn ^b	G	Н	ı	J (w/ std)	J (w/low)	K	only) lbs.	Stem Assembly
1/2	15	VBN3A	0.33, 0.59, 1.00, 2.40, 4.30, 8.00	3-1/2 (89)	3-5/16 (84)	7 (178)	3 (76)	4 (102)	9-3/8 (238)	8-1/8 (206)	2-3/8 (60)	9/16	2- 13/16	6-11/16 (170)		2-7/8 (72)	2.4	5112-19
3/4	20	VBN3B	3.80, 7.00, 11.00*	2-13/16 (71)	(84)	6-1/2 (165)		4 (102)	8-13/16 (224)	7-9/16 (192)	2(51)	(116)	(71)		-	2-5/16 (58)	2	
1	25	VBN3C	8.60, 22.00	3 (76)	3-13/16 (97)	6-13/16 (173)	3 (76)	4 (102)	9-13/16 (249)	8-9/16 (217)	2-5/8 (67)				6-1/2 (165)	3-5/16 (83)	2.6	5112-20
			14.90, 31.00	4-5/16 (114)	4 (102)	7-13/16 (198)	3 (76)	4 (102)	10- 13/16 (275)	9-9/16 (243)	3-1/4 (83)			8-1/8 (206)		4-5/16 (109)	3.3	
1-1/4	32	VBN3D	19.40*	3 (76)	3-13/16 (97)	6-13/16 (173)	3 (76)	4 (102)	9-13/16 (249)	8-9/16 (217)	2-1/2 (64)				6-1/2 (165)	3-5/16 (83)	2.5	
			12.70, 27.00, 34.00*	3-5/8 (91)	4(102)	7-5/16 (185)	3 (76)	4 (102)	10-5/16 (262)	9-1/16 (230)	2-3/4 (70)			7-5/8 (194)	7 (178)	3- 13/16 (96)	2.8	
1-1/2	40	VBN3E	32.00*	4-5/16 (114)	4(102)	7-13/16 (198)	3 (76)	4 (102)	10- 13/16 (275)	9-9/16 (243)	3-1/4 (83)						3.3	
			24.00, 61.00	4 (102)		7-5/16 (185)	3 (76)	4 (102)	11(279)	9-3/4 (248)	3-1/4 (83)						3.3	5112-21
2	50	VBN3F	38.00, 57.00	4 (102)		7-5/16 (185)	3 (76)	4 (102)	11(279)	9-3/4 (248)	3-1/4 (83)						3.3	
			83.00, 109.00	5 (127)	5-13/16 (147)	7-13/16 (198)	3 (76)	4 (102)	12-5/16 (313)	11-1/16 (281)	(95)						3.8	
2-1/2	65	VBN3G	74.00, 100.00	5 (127)	5-13/16 (147)	7-13/16 (198)	3 (76)	4 (102)	12-5/16 (313)	11-1/16 (281)	3-3/4 (95)						3.8	

^a For models using the MS direct coupled actuator.

Rangeability

Rangeability is a measure of a valve's controllability. It is a measured property and is expressed as the ratio of a valve's maximum flow rate to its minimum controllable flow rate.

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Table 9. 2-way available C_V and Rangeability.

VDNIOA	C _V	0.38	0.68	1.30	2.00	2.30	4.70	11.70
VBN2A	Rangeability	41	17	52	*	321	159	251
VDNOD	C _V	4.30	7.40	10.10	29.00			
VBN2B	Rangeability	159	*	390	1503			
VDNIGG	C _V	9.00	15.30	26.00	54.00			
VBN2C	Rangeability	390	1040	484	1207			
VDNOD	C _V	14.90	25.00	37.00	102.00			
VBN2D	Rangeability	1040	*	484	1263			
VDNOE	C _V	41.00	74.00	172.00				
VBN2E	Rangeability	603	1263	558				
VDNOE	C _V	42.00	57.00	71.00	100.00	266.00		
VBN2F	Rangeability	603	*	287	*	877		
	Cv	72.00	101.00	202.00				
VBN2G	Rangeability	287	558	877				
	Cv	124.00	145.00					
VBN2H	Rangeability	750	877					

b For models using the MN direct coupled actuator.
* Indicates full A-port: no flow characterizing insert.

Effective C_V

For effective $C_V s$ for Honeywell control ball valves when used with pipe reducers, refer to Table 10 and 11.

Table 10. Effective C_Vs Using Pipe Reducers (Two-way).

Value					Effectiv	re C _V ^a				
Valve Size				F	Pipe Size	(NPT	")			
(in.)	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"	5"
	0.38	0.38	0.38	0.38						
	0.68	0.68	0.68	0.68						
	1.3	1.3	1.3	1.3						
1/2"	2.0	2.0	1.9	1.9						
	2.6	2.5	2.5	2.4						
	4.7	4.3	4.1	3.9						
	11.7	7.9	6.7	6.2						
		4.3	4.3	4.2	4.2					
3/4"		7.4	7.2	6.4	6.8					
374		10.1	9.6	9.1	8.8					
		29	21.1	17.1	15.4					
			9.0	8.9	8.8	8.7	8.6	8.6		
1"			15.3	14.9	14.4	13.8	13.5	13.4		
-			26	24	22	20	19	19		
			54	42	34	28	26	25		
				14.9	14.8	14.5	14.3	14.2	14.0	
1-1/4"				25	25	23	22	22	22	
, -				37	35	31	30	29	28	
				102	79	53	46	42	39	
1-1/2"					41	39	37	36	35	34
					74	64	56	52	48	47
					172	101	77	67	60	57
						42	41	41	40	40
						57	56	54	52	51
2"						71	69	65	62	61
						100	94	87	79	72
						266	190	146	117	106
							72	67	63	61
2-1/2"							101	88	80	76
							202	132	109	101
3"								124	90	85
3								145	97	91

^a Multiply the C_v value by 0.865 to get the capacity in k_{vs} , if S.I. (metric) units are required.

Table 11. Effective C_Vs Using Pipe Reducers (Three-way)

				Eff	ective C	v ^a			
Valve Size				Pipe	Size (N	PT)			
(in.)	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
	0.33	0.33	0.30	0.30					
	0.59	0.59	0.60	0.60					
1/2"	1.0	1.0	1.0	1.0					
1,2	2.4	2.4	2.3	2.3					
	4.3	4.3	4.0	3.8					
	8.0	8.0	7.9	5.7					
3/4"		3.8	3.8	3.7	3.7				
37.4		11.0	10.4	9.78	9.4				
		8.6	8.6	8.5	8.4	8.3	8.2	8.2	
1"		14.9	14.9	14.6	14.1	13.5	13.3	13.1	
_		22	22	21	20	18.0	18.0	17.0	
		31	31	28	25	22	21	21	
				8.7	8.6	8.6	8.5	8.5	8.5
1-1/4"				12.7	12.6	12.4	12.3	12.2	12.2
,				19	19	19	18.1	17.9	17.6
				27	26	25	24	23	23
				34	33	30	28	27	27
					24	23	23	22	22
1-1/2"					32	31	30	29	27
					61	55	50	47	44
						38	38	37	37
2"						57	56	54	52
						83	70	75	70
						109	101	92	83
2-1/2"							74	68	65
							100	87	79

 $^{^{\}rm a}$ Multiply the C $_{\rm v}$ value by 0.865 to get the capacity in $k_{\rm vs},$ if S.I. (metric) units are required.

Application Notes

IMPORTANT

Valve sizing is important for correct system operation. Undersized valves do not have sufficient capacity at maximum load. Oversized valves do not have sufficient authority over the load in modulating applications.

Oversized valves can cause excessive cycling and the seat and ball can be damaged because of the restricted opening.

Proper Use

These valves are only for use in cold, warm, and hot water systems. Not suitable for oil, combustible gases, or steam. They are designed for a medium temperature range of from 35 to 250°F, at a maximum pressure of 360 psig VBN valves are to be operated with the appropriate Honeywell direct coupled actuators only.

Water should be properly filtered, treated and conditioned according to local conditions and the recommendations of the boiler or chiller manufacturers. The installation of a strainers and filters is recommended.

IMPORTANT

The presence of excessive iron oxide (red rust) in the system voids the valve warranty.

Required Operating Torque

Both Honeywell non-spring return MVN and spring return low torque direct coupled actuators can be utilized with the VBN2 and VBN3 valves. VB valves use a patented seat design that reduces the torque needed from the actuator.

Table 12. Close-off, Differential Pressure Ratings.

Valve Type	Valve Size (in.)	Close-off Pressure Rating (psid)
2-way	1/2, 3/4	130
	1, 1-1/4, 1-1/2, 2, 2-1/2, 3	100
3-way	1/2, 3/4, 1	50
	1-1/4, 1-1/2, 2, 2-1/2	40

NOTE: 3-way close-off ratings apply to 3-way valves with the B port plugged

Flow Characteristics, Fig. 8, 9

The VBN2 Two-Way Ball Valves have:

- an equal percentage flow characteristic with characterized flow control insert.
- a linear flow characteristic with full port balls.

The VBN3 Three-Way Ball Valves have:

- between ports A and AB: an equal percentage flow characteristic.
- between ports B and AB: a linear flow characteristic at 20% reduced C_v.

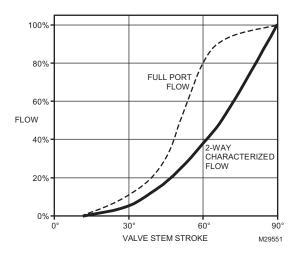


Fig. 8. Typical characterized VBN2 flow.

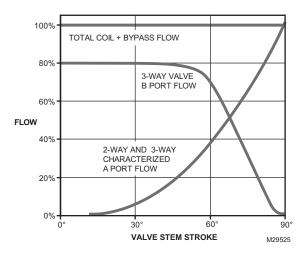


Fig. 9. Typical characterized VBN3 flow.

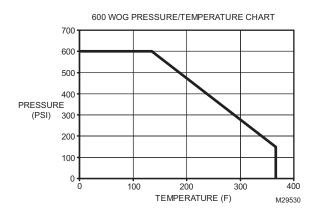


Fig. 10. Pressure derating curve.
The valve body is rated for WOG (water, oil, and gas), but the valve with its internal components are only rated for water and *not* for oil or gas.

Cavitation Limits

To prevent cavitation (the formation and collapse of steam bubbles), a conservative rule-of-thumb is to limit the pressure drop across the control valve to:

 $\Delta P < 1/2 \text{ x}$ (absolute head pressure (psia) - water vapor pressure (psia))

Water vapor pressure increases with fluid temperature, reducing the allowable pressure drop, but even chilled water can cavitate with sufficient pressure differential.

Typical pressure drop across a control valve is in the range of 3 to 5 psid. Two-position valves will typically show 0.5 psid pressure drop. Design coil flow should be limited by a balancing valve.

TYPICAL SPECIFICATIONS

Valve Actuator

Direct coupled actuator shall accept analog modulating [(0)2-10 Vdc], floating (tri-state), or two-position signal as indicated in the control sequence. Actuators shall be by Honeywell. Actuator shall provide minimum torque required for full valve shutoff position. Wiring terminals shall be provided for installation to control signal and power wiring.

Actuator shall be available with housing suitable for outdoor installation.

Accessories Identification tags shall be available for all valves; tags shall be indelibly marked with C_V , model number, and tag location.

Ball Valve

Valve housing shall consist of forged brass rated at no less than 360 psi at 250°F. Standard valve ball shall consist of chemically nickel-plated brass. Manufacturer shall be able to provide optional 316 stainless steel ball and stem for 2way valves. Valve shall have a blow-out proof stem with two EPDM O-rings with minimum 600 psi rating. Valve stem assembly shall be of a pack-less design and be fieldreplaceable without removing the valve body from the piping. Manufacturer shall be able to provide glass-filled polymer ball insert to make flow control equal percentage. Valves shall be Honeywell. The 2-way valves shall have EPDM O-rings behind ball seals to allow for a minimum close-off pressure of 100 psi with actuator which provides 35 lb-in. torque for 1/2 to 3 in. sizes. Valve shall be available with a minimum of 32 unique C_V values. Valve shall be available with threaded (FNPT) end connections. The 3-way valves shall be installed in a "T" configuration with actuator perpendicular to shaft. Valve shall not require elbows of any kind. The 3-way valves shall have EPDM Orings behind ball seals to allow for a minimum close-off pressure of 40 psi with an actuator that provides 35 lb-in. torque for 1/2 to 2-1/2 in. sizes. The 3-way valves must be available in both mixing and diverting configurations and shall be available with a minimum of 26 unique C_V values. Valve shall be available with threaded (FNPT) end connections

Table 13. Actuator Accessories and Replacement Parts.

·											
Part Number	Description	MVN613A0000	MVN613L0000	MVN643A0000	MVN643L0000	MVN713A0000	MVN713L0000	MN Non-Fail- Safe Direct Couple Actuators	MS Fail-Safe Direct Couple Actuators		
5112-3R	Weather Enclosure Assembly							х	х		
MVNAAA	Replacement Valve Adaptor	Х		Х		х					
MVNAAL	Replacement Valve Adaptor, Low Profile		Х		Х		х				
MVNAC7131	Replacement Cable with Terminal 1m, Modulation (RED, BLACK, WHITE)					х	х				
MVNAC6131	Replacement Cable with Terminal 1m, Floating (RED, BLACK, WHITE)	х	х	х	х						
MVNAT3	Replacement Screw type Terminal Block, Pluggable	х	х	х	х	x	х				
5112-11	Replacement actuator bracket							х	х		
205860	Minimum position Potentiometer							х	х		
32006306-001	Resistor Kit (500 ohm); converts 4–20 mA signal to 2–10 Vdc							х	х		
Q7002B1009	Universal Interface Module							х	х		
STRN-SCSA	Self-centering Shaft Adapter								х		
32000085-001	Strain Relief Fitting (10 pack)							х			
STRN-STRNRLF	Stain Relief Fitting (10 pack)								х		
	÷										

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63-2648–08

INSTALLATION

When installing this product...

- Read these instructions carefully. Failure to follow them could damage the product or cause a hazardous condition.
- Check ratings given in instructions and on the product to ensure the product is suitable for your application.
- 3. Installer must be a trained, experienced service technician.
- **4.** After installation is complete, check out product operation as provided in these instructions.

Preparation



CAUTION

Equipment Damage Hazard

Foreign particles like dirt and metal chips can damage the ball seals.

For trouble-free operation of the product, good installation practice must include initial system flushing, and chemical water treatment. Clean the lines upstream of particles larger than 1/16 inch diameter (welding slag, pipe scale, sand and other suspended particulate). Use of a 50 micron (or finer) system side stream filter is suggested. Remove all filters before flushing.

Do not use boiler additives, solder flux and wetted materials which are petroleum based or contain mineral oil, hydrocarbons, or ethylene glycol acetate. Compounds which can be used, with minimum 50% water dilution, are diethylene glycol, ethylene glycol, and propylene glycol (antifreeze solutions).

If installing these valves in an addition to, or retrofitting an existing building, do not assume that the fluid in the existing piping meets these criteria.

Mechanical Installation

IMPORTANT

Hold valve with pipe wrench by hexagonal fitting ONLY. Do NOT handle the valve body with the pipe wrench; product damage may result.

The valves are tapped in NPT and should be sealed with an approved pipe sealant. Torque should not exceed 75 lb-ft.

Refer to actuator literature for actuator dimensions.

- Clean the lines upstream of particles larger than 1/16 in. diameter (welding slag, pipe scale and other contaminants).
- Proceed with installation once the system specifics (expansion/contraction of the system and its medium as well as operating pressures) are within tolerances.
- **3.** Eliminate air from system.
- **4.** Two-way valves are marked to show flow direction.

IMPORTANT

Flow arrows must point in the direction of the flow for proper operation.

NOTE: For three-way valve mounting, see Fig. 11 and 12.

- 5. Stem rotation:
 - a. For two-way valves:
 - (1) Clockwise to close.
 - (2) Counterclockwise to open.
 - b. For three-way valves:
 - (1) Clockwise to increase B to AB flow.
 - (2) Counter clockwise to increase A to AB flow.

NOTE: After valves have been installed in the piping, the installer can determine the ball orientation within the valve from the notches in the top of the valve stem. For two-way valves, the lengthwise direction of the notch indicates the flow through the ball (i.e. when the notch is parallel to the axis of the valve between A and B ports, the ball will allow flow through the valve). For three-way valves, the flow can be determined by the orientation of the "T" shaped notch in the valve stem, as shown in Fig. 12.

6. Valve must be mounted with the actuator/bracket above the valve body. Do not install the valve with the stem below horizontal or upside down. (See Fig. 14-16.)

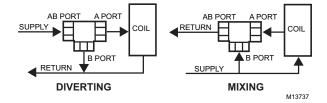
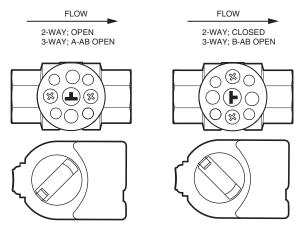


Fig. 11. Three-way ball valve flow orientation (not to scale).



NOTES: FOR 2-WAY VALVES TO MOUNT ACTUATOR ON OPEN VALVE, TURN ACTUATOR FULLY COUNTER CLOCKWISE AS SHOWN. FOR 2-WAY VALVES TO MOUNT ACTUATOR ON CLOSED VALVE, TURN ACTUATOR FULLY CLOCKWISE AS SHOWN.

FOR 3-WAY VALVES TO MOUNT ACTUATOR ON A-AB VALVE, TURN ACTUATOR FULLY COUNTER CLOCKWISE AS SHOWN. FOR 3-WAY VALVES TO MOUNT ACTUATOR ON B-AB VALVE, TURN ACTUATOR FULLY CLOCKWISE AS SHOWN.

Fig. 12. Orientation of ball in valve.

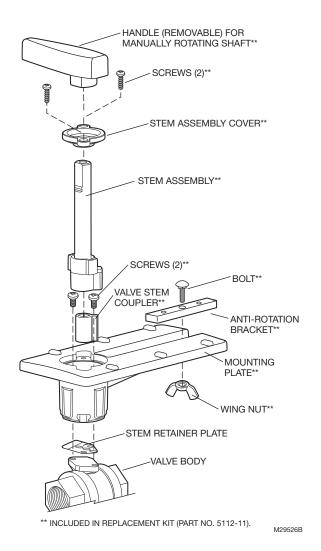


Fig. 13. Valve assembly exploded view.

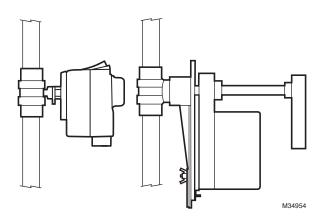


Fig. 14. Vertical valve installation.

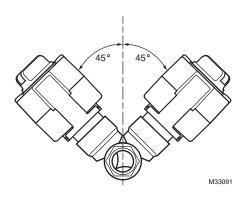


Fig. 15. Acceptable valve angle from vertical for MVN actuators.

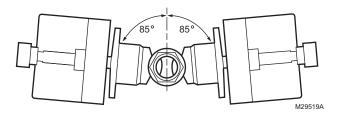


Fig. 16. Acceptable valve angle from vertical for MN and MS actuators.

Mounting Plate Adjustment

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The Actuator Mounting Plate can be rotated to a different position for installation in confined spaces. This is accomplished as follows:

- 1. Remove the handle from the shaft and set it aside.
- 2. Remove the two screws that hold the stem assembly to the mounting plate and set them aside.
- **3.** Remove and set aside the stem assembly.
- **4.** Remove and set aside the two screws that attach the mounting plate to the valve.
- **5.** Remove and set aside hold-down ring from mounting plate.
- Rotate mounting plate around valve top to the desired position.

NOTE: Take note of the screw hole positions on the valve. They limit the mounting plate positions.

- Lower ring down to valve body and engage it in the new position relative to the mounting plate.
- Tighten screws to valve body securing the mounting plate.
- 9. Reattach the stem assembly to the mounting plate.
- If desired, replace the handle on the shaft.

NOTE: See Fig. 13 for valve exploded view.

Electrical Installation

- 1. If necessary, remove actuator wiring cover.
- Wire actuator using Fig. 17 through 41 for the application required.
- Replace cover.

Wiring

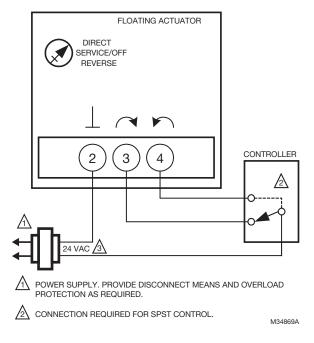
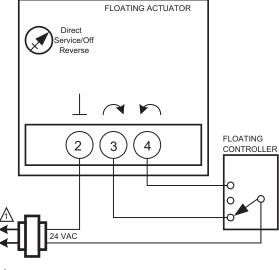
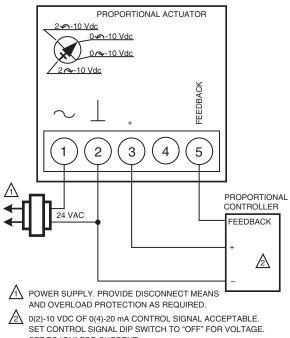


Fig. 17. MN6105 with On/Off SPDT Control.



POWER SUPPLY. PROVIDE DISCONNECT MEANS AND OVERLOAD PROTECTION AS REQUIRED.

Fig. 18. MN6105 with Floating Control.



SET TO "ON" FOR CURRENT. M18947B

Fig. 19. MN7505 with 0(2)-10 Vdc Control.

Fig. 20. Wiring for MN6105 and MN7505 models with aux./end switches.

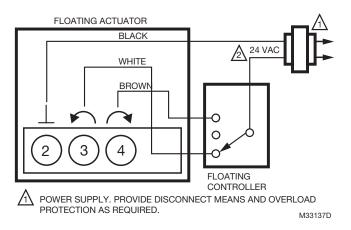


Fig. 21. MVN613 with Floating Control.

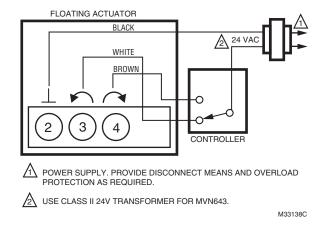
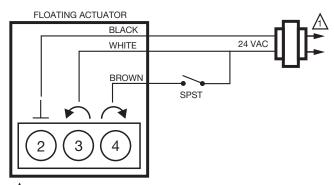


Fig. 22. MVN613 or MVN643 with Two Position SPDT Control.

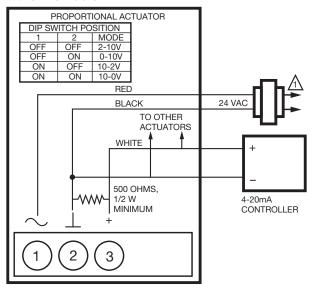


POWER SUPPLY. PROVIDE DISCONNECT MEANS AND OVERLOAD PROTECTION AS REQUIRED.

M33557C

Fig. 23. MVN643 with Two Position SPST Control.

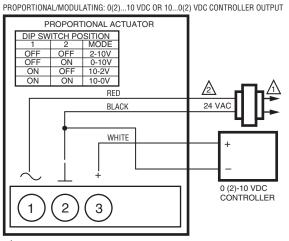
PROPORTIONAL/MODULATING: 4-20mA CONTROLLER OUTPUT WITH 500Ω SERIES RESISTOR



POWER SUPPLY. PROVIDE DISCONNECT MEANS AND OVERLOAD PROTECTION AS REQUIRED.

M33141C

Fig. 24. MVN713 with 4-20mA Control.



POWER SUPPLY. PROVIDE DISCONNECT MEANS AND OVERLOAD PROTECTION AS REQUIRED.

24 VDC SUPPLY ACCEPTABLE.

M33140A

Fig. 25. MVN713 with 0(2)-10 Vdc Control.

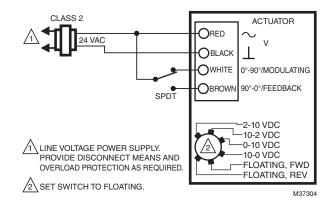


Fig. 26. MS7505 with Two Position SPDT Control.

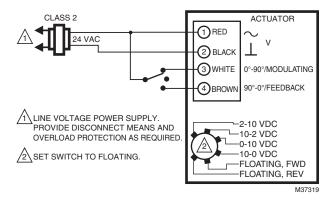


Fig. 27. MS7505 with Floating Control.

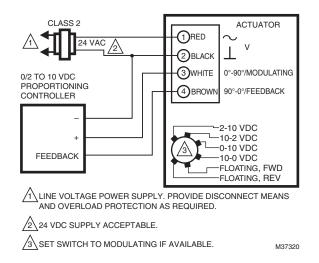


Fig. 28. MS7103 with 2-10 Vdc Control (MS7503 shown, ignore selection switch).

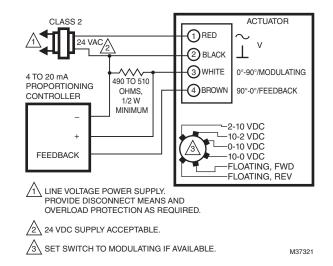


Fig. 29. MS7103 with 4-20 mA Control (MS7503 shown, ignore selection switch).

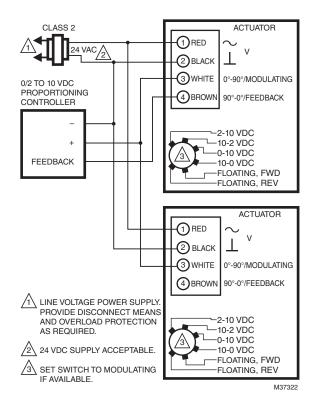


Fig. 30. MS7103 with 2-10 Vdc Control using two actuators (MS7503 shown, ignore selection switch).

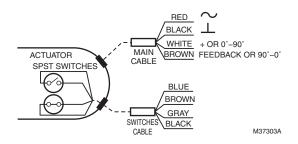


Fig. 31. Wiring for MS7103 and MS3103 Auxiliary Switches. Gray/Black = Normally Open. Closed in range 80 degrees to Fully Open. Blue/Brown = Normally Closed. Open in range 10 degrees to Fully Open.

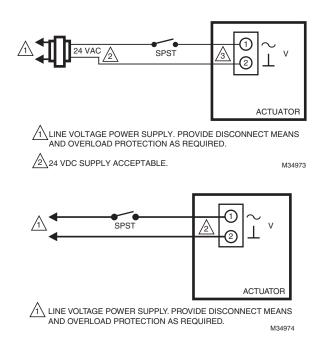


Fig. 32. MS8105 with Two Position SPDT Control.

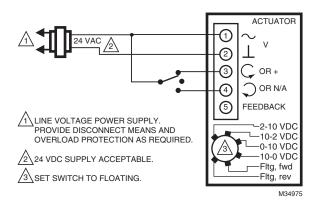


Fig. 33. MS7505 with Floating Control.

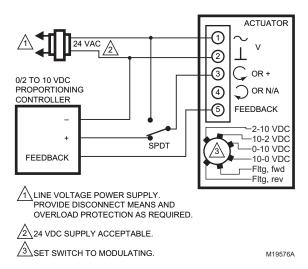


Fig. 34. MS7505 with override to full open.

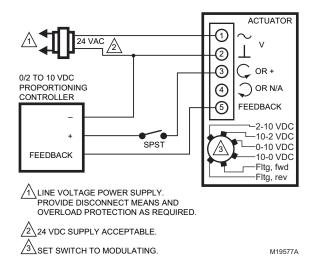


Fig. 35. MS7505 with override to full closed.

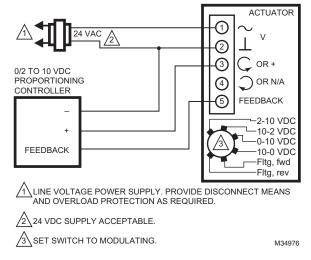


Fig. 36. MS7505 with 0(2)-10 Vdc Controllers.

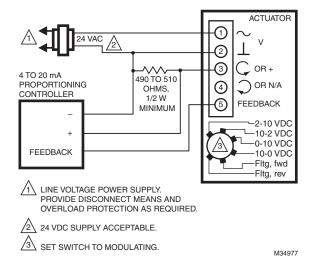


Fig. 37. MS7505 with 4-20mA Controllers.

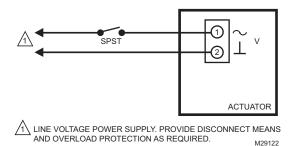


Fig. 38. MS4105 with 120 Vac Two Position SPDT control.

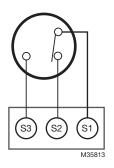


Fig. 39. Wiring for MS4105, MS7505, and MS8105 models with aux./end switches.

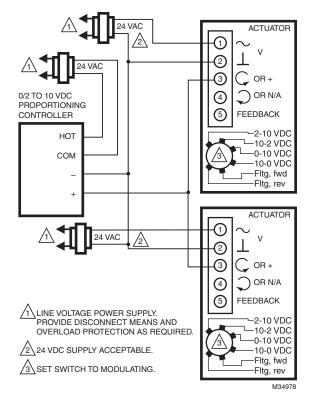


Fig. 40. MS7505 with 0(2)-10 Vdc controller operating multiple actuators.

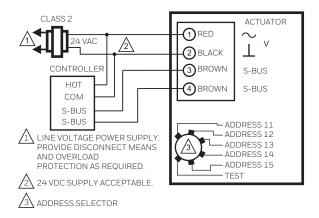


Fig. 41. MS3103 with Sylk Bus control.

NOTE: All identified parts except for the valve body and aluminum valve stem coupler are included in Replacement Kit (part no. 5112-11).

OPERATION AND CHECKOUT

Once both the mechanical and electrical installations are complete:

- 1. Cycle the actuator to verify that the direction of rotation suits the control sequence.
- 2. If the rotation direction is incorrect:
 - a. For 2-position and Sylk-enabled actuators: Remount actuator on the bracket.
 - b. For floating control actuators: Reverse two control signal wires (CW/CCW).
 - c. For analog control actuators either:
 (1) Reposition reverse/direct acting switch, or
 (2) Remount actuator on the bracket.
 - d. For modulating control actuators, reposition reverse/direct acting switch 1.

- **3.** If the control scheme requires fail-safe operation, ensure that, upon removal of power, the fail position coincides with the control sequence.
- 4. If the fail safe position is incorrect, remove and reinstall the actuator in the opposite orientation as follows:
 - Loosen the shaft coupling bolt using a 10 mm wrench.
 - b. Loosen all other mounting bolts connecting the actuator to the mounting bracket, and set aside.
 - c. Remove the actuator from the valve shaft.
 - d. Move the actuator coupling to the opposite side of the actuator, as displayed in Fig. 42.
 - (1) Remove the retainer clip from the shaft coupling and set it aside for later use.
 - (2) Remove shaft coupling from one side of the actuator.
 - (3) Replace the shaft coupling on the opposite side of the actuator, aligning it based on the stroke labelling.
 - (4) Replace the retainer clip on the shaft coupling using the groove of the coupling.
 - e. Reconnect the actuator to the valve mounting bracket by replacing the screws previously removed (step b)
 - f. Tighten the shaft coupling bolt using a 10 mm wrench.

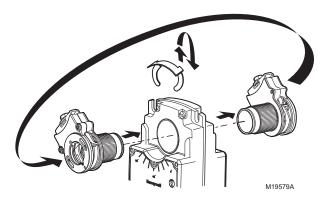


Fig. 42. Mounting shaft coupling to actuator opposite side.

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