



**User Manual SCE-AC2550B460V, SCE-AC2550B460VSS & SCE-AC2550B460VSS6**

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## 1. User Manual

This instruction manual contains information and instructions to enable the user to work safely, correctly and economically on the unit. Understanding and adhering to the manual can help one:

- Avoid any dangers
- Reduce repair costs and stoppages
- Extend and improve the reliability and working life of the unit

**PLEASE ENSURE TO USE THE RIGHT VERSION OF THE INSTRUCTION MANUAL SUITABLE FOR YOUR UNIT**

### Conditions of Use

The unit is to be used exclusively for the dissipation of heat from control cabinets and enclosures in order to protect temperature sensitive components in an industrial environment. To meet the conditions of use, all the information and instructions in the instruction manual must be adhered to.



#### General Danger

Indicates compulsory safety regulations which are not covered by a specific pictogram such as one of the following.



#### High Electric Voltage

Indicates electric shock danger.



#### Important Safety Instruction

Indicates instructions for safe maintenance and operation of the unit.



#### Attention

Indicates possible burns from hot components.



#### Attention

Indicates possible damage to the unit.



#### Instruction

Indicates possible danger to the environment.

## 2. Legal Regulations

### Liability

The information, data and instructions contained in this instruction manual are current at the time of going to press. We reserve the right to make technical changes to the unit in the course of its development. Therefore, no claims can be accepted for previously delivered units based on the information, diagrams or descriptions contained in this manual. No liability can be accepted for damage and production caused by:

- Disregarding the instruction manual
- Operation error
- Inappropriate work on or with the unit
- The use of non-specified spare parts and accessories
- Unauthorized modifications or changes to the unit by the user or his personnel

Saginaw Control & Engineering is only liable for errors and omissions as outlined in the guarantee conditions contained in the main contractual agreement. Claims for damages on any grounds are excluded.

### 3. Safety Instructions

Upon delivery the unit is already meeting current technical standards therefore it can be safely taken into operation. Only trained specialists are allowed to work on the unit. Unauthorized personnel must be prohibited from working on the unit. Operating personnel must inform their superiors immediately if any malfunction of the unit becomes apparent.

Please note that before starting to work on or with the unit, a procedure must be carried out inside the cabinet on which the unit is to be mounted.

Before commencing work inside the cabinet, the control cabinet manufacturer's instruction must be read with regards to:

- Safety instructions
- Instructions on taking the cabinet out of operation
- Instructions on the prevention of unauthorized cabinet reconnection

The electric equipment meets the valid safety regulations. One can find dangerous voltage (above 50V AC or above 100V DC):

- Behind the control cabinet doors
- On the power supply in the unit housing

The units have to be fused according to the type plate and the wiring diagram. Switch the unit **off** immediately if the electric power supply is interrupted.



#### **Danger Through Incorrect Work on the Unit**

Only specialized personnel are allowed to maintain and clean the unit. Regular maintenance and cleaning must be kept in order to ensure that the unit remains in perfect working condition and has a long working life.



#### **Danger from Electric Voltage**

Only specialized personnel are allowed to maintain and clean the unit. The personnel must ensure that for the duration of the maintenance and cleaning, the unit is disconnected from the electrical supply.



#### **Attention**

Damage to the unit through the use of inappropriate cleaning materials. Please do not use aggressive cleaning material.



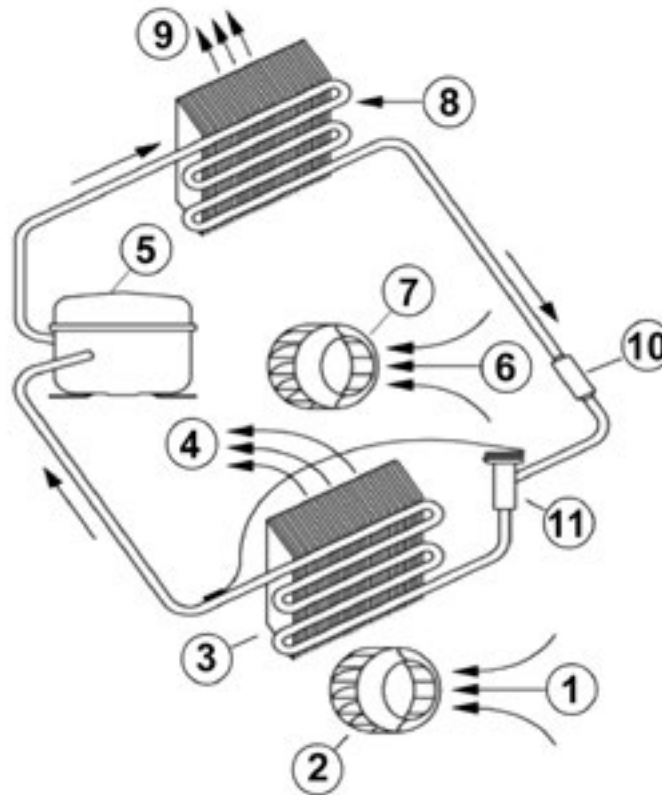
#### **Instruction**

Damage to the environment through unauthorized disposal. All spare parts and associated material must be disposed of according to the environmental laws.

## 4. Functional Principle

The unit functions on the principle of the compression refrigerator. The main components are: refrigerant compressor, condenser, choke and evaporator. These four components of the refrigerant plant are connected with each other by pipes to form a hermetically sealed system in which the refrigerant (R134a) circulates.

1. Air Intake, Cabinet Side
2. Radial Fan, Cabinet Side
3. Evaporator
4. Air Outlet, Cabinet Side
5. Compressor
6. Air Intake, Ambient Side
7. Radial Fan, Ambient Side
8. Condenser
9. Air Outlet, Ambient Side
10. Filter Dryer
11. Expansion Valve



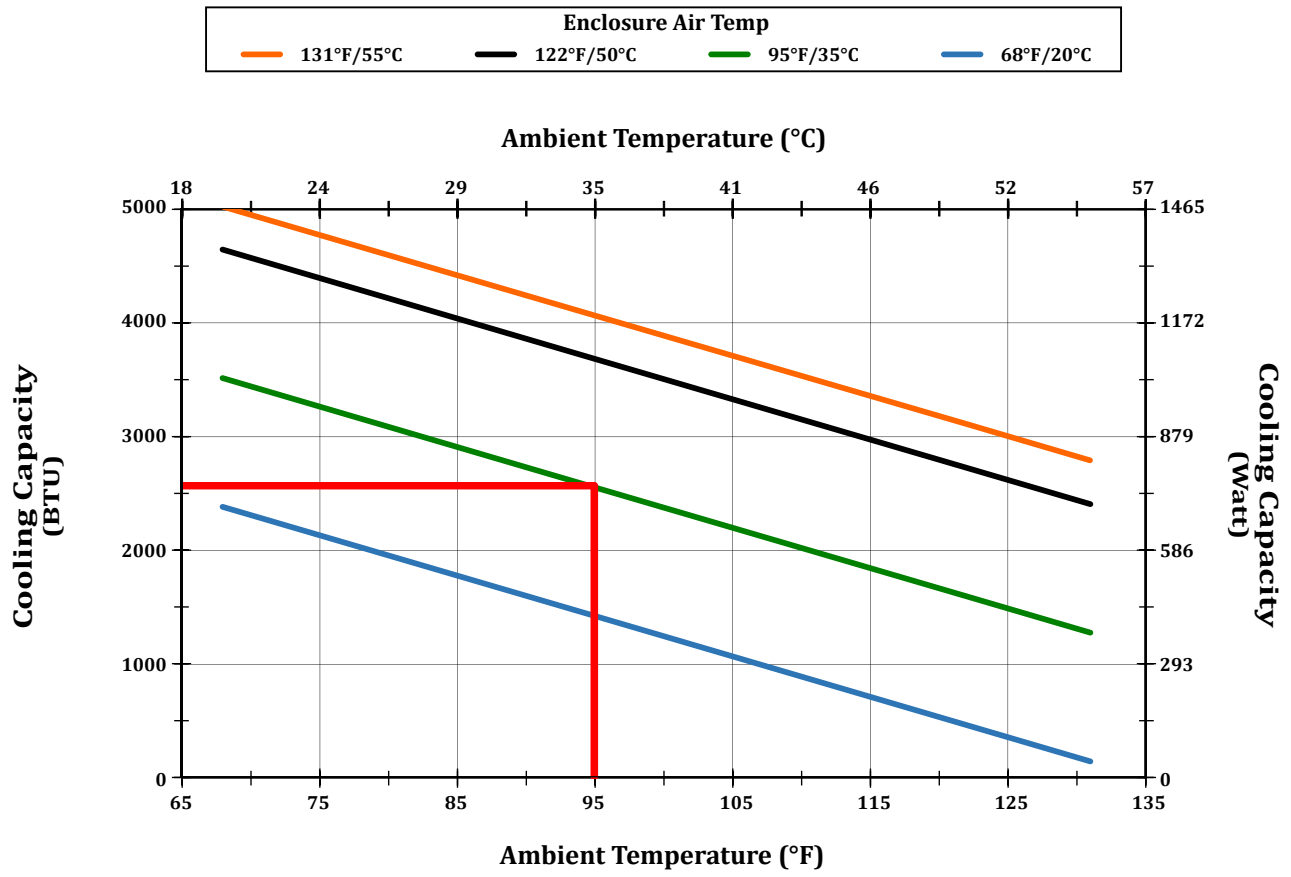
## 5. Technical Data

Part Numbers	SCE-AC2550B460V SCE-AC2550B460VSS SCE-AC2550B460VSS6
Cooling Capacity @ 95°F / 95°F	2550 BTU (747 Watts)
Cooling Capacity @ 131°F / 131°F	2788 BTU (817 Watts)
Heating Capacity	400 W
Compressor	Reciprocating Compressor
Refrigerant	R134a
Refrigerant Charge	8.29 oz
Max. Pressure	457 psig
Operating Temperature Range	-4°F - 131°F
Max. Air Volume Flow	Ambient Air Circuit: 185 cfm Cabinet Air Circuit: 97 cfm
Mounting	External
Housing Material	Mild Steel, Powder Coated SS: Stainless Steel AISI 304 SS6: Stainless Steel AISI 316
Dimensions (H x W x D)	32.68 x 12.00 x 10.63 inch
Weight	71.5 lbs
Cutout Dimensions	10.43 x 7.09 inch 10.43 x 6.30 inch
Rated Operating Voltage / Frequency	400/460 V - 50/60 Hz
Rated Current @ 95°F / 95°F	1.6 A @ 50 Hz 1.4 A @ 60 Hz
Starting Current	6 A
Max. Current	1.6 A
Power Consumption @ 95°F / 95°F	495 W @ 50 Hz 545 W @ 60 Hz
Max. Power Consumption	670 W
Fuse Rating	4A (T) - Time Delayed [Slow Acting]
SCCR	5kA
Transformer Inrush 120A 0.01 Sec. on 120V & 460V	Unit Class CC fuse / Class C Breaker Not Recommended
Circuit Breaker - MCB Type D or K Slow Acting	6A Slow Acting
Connection	Connection Terminal Block
NEMA Protection Class	NEMA 3, 3R, 4 & 12 SS: NEMA 3, 3R, 4, 4X & 12
Approvals	CE / cURus / UL Listed
Industry Standards	IS19 SS: IS20
Sound Level at 1.5 meters	65 db(A)
Max Voltage at Door Switch	5 A DC

6. Performance Graph

Enviro-Therm® Air Conditioners 2550 BTU/HR (747 Watts)  
Performance Curve

SCE-AC2550B230V, SCE-AC2550B120V, SCE-AC2550B460V  
SCE-AC2550B230VSS, SCE-AC2550B120VSS, SCE-AC2550B460VSS  
SCE-AC2550B230VSS6, SCE-AC2550B120VSS6, SCE-AC2550B460VSS6





## 7. Mounting

***Always disconnect the power supply before opening the unit.***

Heat load to be dissipated from enclosure should not exceed specific cooling output of the unit at any condition. When selecting a cooling unit, always allow for a safety margin of at least 15% extra cooling output in the worst conditions. Air inlets and outlets must be completely free from obstruction.

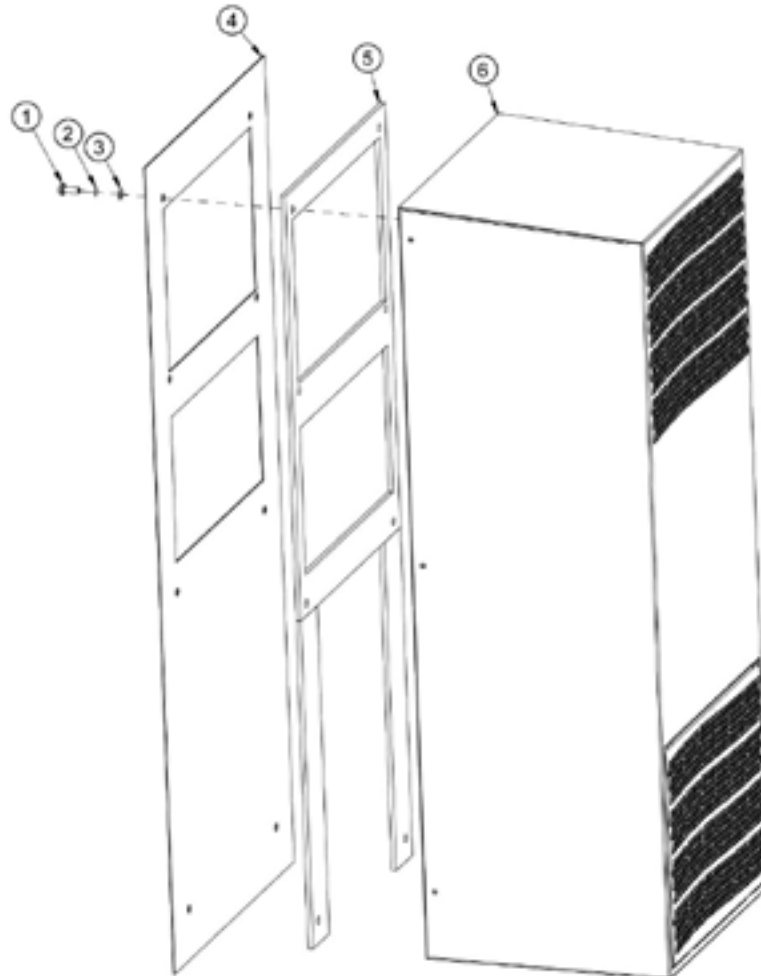
Ensure that flows of air leaving and entering the cooling unit, internal and external, are not obstructed. Cooling unit enclosure air suction hole must be installed at the highest possible point. When installing the unit on a door ensure it can take the weight.

Before drilling the enclosure, ensure the fixing elements and couplings will not interfere with the equipment inside the enclosure itself. Disconnect power before starting any work inside the enclosure. Following this 1:1 Scale Drilling Template, drill the holes and make the required cuts on the enclosure. This template may have been affected by storage conditions, please check this template by verifying values of the largest dimensions before drilling. Fit the sealing strip to the cooling unit on the side connected to the enclosure and follow the installation diagram.

## 8. Mounting Principle

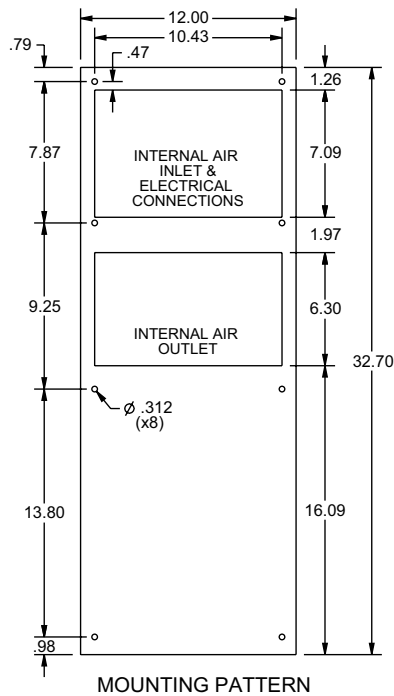


- **Do not use within the first 15 minutes after installation!**
- **Use only the supplied mounting hardware.**
- **Tighten fasteners to 40 inch lb.**
- **Ensure the mounting surface does not warp after assembly and reinforce it if necessary.**

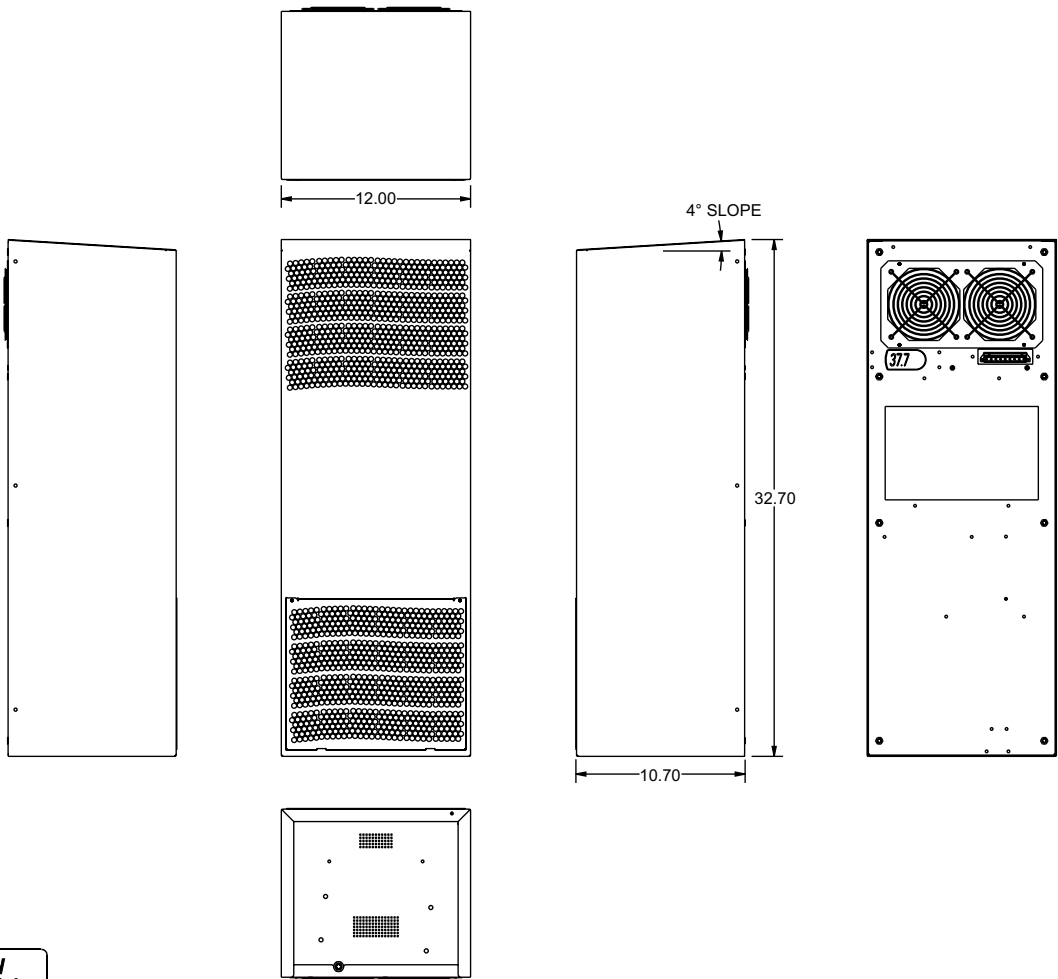


1. M6 Bolts
2. M6 Toothed Washers
3. M6 Flat Washers
4. Enclosure
5. Mounting Gasket
6. Cooling Unit

9. Cutout Dimensions



10. Dimensions (H x W x D)





## 11. Electrical Connection

The cooling unit is used where heat needs to be dissipated from electrical control cabinets or similar enclosures in order to protect heat sensitive components. The unit has two completely separate air circuits which ensure that the clean cabinet air does not come into contact with the ambient air which may well be dirty or polluted. Control cabinet air conditioners can dissipate large quantities of heat from sealed enclosures, such as control cabinets, into the ambient air and at the same time reduce the cabinet internal temperature to below that of the ambient air.

The control cabinet air conditioner can function without problems in extreme ambient conditions (e.g. dusty and oily air) with a standard operating temperature ranging between -4°F and 131°F. The stated cooling capacities are according to DIN 3168.

### Door Switch

The unit can be switched on and off via a door contact switch. When delivered the door contact terminals are bridged on the female connector. To connect the door contact switch remove the bridge and connect door contact switch. The contact must be closed when the cabinet door is closed.

## 12. Controller Programming

The cooling unit is intended to be used as a complementary accessory to larger industrial equipment. The unit is used where heat needs to be dissipated from electrical control cabinets or similar enclosures in order to protect heat sensitive components. It is not intended for household use. The unit has two completely separate air circuits which ensure that the clean cabinet air does not come into contact with the ambient air which may well be dirty or polluted. Enclosure cooling units can dissipate large quantities of heat from sealed enclosures such as electrical enclosures into the ambient air and at the same time reduce the cabinet internal temperature to below that of the ambient air.




The unit can function without problems in extreme ambient conditions (e.g. dusty and oily air) with a standard operating temperature ranging between +10°C and +55°C. Units can be ordered with an additional electrical cabinet heater. For the cooling capacities and environmental ratings please refer to the type plate data.

### Controller



The display shows the temperature in the range of -50°C to +150°C (-58°F to +302°F). The temperature is displayed with resolution of tenths between -19.9°C and +99.9°C (-3.8°F to +211.8°F). During programming, it shows the codes and values of the parameters. The display also shows icons according to occurring events.

*Display icons*

Icon	Function	Description
1	Compressor relay active	
2	Alarm relay active	Flashes when activation is delayed or inhibited by protection times, external disabling, or other procedures in progress
3	Heater relay active	
4	Ambient blower relay active	
	Alarm	Flashes when alarms are active
	Heating mode	Signals operation of unit in heating mode
	Cooling mode in progress	Activated only by manual procedure

*Programming*

The operating parameters can be modified using the front keypad. Access differs depending on the type of parameter. Access to configuration parameters is protected by a password that prevents unwanted modifications or access by unauthorised persons.

*Setting cooling set point, St1:*

1. Press and hold “SET” until the display shows St1. Once released the pre-set value of St1 will appear. (default: +35°C / +95°F)
2. Reach the desired value by using ▲ or ▼.
3. Press “SET” again to save the new value of St1.

*Setting heating set point, St2 (only for units supplied with internal heater):*

1. Press “SET” twice slowly and display should show St2 and then the pre-set value of St2. (default: +5°C / +41°F)
2. Reach the desired value by using ▲ or ▼.
3. Press “SET” again to save the new value of St2.

*Setting temperature units (°C / °F), low temperature alarm and high temperature alarm:*



1. Press “PRG” button for 5 seconds to reach the modifiable parameter list.
2. Use ▲ or ▼ to reach the desired parameter:
  - C18 for temperature unit of measure
  - °C = 0
  - °F = 1
  - P25 for low temperature alarm threshold (default -10°C / +14°F)
  - P26 for high temperature alarm threshold (default +55°C / +131°F)
3. Press “SET” on the desired parameter to display the current value.
4. Use ▲ or ▼ to reach the desired value.
5. Pressing “SET” temporarily saves the new value and returns to the parameters list.
6. Repeat steps 2-5 to set other parameters.
7. Press “PRG” for 5 seconds to permanently save the new values.

### *Test Function*

Different test functions can be used depending on the combination of keys pressed. Such tests run for the duration of 4 minutes.

- “SET+▲” tests Compressor and Ambient Blower relays.
- “SET+▼” tests Alarms and Heater relays

### Alarm Relay Function

Both normally closed (NC) and normally open (NO) alarm contacts are provided. These refer to the alarm state. Under normal conditions, the NC contact is closed and the NO contact is open. When an alarm condition is present or the door contact is open, the NC contact will open and the NO contact will close. System power failure will give an alarm condition.

State	Alarm Relay	Display
1 System powered OFF		
2 System powered ON -NO ALARM -Door Contact Closed		
3 System powered ON -Door Contact Open		
4 System powered ON -ALARM STATE		

#### Notes:

State 2: Additional icons (1,3,4, Reverse, Direct, Test) depending on operation.

State 3: The display shows “OFF” alternating with the standard display.

State 4: The display shows “EXX” alternating with the standard display – at the same time, the alarm icon flashes.

Typical alarm codes:

#### Error Code Description

E01	Probe B1 fault
E02	Probe B2 fault
E04	High temperature alarm
E05	Low temperature alarm

#### Important Notes

- Whilst programming, if no button is pressed for 10 seconds, the display starts flashing, and after 1 minute returns to the main display without saving changes.
- To increase scrolling speed, press and hold the ▲ or ▼ button for at least 5 seconds.
- When pressing “PRG” for 3 seconds, the firmware revision code is displayed for 2 seconds.
- When cleaning the controller panel, do not use ethanol, hydrocarbons, ammonia or their byproducts. Use neutral detergents and water.
- In order to protect the unit's components, minimum relay output on (3 or 7 minutes) and off (4 minutes) times and minimum time (7 or 11 minutes) between activation of the same relay output are applied.
- In case of digital inputs not configured, probes not fitted or configured, or St2 not enabled on the controller the display shows ‘nO’.

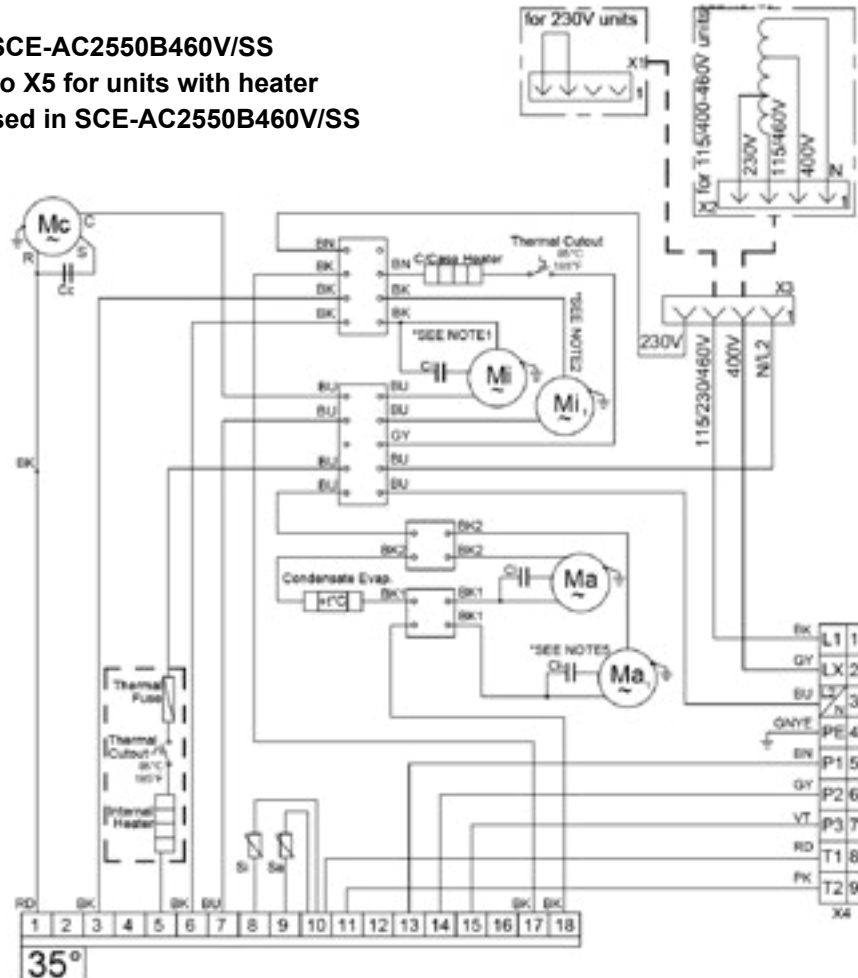
## 13. Wiring Diagram

Mc	Compressor
Ma	Ambient Fan
Mi	Internal Fan
Cc	Compressor Capacitor
Ca	Ambient Fan Capacitor
Ci	Internal Fan Capacitor
IH	Internal Heater
TS	Temperature Sensor
CE	Condensate Evaporator
CH	Compressor Heater
C	Controller
AR	Alarm Relay
X3	Transformer Connector
X4	Electrical Supply Connections

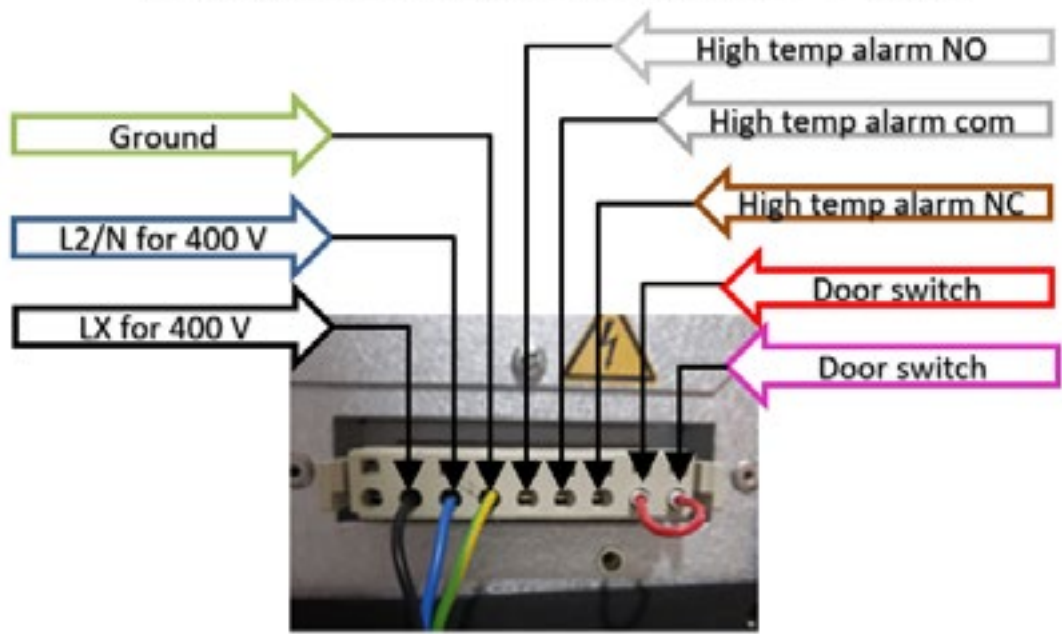
400 V	460 V
1 —	1 L1 - 460 V
2 LX - 400 V	2 —
3 L2 - 400/460 V	3 L2 - 400/460 V
4 Earth/Ground	4 Earth/Ground
5 P1 High Temp alarm NO	5 P1 High Temp alarm NO
6 P2 High Temp alarm COM	6 P2 High Temp alarm COM
7 P3 High Temp alarm NC	7 P3 High Temp alarm NC
8 T1 Door Switch Contact	8 T1 Door Switch Contact
9 T2 Door Switch Contact	9 T2 Door Switch Contact

### Notes:

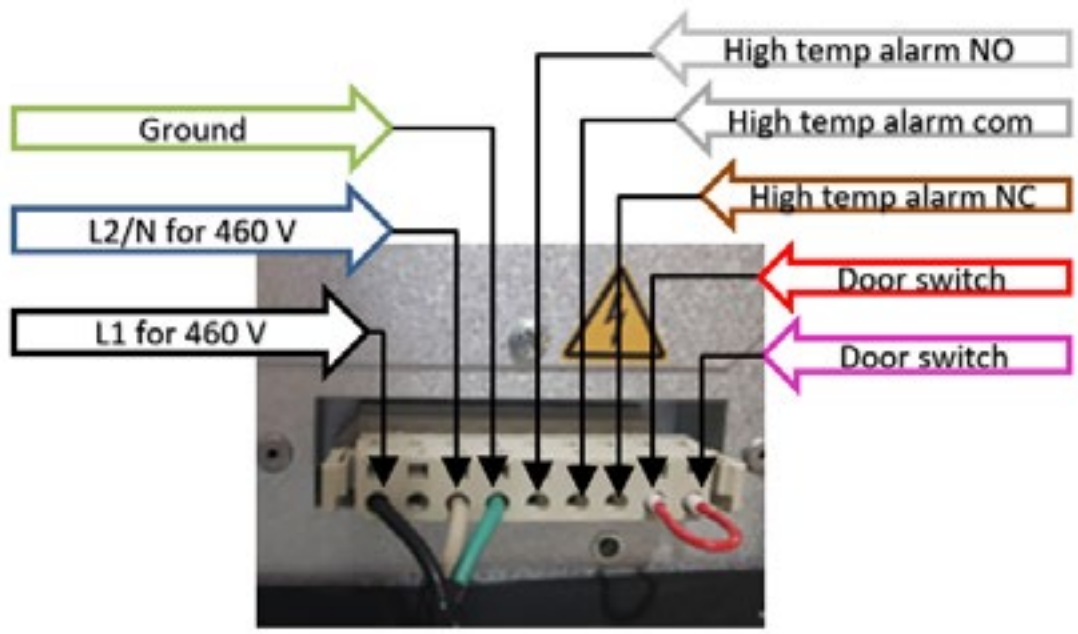
- #1 Mi1 not used in SCE-AC2550B460V/SS
- #2 X6 is plugged into X5 for units with heater
- #3 Ma1 + Ca1 not used in SCE-AC2550B460V/SS



Wiring of a single phase 400 V unit



Wiring of a single phase 460 V unit



1	2	3	4	5	6	7	8	9
L1	Lx	L2/N	PE	P1	P2	P3	T1	T2
							Normal state	
							Alarm state	

## 14. Taking Into Operation

### Attention!

The unit can be damaged by lack of lubricant. To ensure that the compressor is adequately lubricated, the oil, which has been displaced during transport, must be allowed to flow back into it. The unit must therefore be allowed to stand for at least 30 minutes before being connected to the mains and taken into operation. Upon connection the internal fan will start working. If the temperature inside the enclosure is higher than the set value of the controller, both the compressor and external air fan start working. Once the air inside the enclosure reaches the set temperature, the compressor and external fan will stop.

The unit is pre-set at 95°F, which is suitable for most of the electronic devices.

If Drainage required, use PVC 10mm (3/8 inch) ID Hose.

## 15. Repair

Failure	Condition	Cause	Solution
<b>Unit Does Not Cool</b>	Internal fan does not work	Power not connected.	Verify power supply
	Internal fan works, external fan and compressor do not work	Enclosure temperature is below setting temperature (St)	Verify values of parameter "St"
		Door switch contact is open	Verify door switch
		Controller does not work	Replace controller
	Internal fan works, external fan and compressor do not work Display shows alternating "OFF" and temperature	The sequence of the phases inside the power supply connector is incorrect	Change phases inside power supply connector
	External and internal fan work, compressor does not work	Compressor motor electrical failure	Verify external fan, verify ambient temperature, clean condenser
		Capacitor for compressor failed	Replace capacitor
	Compressor works, external fan does not work	External fan needs to be replaced	Replace external fan
<b>Enclosure Overheating</b>	Compressor and fans (external and internal) work all the time	Unit cooling undersized	Enclosure needs a bigger cooling unit
	Enclosure needs a bigger cooling unit	Thermal compressor protector triggered	Verify ambient temperature, clean condenser
		Refrigerant leakage	Contact dealer/service center
<b>Excessive Condensate</b>	Door enclosure open	Ambient air gets into the enclosure	Ensure door is closed, add a door switch and connect it to controller
	Door enclosure closed	Enclosure IP degree minimum IP54	Seal openings on enclosure
		Damaged/misplaced sealing strip	Repair strip accordingly



## 16. Maintenance & Cleaning

***Always switch power supply off before starting any maintenance on the unit.***

Any repairs that may be needed must only be done by qualified personnel. The cooling unit is a low maintenance type and for most environments, no filter is required. If an air filter is installed, check it periodically for dirt and clogs. Clean or replace filter when necessary.

### Disposal

The cooling unit contains R134a refrigerant and small quantities of lubricating oil. Replacement, repairs and final disposal must be done according to the regulations of each country for these substances.

## 17. Transportation & Storage

During transport and storage the cooling unit must be kept in the position marked on the box and at a temperature between -40°F and 158°F and a relative humidity of max. 95% (at 77°F). Check that the packaging has not been damaged during transport.

## 18. Parts Supplied

- 1 x Air Conditioner
- 1 x Instruction Manual with technical information
- 1 x Mounting Template in 1:1 scale
- 1 x Installation pack containing:
  - 8 x M6 Bolts
  - 8 x A6.4 Toothed Washers
  - 8 x A6.4 Washers
  - 1 x Female Connector with shorted wired positions for door contact

### Saginaw Control and Engineering

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## 19. Warranty / Limits of Liability

All goods manufactured by SCE shall be warranted to be free of defects in material or workmanship for a period of two years from the date of shipment. Should the product be proven to SCE to be defective, we shall option to repair or replace the product. At no time will SCE reimburse purchaser for unauthorized rework on any product.

Air Conditioners & Heat Exchangers are warranted on parts and service for a period of two years from the date of shipment by Saginaw Control and subject to the following conditions and exclusions:

All Goods must be installed and operated according to the following specifications: Maximum voltage variation no greater than plus or minus 10% of nominal rating; Maximum frequency variation no greater than plus or minus 3 Hz. from nominal rating; Must not exceed minimum and maximum rated temperatures; Must not exceed (BTU/Hr) rating; Filters must be cleaned regularly; Must be installed and grounded in accordance with all relevant electrical and safety codes, as well as the National Electric Code and OSHA rules and regulations; Must be installed in a stationery application, free of vibration.

Our warranty does not warranty product that has been modified, subjected to abuse, negligence in operation or maintenance, or if product is used in a manner that exceeds its designed capabilities and rating.

Warranty related claims will be returned to the factory for evaluation and final disposition of the claim, any replacement parts will be invoiced at standard pricing and credit issued for the returned product. If the product has been found to have been modified, subjected to abuse, negligence in operation or maintenance, or if product has been used in a manner that exceeds its designed capabilities and rating, credit may be reduced, denied or additional cost may be assessed and passed on to the purchaser, such as return freight.