

5. VB-8/9000 Globe Valves Sizing and Selection



5. VB-8/9000 Globe Valves
Sizing and Selection

5. VB-8/9000 Globe Valves Sizing and Selection

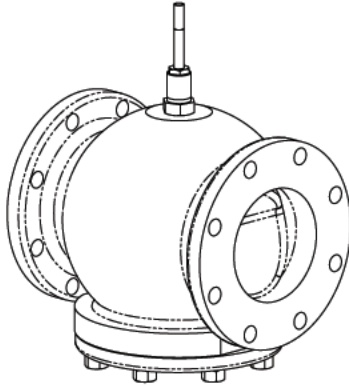
2 and 3-Way VB-8xx3 Flanged Valve Bodies

2-Way and 3-Way Valves

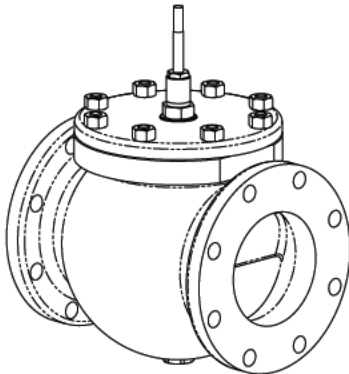
2-Way Stem Up Open or Stem Up Closed

3-Way Mixing/Diverting

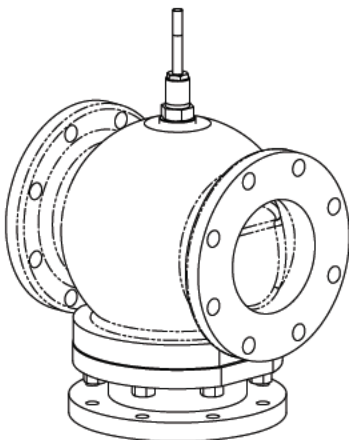
ASA 125 Flanged Cast Iron Body



VB-8213



VB-8223



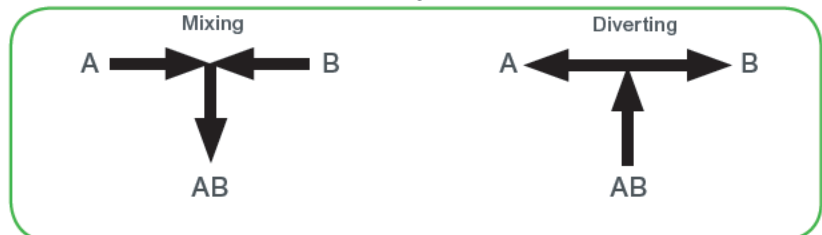
VB-8303

Schneider Electric VB-8213, VB-8223, & VB-8303 Valve Bodies

| Ports | | 2-Way Flanged | | 3-Way Flanged | |
|--|-----------------|--|-----------|-----------------------------------|---|
| Application | | Chilled or Hot Water, Steam ^l | | Chilled or Hot Water ^l | |
| Size | | 2½" ... 6" | | 2½" ... 6" | |
| Valve Body Part Number | | VB-8213-0-5-P | | VB-8223-0-5-P | |
| Valve Body Action | | 2-Way Stem Up Open | | 2-Way Stem Up Closed | |
| Material | Flow Type | Equal % | | Modifier Linear | |
| | Body | Cast Iron | | | |
| | Seat | Forged Brass | | | |
| | Stem | Stainless Steel | | | |
| | Plug | Forged Brass | | | |
| | Packing | Spring Loaded TFE/EPDM | | | |
| | Seat Ring | EPDM | | None | |
| ANSI Pressure Class, psig | | 125 (up to 200 psig below 150°F) | | | |
| Maximum Inlet Pressure Steam psig (kPa) | | 35 psig (241 kPa) | | - | |
| Allowable Control Media Temperature °F (°C) ^b | | 20°F...281°F (-7°C...138°C) | | | |
| Close-Off Pressure, psi (kPa) | | 125 psi (856 kPa) ^d | | 35 psi (241 kPa) ^c | |
| P Code | Valve Size, In. | Cv (kvs) | | Cv (kvs) Mixing ^e | Cv (kvs) Diverting ^d |
| 12 | 2½ | 56 (48) | 56 (48) | 80 (69) | 95 (82) ^e 115 (99) ^f |
| 13 | 3 | 85 (74) | 85 (74) | 110 (95) | 120 (104) ^g |
| 14 | 4 | 145 (125) | 145 (125) | 190 (164) | 190 (164) ^h |
| 15 | 5 | 240 (208) | 240 (208) | 290 (251) | 290 (251) ^h |
| 16 | 6 | 370 (320) | 370 (320) | 500 (433) | 500 (433) ^h |

- a - VB-8303 valves may be used as mixing or Diverting valves. VB-8303 valves will also operate sufficiently as 2-Way angle valves if either end (side) port is closed off.
- b - Freeze protection required for temperatures below 32°F (0 °C). Avoid ice formation on stems.
- c - Valve In closed position. See Specifications in following pages for maximum allowable VB-8xxx differential pressure for valve in any open position.
- d - Mixing configuration, ports A and B are inlets, port AB is outlet (located on bottom).
- e - Diverting configuration, port AB is Inlet, ports A and B are outlets. Port AB located on bottom.
- f - Diverting configuration, flow AB to A ports.
- g - Diverting configuration, flow AB to B ports.
- h - All Diverting flow configurations, flow AB to either A or B ports.
- i - Glycol up to 50%

VB-8000 3-Way Flow Patterns



5. VB-8/9000 Globe Valves Sizing and Selection

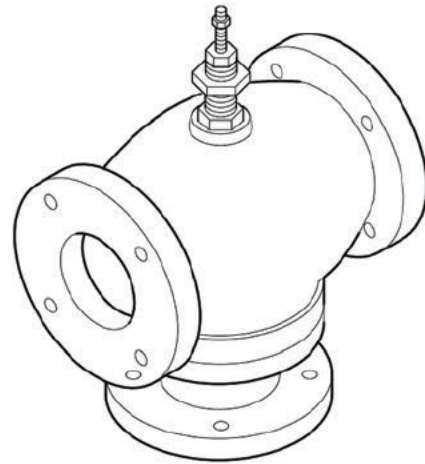
VB-9313 3-Way Mixing Valve Bodies

Application

VB-9313 series 3-Way mixing valves control hot or chilled water in heating or air conditioning systems. These valves must be piped with two inlets ("A" and "B" ports) and one outlet ("AB" port). They are used for two-position or proportional control applications. Valve assemblies require an actuator and a valve linkage that may be factory or field assembled.

Features

- Valve sizes 2½" ...6"
- 125 psig pressure rating per ANSI Standards (B16.1–1993) for flanged cast iron bodies.
- Spring-loaded TFE & EPDM packing.



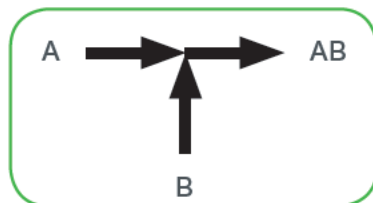
VB-9313-0-5-P
(Typical)

| Specifications | | | | Valve Body Series VB-9313-0-5-P |
|--|--------------|----------------------------|-----------------|--|
| Application | | | | Chilled or Hot Water ^c |
| Flow Characteristics | | | | Mixing |
| Sizes | | | | 2½" ...6" |
| Type of End Fitting | | | | 125 lb. Flanged |
| Valve Materials | Body | | | Cast Iron |
| | Seat | | | Bronze |
| | Stem | | | Stainless Steel |
| | Plug | | | Brass |
| | Packing | | | Spring Loaded TFE & EPDM |
| Disc | | | | None |
| ANSI Pressure Class, psig | | | | 125 (up to 200 psig below 150°F) |
| Allowable Control Media Temperature, °F (°C) | | | | 40°F ...300°F (4°C...149°C) |
| Allowable Differential Pressure, Water, psi (kPa) ^a | | | | 35 psi (241 kPa) Max. for Normal Life |
| Valve Size, In. | Cv Rating | kvs ^b Rating | Stroke | Complete Valve Body Part Number |
| 2½ | 74 | 64 | 7/8 in. (22 mm) | VB-9313-0-5-12 |
| 3 | 101 | 87 | 7/8 in. (22 mm) | VB-9313-0-5-13 |
| 4 | 170 | 147 | 7/8 in. (22 mm) | VB-9313-0-5-14 |
| 5 | 290 | 251 | 1¼ in. (45 mm) | VB-9313-0-5-15 |
| 6 | 390 | 337 | 1¼ in. (45 mm) | VB-9313-0-5-16 |

a - Maximum recommended differential pressure in open position. Do not exceed the recommended differential pressure (pressure drop) or integrity of parts may be affected. Exceeding maximum recommended differential pressure voids the product warranty.

b - $k_{vs} = m^3/h$ ($\Delta P = 100$ kPa) $k_{vs} = C_v / 1.156$ $C_v = gpm / \sqrt{\Delta P}$ (in psi).

c - Glycol up to 50%



VB-93xx 3-Way Mixing Flow Pattern

Sizing for Water

Two-Position

Two-position control valves are normally selected "line Size" to keep pressure drop at a minimum. If it is desirable to reduce the valve below line size, then 10% of "available pressure" (that is, the pump pressure differential available between supply and return mains with design flow at the valve location) is normally used to select the valve.

Proportional and Floating

Proportional and floating control valves are usually selected to take a pressure drop equal to at least 50% of the "available pressure." As "available pressure" is often difficult to calculate, the normal procedure is to select the valve using a pressure drop at least equal to the drop in the coil or other load being controlled (except where small booster pumps are used) with a minimum recommended pressure drop of 5 psi (34 kPa). When the design temperature drop is less than 60°F (33°C) for conventional heating systems, higher pressure drops across the valve are needed for good results.

Conventional Heating System Pressure Drops

| Design Temperature Load Drop °F (°C) | Recommended Pressure Drop (% of Available Pressure) | Multiplier on Load Drop |
|--------------------------------------|---|-------------------------|
| 60 (33) or more | 50% | 1x Load Drop |
| 40 (22) | 66% | 2x Load Drop |
| 20 (11) | 75% | 3x Load Drop |

Reducer Affects

On full flow bodies, offset the affects of directly connected reducer(s) by choosing flow coefficients 6% or more higher.

Cv (Flow Coefficient) Determination

The valves' water capacity is based on the following formula:

$$C_v = \frac{\text{GPM}}{\sqrt{\Delta P}} \text{ or } C_v = \text{GPM} \sqrt{\frac{\text{Specific Gravity}}{\Delta P}}$$

Where:

C_v = Coefficient of flow

C_v is defined as the flow in GPM with $\Delta P = 1$ psi with the valve completely open

GPM = U.S. gallons per minute (60°F, 15.6°C)

ΔP = Differential pressure in psi (pressure drop)

Proportional 3-Way Valves

Recommended Pressure Drop - Bypass Application: 50% of "available pressure," or equal to pressure drop through the load at full flow.

3-Way valves in the return used to control output by throttling water flow to the load (bypass applications) are controlling output in the same manner as throttling 2-Way valves, and must be selected using the same high pressure drops if good control results are to be obtained.

Recommended Pressure Drop - Constant Flow Applications: 20% of "available pressure," or equal to 1/4 of the pressure drop through the load at full flow.

3-Way valves used with individual pumps to control output by varying water temperature to the load (constant flow applications) are controlling output by mixing two water sources at different temperatures and do not require high pressure drops for good control results.

Water Capacity Graph Instructions

To select the appropriate valve Cv from the Graph:

1. Select the required flow from the "Flow in GPM" axis.
2. Select available pressure drop from the "Pressure Drop in psi" axis.
3. Select the appropriate line and follow to the Capacity Cv (Kv) listing and choose the closest valve Cv flow coefficient.
4. Confirm the selection by calculation from the water equations.

Additional Water Valve Sizing Information



For more information, download these documents from our website.

- CA-27 3-Way Valves Application Information
- Valve Selection Table Water, F-11080

5. VB-8/9000 Globe Valves Sizing and Selection

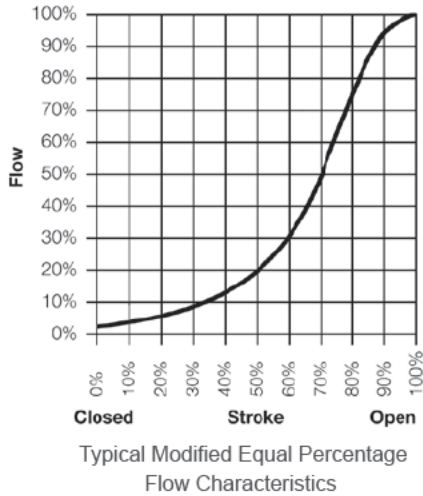
VB-8xx3 Valve Body Characteristics

System Design Considerations

Note: The information in this section describes characteristics of the VB-8xx3 valve bodies, which are used in the Vx-8xx3 valve assemblies.

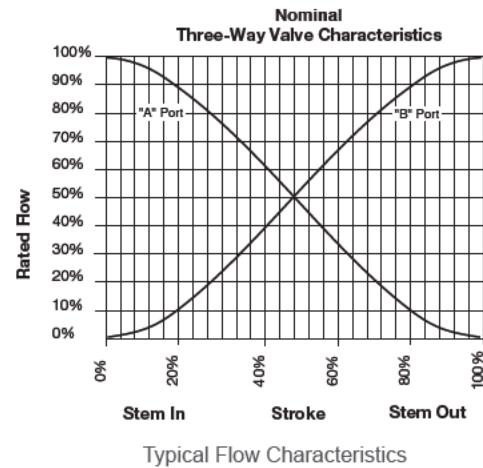
Control Precision

2-Way Valves: The flow curve shown below is representative of all sizes. All valve plugs have lower gain when nearly closed to enhance control at low demand. 2-Way valves are nominally equal percentage and normally used for water and low pressure steam.



Control Precision

3-Way Valves: 3-Way mixing valves are designed so that the flow from either of the inlet ports to the outlet is nominally linear, which means the total flow from the outlet is almost constant over the stroke of the valve stem. The flow is limited at the initial opening similar to an equal percentage curve to enhance system stability. Typical flow characteristics of the VB-8303 series valve bodies are shown below.

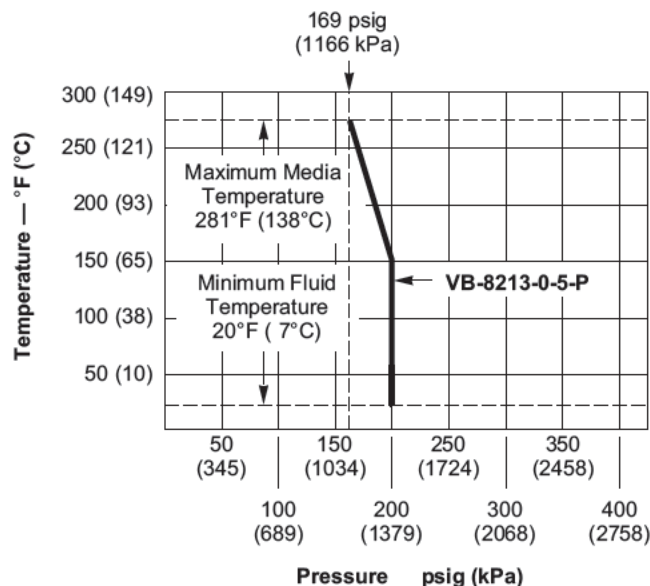


Rangeability

Rangeability is the ratio of rated flow to the minimum controllable flow through a valve. The nominal rangeability of the VB-8xx3 Series is greater than 100:1.

Temperature/Pressure Ratings

Temperature and pressure ratings of 2-Way and 3-Way valves are shown below. Ratings conform with published values and disclaimer.



VB-8xx3-0-5-P (Cast Iron Body with Flanged End Fittings)

Standards: Pressure to ANSI B16.1, Class 125, with 200 psi (1379 kPa) up to 150 °F (65 °C), decreasing to 169 psi (1165 kPa) at 281°F (138 °C).

Materials: Valve body: Cast iron, ASTM A126 Class B.

Trim: Stainless steel stem, forged brass plug, metal-to-metal or EPDM seat ring with TFE/EPDM packing parts and silicone packing grease.

Close-off Ratings

Nominal actuator close-off ratings are based on ANSI IV (0.01% leakage) for valves with EPDM seat rings such as VB-8213 and VB-8223. Metal-to-metal trim valves such as VB-8303 are designed for ANSI III (0.1% leakage).

Water Flow Coefficient (Cv)

Sizing a valve requires selecting a flow coefficient (Cv), which is defined as the flow rate in gallons per minute (gpm) of 60°F water that will pass through the fully open valve with a 1 psi pressure drop (ΔP). It is calculated according to the formulas shown in Cv Equation for Water and Cv Equation for Steam.

Since the flow rate through the heat exchanger is usually specified, the only variable normally available in sizing a valve is the pressure drop. The following information can be used to determine what pressure drop to use in calculating a valve Cv. Using the calculated Cv, consult the Water Capacity table on this page or the Steam Capacity to select the valve body with the nearest available Cv.

Caution: Be sure that the anticipated pressure drop across the valve will not exceed the close-off pressure rating and the maximum pressure differential rating listed in the Vx-8xxx Selection Guide, F-27199.

Two-position

Two-position control valves are normally selected "line Size" to keep pressure drop at a minimum. If it is desirable to reduce the valve below line size, then 10% of "available pressure" (that is, the pump pressure differential available between supply and return mains with design flow at the valve location) is normally used to select the valve.

Proportional

Proportional control valves are usually selected to take a pressure drop equal to at least 50% of the "available pressure." As "available pressure" is often difficult to calculate, the normal procedure is to select the valve using a pressure drop at least equal to the drop in the coil or other load being controlled (except where small booster pumps are used) with a minimum recommended pressure drop of 5 psi (34 kPa). When the design temperature drop is less than 60°F (33°C) for conventional heating systems, higher pressure drops across the valve are needed for good results (see the table Conventional Heating System below).

Conventional Heating System Pressure Drops

| Design Temperature Load Drop °F (°C) | Recommended Pressure Drop (% of Available Pressure) | Multipier on Load Drop |
|--------------------------------------|---|------------------------|
| 60 (33) or More | 50% | 1 x Load Drop |
| 40 (22) | 66% | 2 x Load Drop |
| 20 (11) | 75% | 3 x Load Drop |

Secondary Circuits with Small Booster Pumps: 50% of available pressure difference (equal to the drop through load, or 50% of booster pump head).

Water Table

Water Capacity in Gallons Per Minute for VB-82x3 Series

| Valve Body Part Number | Cv Rating | Differential Pressure (DP in psi) | | | | | | | | | | | | | | |
|------------------------|-----------|-----------------------------------|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|
| | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 15 | 20 | 25 | 30 | 35 |
| VB-82x3-0-5-12 | 56 | 56 | 79 | 97 | 112 | 125 | 137 | 148 | 158 | 168 | 177 | 217 | 250 | 280 | 307 | 331 |
| VB-82x3-0-5-13 | 85 | 85 | 120 | 147 | 170 | 190 | 208 | 225 | 240 | 255 | 269 | 329 | 380 | 425 | 466 | 503 |
| VB-82x3-0-5-14 | 145 | 145 | 205 | 251 | 290 | 324 | 355 | 384 | 410 | 435 | 459 | 562 | 648 | 725 | 794 | 858 |
| VB-82x3-0-5-15 | 240 | 240 | 339 | 416 | 480 | 537 | 588 | 635 | 679 | 720 | 759 | 930 | 1073 | 1200 | 1315 | 1420 |
| VB-82x3-0-5-16 | 370 | 370 | 523 | 641 | 740 | 827 | 906 | 979 | 1047 | 1110 | 1170 | 1433 | 1655 | 1850 | 2027 | 2189 |

Cv Equation for Water

Where:

Cv = Coefficient of flow.

gpm = Flow rate of water that will pass through fully open valve, measured in U.S. gallons per minute (60 °F (15.6 °C) water).

$$C_v = \frac{GPM}{\sqrt{\Delta P}} \quad \Delta P = \left(\frac{GPM}{C_v} \right)^2 \quad GPM = C_v \sqrt{\Delta P}$$

DP = Differential pressure (pressure drop), measured in psi.

Steam

Two-Position

Two-position zone valves and direct radiation valves are normally sized using a minimum of 10% of inlet pressure (psig).

Proportional

Proportional control valves are normally sized using:

- For low pressure (15 psig or less), use ΔP of 80% of gauge inlet pressure.
- For steam pressures greater than 15 psig, use ΔP of 42% of absolute (gauge plus 14.7) inlet pressure.
- When the Cv required is between two valve sizes, select the larger size. Do not size steam valves using a pressure drop greater than 42% of the absolute inlet pressure.

Steam Table

Steam Capacity in Pounds Per Hour for VB-82x3 Series

| Valve Body Part Number | Cv Rating | Differential Pressure (DP In psi) ^a | | | | | | | | | | | | | | | |
|------------------------|-----------|--|------|--------------|------|---------------|-------|---------------|-------|---------------|-------|---------------|-------|---------------|-------|---------------|-------|
| | | 2 psig Inlet | | 5 psig Inlet | | 10 psig Inlet | | 15 psig Inlet | | 20 psig Inlet | | 25 psig Inlet | | 30 psig Inlet | | 35 psig Inlet | |
| | | 0.2 | 1.6 | 0.5 | 4 | 1 | 8 | 1.5 | 12 | 2 | 14 | 2.5 | 16 | 3 | 18 | 3.5 | 20 |
| VB-82x3-0-5-12 | 56 | 305 | 826 | 520 | 1331 | 818 | 1942 | 1093 | 2448 | 1359 | 2860 | 1620 | 3271 | 1879 | 3683 | 2136 | 4094 |
| VB-82x3-0-5-13 | 85 | 463 | 1253 | 790 | 2021 | 1241 | 2947 | 1658 | 3716 | 2062 | 4341 | 2459 | 4965 | 2852 | 5590 | 3242 | 6214 |
| VB-82x3-0-5-14 | 145 | 790 | 2138 | 1348 | 3447 | 2118 | 5027 | 2829 | 6339 | 3518 | 7405 | 4195 | 8470 | 4865 | 9536 | 5531 | 10601 |
| VB-82x3-0-5-15 | 240 | 1308 | 3539 | 2231 | 5706 | 3505 | 8322 | 4683 | 10493 | 5823 | 12257 | 6943 | 14021 | 8053 | 15784 | 9156 | 17548 |
| VB-82x3-0-5-16 | 370 | 2016 | 5456 | 3439 | 8796 | 5404 | 12830 | 7219 | 16177 | 8977 | 18896 | 10704 | 21615 | 12415 | 24334 | 14115 | 27053 |

a - Left column shows # per hour with a 10 % pressure drop and right column shows # per hour with an 80% pressure drop.

Cv Equation for Steam

$$C_v = \frac{Q \times K}{3\sqrt{\Delta P \times P_2}} \quad Q = \frac{3C_v \sqrt{\Delta P \times P_2}}{K}$$

Where:

Cv = Coefficient of flow.

Q = Flow rate of steam that will pass through fully open valve, measured as pounds per hour of steam.

ΔP = Differential pressure (pressure drop), measured in psi.

P2 = Outlet pressure, measured in psia (absolute pressure). P2 = Inlet pressure + 14.7 - ΔP .

K = 1 + (0.0007 x °F superheat). K = 1 for saturated steam.

Cavitation Limitations on Valve Pressure Drop

A valve selected with too high a pressure drop can cause erosion of discs and/or wire drawing of the seat. In addition, cavitation can cause noise, damage to the valve trim (and possibly the body), and choke the flow through the valve.

Do not exceed the maximum differential pressure (pressure drop) for the valve selected.

The following formula can be used on higher-temperature water systems, where cavitation could be a problem, to estimate the maximum allowable pressure drop across the valve:

$$P_m = 0.5 (P_1 - P_v)$$

Where:

P_m = Maximum allowable pressure drop

P₁ = Absolute inlet pressure (psia)

P_v = Absolute vapor pressure (psia)

Note: Add 14.7 psi to the gauge supply pressure to obtain the absolute pressure value.

For example, if a valve is controlling 200°F water at an inlet pressure of 18 psig, the maximum pressure drop allowable would be:

$$P_m = 0.5 [(18 + 14.7) - 11.53] = 10.6 \text{ psi (Vapor pressure of 200°F water is 11.53 psi.)}$$

Therefore, if the pressure drop for this valve is less than 10.6 psi, cavitation should not be a problem.

Systems where cavitation is shown to be a problem can sometimes be redesigned to provide lower inlet velocities. Valves having harder seat materials should be furnished if inlet velocities cannot be lowered.

For additional valve sizing information, see the Vx-8xxx Selection Guide, F-27199.

Vapor Pressure of Water Table

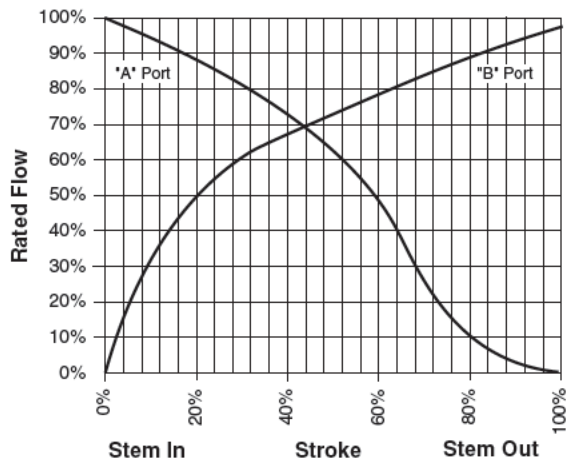
| Water Temp. (°F) | Vapor Pressure (psia) | Water Temp. (°F) | Vapor Pressure (psia) | Water Temp. (°F) | Vapor Pressure (psia) | Water Temp. (°F) | Vapor Pressure (psia) |
|------------------|-----------------------|------------------|-----------------------|------------------|-----------------------|------------------|-----------------------|
| 40 | 0.12 | 90 | 0.70 | 140 | 2.89 | 190 | 9.34 |
| 50 | 0.18 | 100 | 0.95 | 150 | 3.72 | 200 | 11.53 |
| 60 | 0.26 | 110 | 1.28 | 160 | 4.74 | 210 | 14.12 |
| 70 | 0.36 | 120 | 1.69 | 170 | 5.99 | 220 | 17.19 |
| 80 | 0.51 | 130 | 2.22 | 180 | 7.51 | 230 | 20.78 |

5. VB-8/9000 Globe Valves Sizing and Selection

VB-9313 Valve Body Characteristics

Flow Characteristics

3-Way mixing valves are designed so that the flow from either of the inlet ports to the outlet is approximately linear, which means the total flow from the outlet is almost constant over the stroke of the valve stem. Typical flow characteristics of VB-9313 series valve bodies are shown below.



Typical Flow Characteristics

Rangeability

Rangeability is the ratio of rated flow to the minimum controllable flow through a valve. For mixing valves, control begins as soon as plug displacement allows flow. Thus, 3-Way valve rangeability normally exceeds 500:1, which is the reciprocal of 0.2% nominal leakage.

Water

Two-position

Two-position control valves are normally selected "line Size" to keep pressure drop at a minimum. If it is desirable to reduce the valve below line size, then 10% of "available pressure" (that is, the pump pressure differential available between supply and return mains with design flow at the valve location) is normally used to select the valve.

Proportional to Bypass Flow

Proportional mixing valves used to bypass flow are piped on the outlet side of the load to throttle the water flow through the load and therefore control heat output of the load. These valves are usually selected to take a pressure drop equal to at least 50% of the "available pressure." As "available pressure" is often difficult to calculate, the normal procedure is to select the valve using a pressure drop at least equal to the drop in the coil or other load being controlled (except where small booster pumps are used) with a minimum recommended pressure drop of 5 psi (34 kPa). When the design temperature drop is less than 60°F (33°C) for conventional heating systems, higher pressure drops across the valve are needed for good results (see Conventional Heating System Pressure Drops table below).

Conventional Heating System Pressure Drops

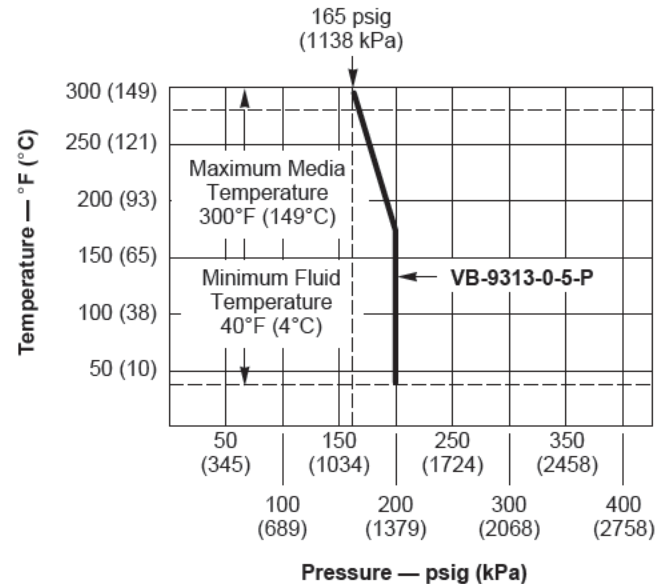
| Design Temperature Load Drop °F (°C) | Recommended Pressure Drop* (% of Available Pressure) | Multiplier on Load Drop |
|--------------------------------------|--|-------------------------|
| 60 (33) or More | 50% | 1 x Load Drop |
| 40 (22) | 66% | 2 x Load Drop |
| 20 (11) | 75% | 3 x Load Drop |

* Recommended minimum pressure drop = 5 psi (34 kPa).

Secondary Circuits with Small Booster Pumps: 13 50% of available pressure difference (equal to the drop through load, or 50% of booster pump head).

Temperature/Pressure Ratings

VB-9313-0-5-P (Flanged Cast Iron Body)
Standards: ANSI B16.1-1993
Materials: ASTM A126 Class B



Temperature and Pressure Ratings for VB-9313 Series Valve Bodies

Proportional to Blend Water Flows

Proportional valves used to blend two water flows control the heat output by varying the water temperature to the load at constant flow. These valves do not require high pressure drops for good control results. They can be sized for a pressure drop of 20% of the “available pressure” or equal to 25% of the pressure drop through the load at full flow.

Water Table

Water Capacity in Gallons Per Minute for VB-9313 Series.

| Valve Body Part Number | Cv Rating | Differential Pressure (ΔP in psi) | | | | | | | | | | | | | | |
|------------------------|-----------|-----------------------------------|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|
| | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 15 | 20 | 25 | 30 | 35 |
| VB-9313-0-5-12 | 74 | 74 | 105 | 128 | 148 | 165 | 181 | 196 | 209 | 222 | 234 | 287 | 331 | 370 | 405 | 438 |
| VB-9313-0-5-13 | 101 | 101 | 143 | 175 | 202 | 226 | 247 | 267 | 286 | 303 | 319 | 391 | 452 | 505 | 553 | 598 |
| VB-9313-0-5-14 | 170 | 170 | 240 | 294 | 340 | 380 | 416 | 450 | 481 | 510 | 538 | 658 | 760 | 850 | 931 | 1006 |
| VB-9313-0-5-15 | 290 | 290 | 410 | 502 | 580 | 648 | 710 | 767 | 820 | 870 | 917 | 1123 | 1297 | 1450 | 1588 | 1716 |
| VB-9313-0-5-16 | 390 | 390 | 552 | 675 | 780 | 872 | 955 | 1032 | 1103 | 1170 | 1233 | 1510 | 1744 | 1950 | 2136 | 2307 |

C_v Equation

Where:

C_v = Coefficient of flow

GPM = U.S. gallons per minute (60°F, 15.6°C)

ΔP = Differential pressure in psi (pressure drop)

$$C_v = \frac{\text{GPM}}{\sqrt{\Delta P}} \quad \Delta P = \left(\frac{\text{GPM}}{C_v}\right)^2 \quad \text{GPM} = C_v \sqrt{\Delta P}$$

VB-8xx3/9313 Close-Off
Pressure Capability

Cavitation Limitations on Valve Pressure Drop

A valve selected with too high a pressure drop can cause erosion of discs and/or wire drawing of the seat. In addition, cavitation can cause noise, damage to the valve trim (and possibly the body), and choke the flow through the valve. Do not exceed the maximum differential pressure (pressure drop) for the valve selected.

The following formula can be used on higher-temperature water systems, where cavitation could be a problem, to estimate the maximum allowable pressure drop across the valve:

$$P_m = 0.5 (P_1 - P_v)$$

Where:

P_m = Maximum allowable pressure drop

P₁ = Absolute inlet pressure (psia)

P_v = Absolute vapor pressure (psia) (Refer to the table below.)

Note: Add 14.7 psi to the gauge supply pressure to obtain the absolute pressure value.

For example, if a valve is controlling 200°F water at an inlet pressure of 18 psig, the maximum pressure drop allowable would be:

$$P_m = 0.5 [(18 + 14.7) - 11.53] = 10.6 \text{ psi (Vapor pressure of 200°F water is 11.53 psi.)}$$

Therefore, if the pressure drop for this valve is less than 10.6 psi, cavitation should not be a problem.

Systems where cavitation is shown to be a problem can sometimes be redesigned to provide lower inlet velocities. Valves having harder seat materials should be furnished if inlet velocities cannot be lowered.

For additional valve sizing information, see the Vx-8xxx Selection Guide, F-27199.

Vapor Pressure of Water Table

| Water Temp. (°F) | Vapor Pressure (psia) | Water Temp. (°F) | Vapor Pressure (psia) | Water Temp. (°F) | Vapor Pressure (psia) | Water Temp. (°F) | Vapor Pressure (psia) |
|------------------|-----------------------|------------------|-----------------------|------------------|-----------------------|------------------|-----------------------|
| 40 | 0.12 | 90 | 0.70 | 140 | 2.89 | 190 | 9.34 |
| 50 | 0.18 | 100 | 0.95 | 150 | 3.72 | 200 | 11.53 |
| 60 | 0.26 | 110 | 1.28 | 160 | 4.74 | 210 | 14.12 |
| 70 | 0.36 | 120 | 1.69 | 170 | 5.99 | 220 | 17.19 |
| 80 | 0.51 | 130 | 2.22 | 180 | 7.51 | 230 | 20.78 |

Seat Leakage Classes

| ANSI/FCI 70-2 Leakage Class | Maximum Seat Leakage |
|-----------------------------|--|
| Class II | 0.5% of rated Cv |
| Class III | 0.1% of Rated Cv |
| Class IV | 0.01% of Rated Cv |
| Class V | 0.0005 ml per minute per inch of orifice diameter per psi differential |

Close-off Ratings (Unless Otherwise Specified)

Nominal actuator close-off ratings are based on ANSI V with EPDM discs; and PTFE discs in steam applications. Metal-to-metal trim, such as brass 3-Way and high-temperature stainless, are designed for ANSI III (0.1-% leakage).

Note: Valve body and actuator size determine the close-off capabilities.

The following tables offer a quick guide to valve actuator combination / close-off ratings. Please refer to specific close-off ratings.

VB-8xx3 and VB-9313 Close-off Ratings

| Spring Return Electric | | | | | | | | | | | |
|------------------------|------------------------|--------|-----------------------|--------|-----------------------|--------|-----------------------|--------|------------------------|--------|-------|
| Actuator | Mx41-715x | | | | Mx40-717x | | | | Mx61-720x | M900Ax | |
| Linkage | AV-607-1 ^d | | AV-609-1 ^e | | AV-607-1 ^d | | AV-609-1 ^e | | Included with actuator | AV-822 | |
| No Act | Single | Dual | Single | Dual | Single | Dual | Single | Dual | Single | Single | |
| Pipe Size | VB-82x3 ^a | | | | | | | | | | |
| 2 1/2" | 125/35 | | | 125/35 | | | | 125/35 | | | |
| 3" | | | | | | | | | | | |
| 4" | | | | | | | | | | | |
| 5" | | | | | | | | | | | |
| 6" | | 125/22 | 125/35 | | | 125/25 | 125/35 | | | | |
| Pipe Size | VB-8303 ^a | | | | | | | | | | |
| 2 1/2" | 35/35 | | | 35/35 | | | | 35/35 | | | |
| 3" | | | | | | | | | | | |
| 4" | | | | | | | | | | | |
| 5" | | | | | | | | | | | 32/28 |
| 6" | | 35/35 | 15/11 | | | 16/12 | 35/31 | | | | |
| Pipe Size | VB-9313 ^{b,f} | | | | | | | | | | |
| 2 1/2" | 33 | 70 | | | 40 | 84 | | | 24 | | |
| 3" | 22 | 48 | | | 27 | 57 | | | | | 16 |
| 4" | 12 | 27 | | | 15 | 33 | | | | | 9 |
| 5" | | | | | 9 | | | | | | 10 |
| 6" | | | 6 | | | 7 | | | | | |

| | Non-Spring Return Electric | | | | | | Pneumatic Spring Return @15psi air (with 5...10 psi spring) | | | |
|-----------|----------------------------|--------|-----------------------|------|--------|--------|--|----------|---------|---------|
| Actuator | Mx41-6153 | | Mx41-6343 | | M800A | M1500A | MK-6811 | MK-8811 | MK-6911 | MK-8911 |
| Linkage | AV-607-1 ^d | | AV-609-1 ^e | | AV-822 | AV-822 | AV-497 ^c | AV-496 | AV-497 | AV-496 |
| No Act | Single | Dual | Single | Dual | Single | Single | Single | Single | Single | Single |
| Pipe Size | VB-82x3 ^a | | | | | | | | | |
| 2 1/2" | | | | | 125/35 | | 125/35 | | | |
| 3" | | | | | | | | | | |
| 4" | | | | | | | | | | |
| 5" | | | | | | | | | | |
| 6" | | 125/25 | 125/35 | | | 125/35 | | 125/35 | | |
| Pipe Size | VB-8303 ^a | | | | | | | | | |
| 2 1/2" | | | | | 35/35 | | 35/35 | | | |
| 3" | | | | | | | | | | |
| 4" | | | | | | | | | | |
| 5" | | | | | | | | | | |
| 6" | | | | | 35/35 | | 35/35 | | | |
| Pipe Size | VB-9313 ^{b,f} | | | | | | | | | |
| 2 1/2" | 33 | 70 | 46 | 96 | 29 | 61 | 40d/30u* | 91d/60u* | | |
| 3" | 22 | 48 | 31 | 66 | 19 | 42 | 27d/20u* | 62d/40u* | | |
| 4" | 12 | 27 | 18 | 38 | 10 | 22 | 14d/10u* | 33d/25u* | | |
| 5" | | | 9 | 24 | | | 14 | 20d/15u* | | |
| 6" | | | 6 | 17 | | | 9 | 13d/10u* | | |

a - VB-8xxx - First value = maximum close off pressure, Second value = maximum operating differential. (Example: 125/35).
 b - VB-9213/VB-9223 2-Way valves have the same close offs as VB-9313 valves.
 c - VB-8xx3 valves use AV-497 linkage, VB-9313 valves use AV-495 linkage.
 d - AV-607-1 (2 1/2" - 5" VB-8000 valves or 2 1/2" - 4" VB-9313 valves), the Mx41-634x actuator is not compatible with the AV-607-1 linkage.
 e - AV-609-1 (6" VB-8000 valves or 5" - 6" VB-9313 valves), the AV-609-1 linkage can be used with the Mx41-634x actuator on 2 1/2" - 5" VB-8000 valves or 2- 1/2" - 4" VB-9313 valves, but the valve will stroke over a shorter portion of the control input signal
 f - Stem up (B to AB flow, A port closed, stem down (A to AB flow, B port closed)
 *d and u indicate d (stem down) u (stem up)

5. VB-8/9000 Globe Valves
Sizing and Selection

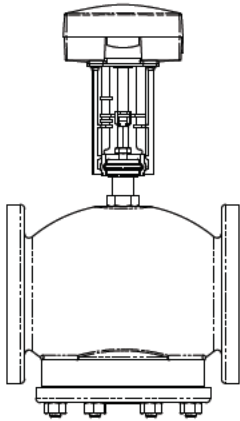
6. VB-8/9000 Valve and Actuator Assemblies



6. VB-8/9000 Valve and Actuator Assemblies

2-Way and 3-Way Valves

2½" ...6" Flanged
 2-Way Stem Up Open
 2-Way Stem Up Closed
 3-Way Mixing/Diverting
 Electric/Electronic/Pneumatic
 Globe Valve Assemblies



VB-8213 with M1500A Actuator

Vx-8xx3 Series Balanced Plug Valve Assemblies

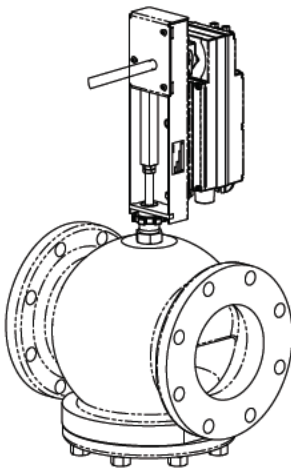
Schneider Electric VA, VF, VK, VK4, VS and VU-8xx3-xxx-5-P series valve assemblies are complete actuator/valve assemblies that accept two-position, floating, and proportional electric/electronic and proportional pneumatic control signals, for control of chilled water, hot water, or low pressure steam. These valve assemblies consist of pneumatic, electric, or electronic valve actuators either direct-coupled or linked to a 2½" ...6" 2-Way or 3-Way valve body with ASA flanged end connections.

VB-8xx3 Series Valve Bodies

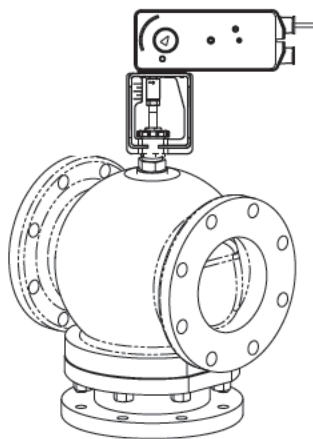
VB-8xx3-0-5-P valve bodies are also available separately to allow field mounting of a variety of Forta, Schneider Electric SmartX or pneumatic actuators using the appropriate linkage.

Features

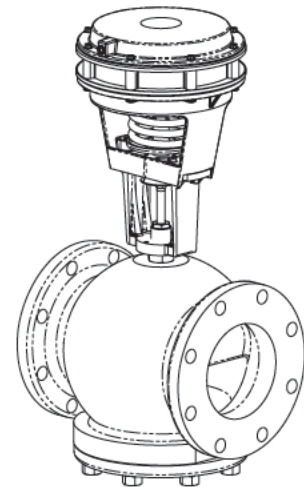
- Balanced plug design provides high close-offs using economical actuation
- Up to 125 psi (856 kPa) close-off on 2-Way models, 35 psi (240 kPa) on 3-Way models
- Universal 3-Way valve can be piped in either mixing or Diverting configurations
- Valve sizes 2½" ...6", ASA 125 flanged
- A variety of Forta, Schneider Electric SmartX and pneumatic actuators are available, either as factory assemblies or for field assembly
- ANSI IV shutoff (0.01% of Cv) on 2-Way models, ANSI III (0.1% of Cv) on 3-Way models
- Self-adjusting spring loaded TFE/EPDM packing
- Normally open, normally closed, and non-spring return models available
- Expanded temperature range of 20° to 281°F
- ISO 9001:2000 Certified Quality Management System
- Vx-9313 3-Way mixing valves offer many of the same features as the VB-8xx3 valves and a conventional mixing valve flow pattern.



Vx-82x3 with Mx4x-6343
 (2½" - 5" with AV-607-1
 6" with AV-609-1)



Vx-8303/Vx-9313 with Mx61-720x
 Direct-Mounted Actuator



VK-82xx with MK-6911

Globe Valve Assembly Selection Procedure

When selecting a globe valve assembly, you must determine the applicable codes for the control signal type, valve body configuration, end connection, port size and actuator. Select a globe valve assembly part number as follows:

1. Control Signal Type, Valve Body Configuration and End Connection

Refer to Assembly Ordering and select the appropriate codes for the part-number fields.

2. Valve Size (Flow Coefficient)

If the required flow coefficient (Cv) has not been determined, do so as follows:

a. Refer to Sizing and Selection to calculate the required Cv.

b. Select the nearest available Cv value and corresponding valve body port code from the "Part Numbering System."

3. Actuator

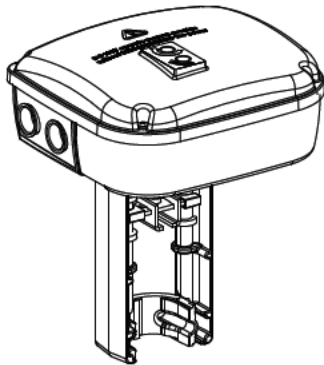
Select the appropriate actuator and code, according to Assembly Ordering based on the control signal type, required valve normal position, and voltage requirements. For detailed actuator information, refer to the applicable actuator specifications on subsequent pages.

4. Close-off Pressure

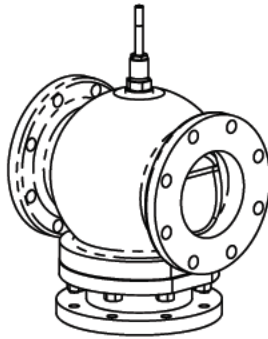
Confirm that the selected actuator and valve body combination provides sufficient close-off pressure. If no close-off pressure is shown, the valve body/actuator combination is not valid.

5. Available Space

If available space is a consideration, check the appropriate dimensional figure and its accompanying table for any potential fit issues.



Assemblies with
VB-9313 Valves and Forta
M900A



VB-9313

Applications

Schneider Electric Forta M900Axx Series Spring Return Actuators mount directly with AV-822 onto 2½...4" VB-9313 Series flanged globe valve bodies. Applications include chilled or hot water and steam NEMA 1 or 2 (M900Ax) or NEMA 4 (M900AxW) models. Field selectable input signals include reverse and direct acting, floating or proportional 0...10 Vdc, 2...10 Vdc or 4...20 mA, and proportional sequencing input signal ranges.

Applicable Literature

- Forta M900 Datasheet, F-27682
- Forta M900 Installation Instructions, F-27683
- AV-822 Installation Instructions, F-27702
- CA-28 Control Valve Sizing, F-13755

Valve and Actuator Selection Procedure

1. Determine the required flow coefficient (Cv/kvs).

Using the required flow and pressure drop for the application, determine the required flow coefficient (consult CA28, F-13755 if necessary).

2. Determine valve body part number.

Select a flanged VB-9313 valve body having the required flow coefficient, size, body pattern, end connection, and temperature/pressure ratings appropriate for the application. Determine the desired loss of power position of the valve.

3. Select the Forta Actuator

Using the required close-off pressure for the application and the appropriate spring return action and select a Forta actuator having sufficient close-off pressure on the valve body selected in step 2. For valve/actuator combinations using VB-9313 valve bodies, also consult the tables for maximum operating pressure differential limitations.

If necessary, use the dimensional information on the VB-9000 Series With M900A Series of the Dimensions section to confirm that the valve-actuator assembly will fit in the available space.

4. Determine the Assembly Part Number

If a complete factory valve and actuator assembly is required, consult the tables in this section for the actuator code of the Forta actuator selected in Step 3. For the complete assembly part number:

Change the valve body part number prefix from VB to VU. Insert the actuator code in the third field of the part number. Confirm the factory assembly is available in iPortal.

Example:

Valve body: VB-9313-0-5-14

Actuator: M900AR (actuator code 650 from tables in this section)

Complete assembly: VU-9313-650-5-14

Forta actuators are field configured for the desired control signal type and range plus the desired action. Consult the appropriate Forta Installation Instructions for further information.

Valve/Actuator Combinations and Operating Pressure Differentials

Note: Choose a valve assembly with a maximum operating differential pressure capability sufficient for the application. Consult close-off pressure ratings. Not all actuator and valve body combinations are offered as factory assemblies.

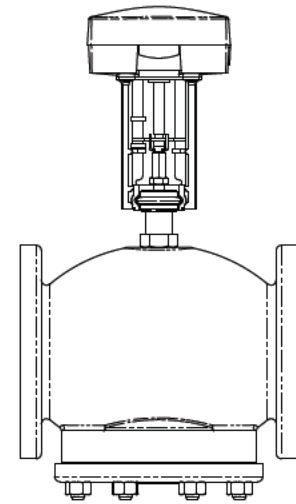
| 2-Way Globe Valve Assemblies with Electric Non-Spring Return Actuators | | | | | | | | |
|--|----------------|-----------------------------|------------------------------|--------|---|----------------------------|---|----------|
| Non-Spring Return (NSR) 2-Way Globe Valve Assemblies | | | | | M1500A | Mx41-634x | | |
| | | | | | Actuator Output Rating (Minimum) | | | |
| | | | | | 337 lbf (1500 N-m) | | 300 lb-in (34 N-m) | |
| | | | | | Actuator Model (Actuator Code) | | | |
| | | | | | Floating/Proportional M1500A (686) | | Floating MF41-6343 Proportional MS41-6340 (512) MS41-6343 | |
| | | | | | Linkage Kit Part Number | | | |
| AV-822 (2½"…6") | | AV-609-1 (6") | | | | | | |
| Close-off Pressure (psi) | | | | | 125 | | | |
| Valve Assembly Part Number ^a | | | | | Maximum Allowable Operating Differential ^c | | | |
| P Code | Valve Size in. | C _v ^b | k _{vs} ^b | M1500A | Single Actuator | Dual Actuator ^d | | |
| Vx-8213-xxx-5-P Vx-8223-xxx-5-P | 12 | 2½ | 56 | 48 | 35 (240) | | | |
| | 13 | 3 | 85 | 74 | | | | |
| | 14 | 4 | 145 | 125 | | | | |
| | 15 | 5 | 240 | 208 | | | | |
| | 16 | 6 | 370 | 320 | | | 35 (240) | 35 (240) |

a - See Pg. 98, Assembly Ordering VB-8/9000 for the relevant part series to determine a specific part no.

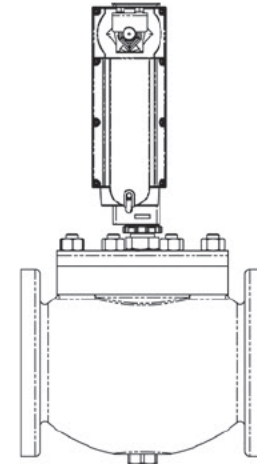
b - $C_v = \frac{gpm}{\Delta P}$ (where ΔP is measured in psi) $kvs = C_v / 1.156$ $K_{vs} = \frac{m^3/h}{\Delta P}$ (where ΔP is measured in bar; 1 bar = 100 kPa).

c - Maximum allowable differential across the valve in any open position. Less than 20 psi recommended for quieter service. Consult close-off pressure ratings.

d - Dual actuators are not available as a factory assembly.



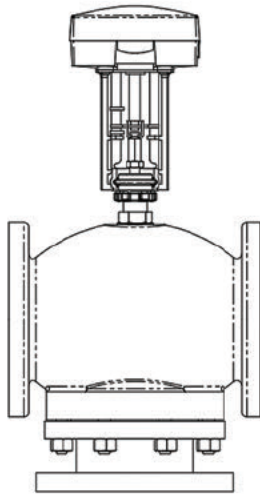
VB-8213 with M1500A Actuator



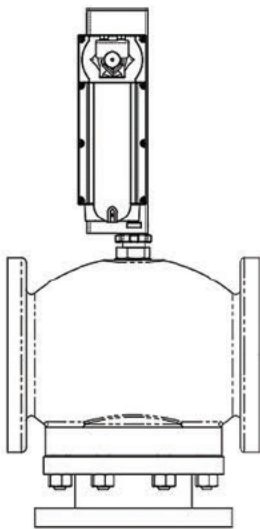
VB-8223 with Mx41-634x Actuator

3-Way Globe Valve Assemblies

Note: Choose a valve assembly with a maximum operating differential pressure capability sufficient for the application. Consult close-off pressure ratings. Not all actuator and valve body combinations are offered as factory assemblies.

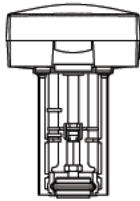



Vx-8303 with M1500A Actuator



Vx-8303 with Mx41-634x Actuator

3-Way Globe Valve Assemblies with Electric Non-Spring Return (NSR) Actuators

| | | | | | M1500A | Mx41-634x | | | | |
|---|--------|------------------|------------------|------------------|---|---|----------------------------|---|--|--|
| Non-Spring Return (NSR) 3-Way Globe Valve Assemblies | | | | |  |  | | | | |
| | | | | | Actuator Output Rating (Minimum) | | | | | |
| | | | | | 337 lbf (1500 N-m) | | | 300 lb-in (34 N-m) | | |
| | | | | | Actuator Model (Actuator Code) | | | | | |
| | | | | | Floating/Proportional M1500A (686) | | | Floating MF41-6343 (516) Proportional MS41-6340 (512) MS41-6343 (516) | | |
| Linkage Kit Part Number | | | | | | | | | | |
| AV-822 (2½" ... 6") | | | AV-609-1 (6") | | | | | | | |
| Close-off Pressure (psi) | | | | | 35 | | | | | |
| Valve Assembly Part Number ^a | P Code | Valve Size in. | Cv ^b | kvs ^b | Maximum Allowable Operating Differential Pressure ^c psi (kPa) (Mixing/Diverting) | | | | | |
| | | | | | M1500A | Single Actuator | Dual Actuator ^d | | | |
| Vx-8303-xxx-5-P | 12 | 2½ | 80 ^e | 69 ^e | 35 (240) | | | | | |
| | | | 95 ^f | 82 ^f | | | | | | |
| | | | 115 ^g | 99 ^g | | | | | | |
| | 13 | 3 | 110 ^e | 95 ^e | | | | | | |
| | | | 120 ^f | 104 ^f | | | | | | |
| | | | 120 ^g | 104 ^g | | | | | | |
| | 14 | 4 | 190 ^h | 164 ^h | | | | | | |
| | | | 290 ^h | 251 ^h | | | | | | |
| 16 | 6 | 500 ^h | 433 ^h | | 32 (219) 28 (192) | 35 (240) | | | | |

a - See Pg. 98, Assembly Ordering VB-8/9000 for the relevant part series to determine a specific part number.

b - $C_v = \frac{gpm}{\Delta P}$ (where ΔP is measured in psi) $kvs = C_v / 1.156$ $K_{vs} = \frac{m^3/h}{\Delta P}$ (where ΔP is measured in bar; 1 bar = 100 kPa).

c - Maximum allowable differential across the valve in any open position. Recommend less than 20 psi for quieter service. Consult close-off pressure ratings.

d - Dual actuators are not available as a factory assembly.

e - Mixing configuration, ports A and B are inlets, AB port is outlet.

f - Diverting configuration, flow AB to A port.

g - Diverting configuration, flow AB to B port.

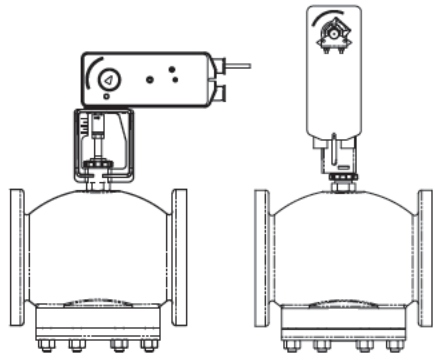
h - All flow configurations, mixing or Diverting.

6. VB-8/9000 Valve and Actuator Assemblies

VB-82x3 2-Way Flanged Valves with SR Actuators

2-Way Globe Valve Assemblies

Note: Choose a valve assembly with a maximum operating differential pressure capability sufficient for the application. Consult close-off pressure ratings. Not all actuator and valve body combinations are offered as factory assemblies.

| 2-Way Globe Valve Assemblies with Electric Spring Return Actuators | | | | | | | | | |
|--|-----------|----------------------|--|---|--|--------------------|-------------------------------|--------------------|-------------------------------|
| Spring Return 2-Way Globe Valve Assemblies | | | | | Mx61-720x | Mx41-715x | Mx40-717x | | |
| | | | | |  | | | | |
| Actuator Output Rating (minimum) | | | 220 lbf (979 N-m) | 133 lb-in (15 N-m) | | | | | |
| Actuator Models (Actuator Codes) | | | Two-Position MA61-7200 MA61-7203 (596) | Two-Position MA41-7150 MA41-7151 MA41-7153 (556) | Two-Position MA40-7170 MA40-7171 MA40-7173 (576) | | | | |
| Floating | | | MF61-7203 (596) | Floating MF41-7153 (556) | Floating MF40-7173 (576) | | | | |
| Proportional | | | MS61-7203 (596) | Proportional MS41-7153 (556) | Proportional MS40-7170 MS40-7171 MS40-7173 (576) | | | | |
| Linkage Kit Part Number | | | None (Part of Actuator) | AV-607-1 (2½"…5") AV-609-1 (6") | AV-607-1 (2½"…5") AV-609-1 (6") | | | | |
| Close-off Pressure (psi) | | | 125 | | | | | | |
| Valve Assembly Part Number ^a | P Code | Valve Size in. | C _v ^b | k _{vs} ^{a,b} | Maximum Allowable Operating Differential Pressure ^c , psi (kPa) | | | | |
| | | | | | Mx61-720x | Single Actuator | Dual Actuator ^d | Single Actuator | Dual Actuator ^d |
| Vx-8213-5xx-5-P Vx-8223-5xx-5-P | 12 | 2½ | 56 | 48 | 35 (240) | 35 (240) | - | 35 (240) | - |
| | 13 | 3 | 85 | 74 | | | | | |
| | 14 | 4 | 145 | 125 | | | | | |
| | 15 | 5 | 240 | 208 | | | | | |
| | 16 | 6 | 370 | 320 | - | 22 (151) | 35 (240) | 25 (171) | 35 (240) |

a - See Pg. 98, Assembly Ordering VB-8/9000 for the relevant part series to determine a specific part number.

b - $C_v = \frac{gpm}{\Delta P}$ (where ΔP is measured in psi) $k_{vs} = C_v / 1.156$ $K_{vs} = \frac{m^3/h}{\Delta P}$ (where ΔP is measured in bar; 1 bar = 100 kPa).

c - Maximum allowable differential across the valve in any open position. Less than 20 psi recommended for quieter service. Consult close-off pressure ratings.

d - Dual actuators are not available as factory assemblies.

3-Way Globe Valve Assemblies

Note: Choose a valve assembly with a maximum operating differential pressure capability sufficient for the application. Consult close-off pressure ratings. Not all actuator and valve body combinations are offered as factory assemblies.

| 3-Way Globe Valve Assemblies with Electric Spring Return (SR) Actuators | | | | | | | | | | | | | | |
|---|-----------|----------------------|------------------|------------------|--|------------------------|---------------------------------|---|-------------------------------|---|------------------------|------------------------|------------------------|------------------------|
| Spring Return (SR) 3-Way Globe Valve Assemblies | | | | | Mx61-720x | Mx41-715x | Mx40-717x | | | | | | | |
| | | | | | Actuator Output Rating (minimum) | | | | | | | | | |
| | | | | | 220 lbf (979 N-m) | | | 133 lb-in (15 N-m) | | 150 lb-in (17 N-m) | | | | |
| | | | | | Actuator Models (Actuator Codes) | | | | | | | | | |
| | | | | | Two-Position MA61-7200 MA61-7203 (596) Floating MF61-7203 (596) Proportional MS61-7203 (596) | | | Two-Position MA41-7150 MA41-7151 MA41-7153 (556) Floating MF41-7153 Proportional MS41-7153 (556) | | Two-Position MA40-7170 MA40-7171 MA40-7173 (576) Floating MF40-7173 (576) Proportional MS40-7170 MS40-7171 MS40-7173 (576) | | | | |
| Linkage Kit Part Number | | | | | | | | | | | | | | |
| None (Part of Actuator) | | | | | AV-607-1 (2½"–5") AV-609-1 (6") | | AV-607-1 (2½"–5") AV-609-1 (6") | | | | | | | |
| Close-off Pressure (psi) | | | | | 35 | | | | | | | | | |
| Valve Assembly Part Number ^a | P Code | Valve Size in. | Cv ^b | kvs ^b | Maximum Allowable Operating Differential Pressurec, psi (kPa) (Mixing/Diverting) | | | | | | | | | |
| | | | | | Mx61-720x | Single Actuator | Dual Actuator ^d | Single Actuator | Dual Actuator ^d | | | | | |
| Vx-8303-5xx-5-P | 12 | 2½ | 80 ^e | 69 ^e | 35 (240) / 35 (240) | 35 (240) / 35 (240) | - | 35 (240) / 35 (240) | - | | | | | |
| | | | 95 ^f | 82 ^f | | | | | | | | | | |
| | | | 115 ^g | 99 ^g | | | | | | | | | | |
| | 13 | 3 | 110 ^e | 95 ^e | | | | | | | | | | |
| | | | 120 ^f | 104 ^f | | | | | | | | | | |
| | | | 120 ^g | 104 ^g | | | | | | | | | | |
| | 14 | 4 | 190 ^h | 164 ^h | | | | | | | | | | |
| | 15 | 5 | 290 ^h | 251 ^h | | | | | | 32 (219) / 28 (192) | 35 (240) / 35 (240) | 35 (240) / 31 (212) | 35 (240) / 35 (240) | |
| | 16 | 6 | 500 ^h | 433 ^h | | | | | | - | 15 (103) / 11 (75) | - | 16 (110) / 12 (82) | 35 (240) / 31 (214) |

a - See Pg. 98, Assembly Ordering VB-8/9000 for the relevant part series to determine a specific part number

b - $C_v = \frac{gpm}{\Delta P}$ (where ΔP is measured in psi) $kvs = C_v / 1.156$ $Kvs = \frac{m^3/h}{\Delta P}$ (where ΔP is measured in bar; 1 bar = 100 kPa).

c - Maximum allowable differential across the valve in any open position. Recommend less than 20 psi for quieter service. Consult close-off pressures.

d - Dual actuators are not available as factory assemblies.

e - Mixing configuration, ports A and B are inlets, AB port is outlet.

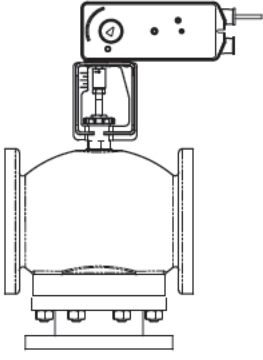

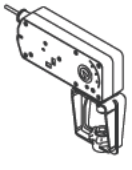
f - Diverting configuration, flow AB to A port.

g - Diverting configuration, flow AB to B port.

h - All flow configurations, mixing or Diverting.

3-Way Linked Globe Valve Assemblies with Linear Series Actuators

Note: Choose a valve assembly with a maximum operating differential pressure capability sufficient for the application. Consult close-off pressure ratings. Not all actuator and valve body combinations are offered as factory assemblies.

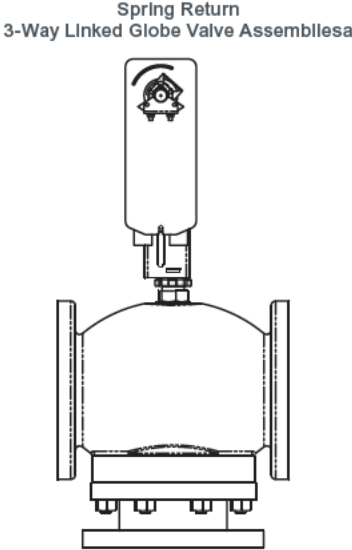
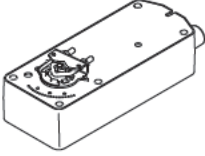
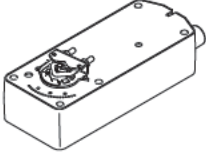
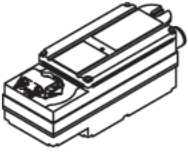
| 3-Way Linked Globe Valve Assemblies with Linear Series Spring Return Actuators | | | | | | | |
|--|--------|---------------------|-----------------------------|---|---|---|---|
| 3-Way Linked Globe Valve Assemblies ^a | | | |  | |  |  |
| | | | | Actuator Force Rating | | | |
| | | | | 157 lbf (700 N) | | 220 lbf (979 N) | |
| | | | | Actuator Model (Actuator Code) | | | |
| | | | | Floating/Proportional (Universal) M900AR (650) | | Two-Position MA61-720x (595) (596) Floating MF61-7203 (596) Proportional MS61-7203 (596) | |
| | | | | Linkage AV-822 | | | |
| Valve Assembly Part Number ^b | P Code | Valve Size in. (mm) | C _v ^c | k _{vs} ^c | Actuator Close-off Pressure (psi) ^{ad} | | |
| Vx-9313-xxx-5-P | 12 | 2½ (65) | 74.0 | 64 | 24 | 33 | |
| | 13 | 3 (80) | 101.0 | 87 | 16 | 22 | |
| Vx-9313-xxx-5-P | 14 | 4 (N/A) | 145.0 | 125 | 9 | 12 | |

a - For piping information refer to the separately available Wiring, Dimensions and Reference document F-28125 from the Exchange Download Center.

b - To determine a specific part number, see Pg. 98, *Assembly Ordering VB-8/9000* for the relevant part series.

c - $C_v = \frac{gpm}{\Delta P}$ (where ΔP is measured in psi) $kvs = Cv / 1.156$ $K_{vs} = \frac{m^3/h}{\Delta P}$ (where ΔP is measured in bar; 1 bar = 100 kPa).

d - Close-off pressure ratings describe only the differential pressure which the actuator can close-off with adequate seating force. Consult valve body specifications for other limitations. The rating value is the pressure difference between the inlet and outlet ports.

| 3-Way Linked Globe Valve Assemblies with Spring Return Actuators | | | | | | | | | | | | | | |
|--|--|--|---|--|---|---|-----------------|--|-----------------|----------------------------|---|----|----|----|
|  <p>Spring Return 3-Way Linked Globe Valve Assemblies^a</p> | | | | |  | | |  | | |  | | | |
| | | | | | Actuator Torque Rating (minimum) | | | | | | | | | |
| | | | | | 60 lb-in (7 N-m) | | | 133 lb-in (15 N-m) | | | 150 lb-in (17 N-m) | | | |
| | | | | | Actuator Model (Actuator Code) | | | | | | | | | |
| | | | | | Two-Position MA41-707x (544) | | | Two-Position MA41-715x | | | Two-Position MA40-717x | | | |
| Floating MF41-7073 | | | Floating MF41-7153 | | | Floating MF40-7173 | | | | | | | | |
| Proportional MS41-7073 | | | Proportional MS41-7153 | | | Proportional MS40-717x (576) | | | | | | | | |
| Linkage Kit Part Number | | | | | | | | | | | | | | |
| AV-607-1 (2½"…4") | | | AV-607-1 (2½"…4") AV-609-1 (5" and 6") | | | AV-607-1 (2½"…4") AV-609-1 (5" and 6") | | | | | | | | |
| Valve Assembly Part Number ^b | | | | | Actuator Close-off Pressure (psig) ^d | | | | | | | | | |
| | | | | | Single Actuator | Dual Actuator ^e | Single Actuator | Dual Actuator ^e | Single Actuator | Dual Actuator ^e | | | | |
| Vx-9313-xxx-5-P | | | | | 12 | 2½ (65) | 74.0 | 64 | 24 | 52 | 33 | 70 | 40 | 84 |
| | | | | | 13 | 3 (80) | 101.0 | 87 | 16 | 35 | 22 | 48 | 27 | 57 |
| | | | | | 14 | 4 (N/A) | 145.0 | 125 | 9 | 20 | 12 | 27 | 15 | 33 |
| | | | | | 15 | 5 (N/A) | 235.0 | 203 | | | | 9 | - | 10 |
| | | | | | 16 | 6 (N/A) | 350.0 | 303 | | | | 6 | - | 7 |

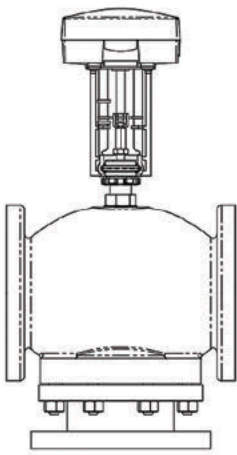
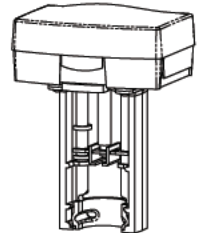
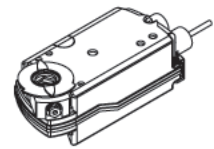
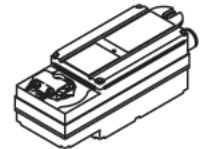
a - For piping information refer to the separately available Wiring, Dimensions and Reference document F-28125 from the Exchange Download Center.

b - To determine a specific part number, see *Pg. 98, Assembly Ordering VB-8/9000* for the relevant part series.

c - $kvs = m^3/h$ ($\Delta P = 100$ kPa) $kvs = Cv / 1.156$ $Cv = kvs \times 1.156$

d - Close-off ANSI III (0.1%) for metal-to-metal seats with pressure at inlet (port A).

e - Dual actuators are not available as factory assemblies.

| 3-Way Linked Globe Valve Assemblies with Non-Spring Return Actuators | | | | | | | | | | |
|--|--------|-----------------------|-----------------------------|------------------------------|---|------------------------|--|----------------------------|---|----------------------------|
| <p>Non-Spring Return 3-Way Linked Globe Valve Assemblies^a</p>  | | | | |  | |  | |  | |
| | | | | | Actuator Torque Rating (minimum) | | | | Actuator Model (Actuator Code) | |
| | | 180 lb-in (800 N-m) | 337 lb-in (1500 N-m) | | | 133 lb-in (15 N-m) | 300 lb-in. (34 N-m) | | | |
| | | Universal M800A (680) | Universal M1500A (686) | | | Floating MF41-6153 | Floating MF41-6343 | | | |
| | | | | | | Proportional MS41-6153 | Proportional MS41-6343 | | | |
| Linkage Kit Part Number | | | | | | | | | | |
| | | AV-822 | AV-822 | | | AV-607-1 (2½" ... 4") | AV-609-1 f (2½" ... 6") | | | |
| Actuator Close-off Pressure psia ^d | | | | | | | | | | |
| Valve Assembly Part Number ^b | P Code | Valve Size In. | C _v ^c | k _{vs} ^c | AV-822 | AV-822 | Single Actuator | Dual Actuator ^e | Single Actuator | Dual Actuator ^e |
| Vx-9313-xxx-5-Pf | 12 | 2½ | 74.0 | 64 | 29 | 61 | 33 | 70 | 46 | 96 |
| | 13 | 3 | 101.0 | 87 | 19 | 42 | 22 | 48 | 31 | 66 |
| | 14 | 4 | 145.0 | 125 | 10 | 22 | 12 | 27 | 18 | 38 |
| | 15 | 5 | 235.0 | 203 | - | 14 | - | 9 | - | 24 |
| | 16 | 6 | 350.0 | 303 | - | 9 | - | 6 | - | 17 |

a - For piping information refer to the separately available Wiring, Dimensions and Reference document F-28125 from the Exchange Download Center.

b - To determine a specific part number, see Pg. 98, Assembly Ordering VB-8/9000 for the relevant part series.

c - $kvs = m^3/h (\Delta P = 100 \text{ kPa})$ $kvs = Cv / 1.156$ $Cv = kvs \times 1.156$

d - Close-off ANSI III (0.1%) for metal-to-metal seats with pressure at inlet (port A).

e - Dual actuators are not available as factory assemblies.

f - Mx41-634x actuators used on 2½" to 4" Vx-9313 will stroke over a shorter portion of the control input signal.

Floating and Proportional NSR 300, 337 lb-in and Two-Position 220 lbf SR Linear Actuators

| Floating and Proportional Non-Spring Return Electric, Schneider Electric Forta and Schneider Electric SmartX Actuators | | | | | | | | | | |
|--|---------------|----------------------------|--------------------------|-----------------|---------|-------|----------------------------------|-------|-------------------------|-----------------|
| Actuator Part Number | Actuator Code | Control Signal Type | Power Input @ 50/60 Hz | | | | Timing, sec. ^a | | Output Force or Torque | Manual Override |
| | | | Voltage | VA | | Watts | 50 HZ | 60 HZ | | |
| | | | | Running | Holding | | | | | |
| M1500A ^b | 686 | Floating (SPDT) | 24 Vac ±10% 20-30 Vdc | 24 ^c | - | - | 60 or 300 adj. ^d | | 337 lb-in (1500 N-m) | Yes |
| | | Proportional (Vdc or mAdc) | | | | | 20 sec ^e 1" of stroke | | | |
| MF41-6343 | 516 | Floating (SPDT) | 24 Vac ±20% | 5.7 | 4.1 | 3.9 | 162 | 162 | 300 lb-in (34 N-m) | |
| | | | 22-30 Vdc | 4.1 | 3.0 | 4.1 | | | | |
| MS41-6340 | 512 | Proportional (Vdc or mAdc) | 120 Vac ±10% | 7.5 | 6.2 | 4.7 | 148 | 148 | 300 lb-in (34 N-m) | |
| MS41-6343 | 516 | Proportional (Vdc or mAdc) | 24 Vac ±10% | 5.6 | 4.0 | 3.6 | 148 | 148 | 300 lb-in (34 N-m) | |
| | | | 22-30 Vdc | 3.4 | 2.2 | 3.4 | | | | |

a - Approximate timing @ 70°F (21°C) with no load.
 b - Requires AV-822 linkage, if field assembled.
 c - Requires a 50 VA transformer.
 d - For the floating control signal only.
 e - Proportional control.

| Two-Position, Floating, and Proportional Spring Return Electric 220 lbf Schneider Electric SmartX Linear Actuators | | | | | | | | | | | | | | |
|--|---------------|----------------------------|--------------------------|---------|-----|-------|-----|--------|---------|---------------------------|---------|-----------------------|--|---------------|
| Actuator Part Number | Actuator Code | Control Signal Type | Power Input | | | | | | | Timing, Sec. ^a | | Output Force, lbf (N) | Manual Override | |
| | | | Voltage 50/60 Hz | Running | | | | DC Amp | Holding | | Powered | | | Spring Return |
| | | | | 50 Hz | | 60 Hz | | | 50 Hz | 60 Hz | | | | |
| | | | | VA | W | VA | W | | W | W | | | | |
| MA61-7200 | | 2-Position (SPST or Triac) | 120 Vac ±10% | 11.7 | 8.8 | 10.0 | 8.4 | - | 3.6 | 5.0 | <190 | <40 | 220 (979) minimum 495 (2202) max. stall | Yes |
| MA61-7203 | 596 | | 24 Vac ±20% 22-30 Vdc | 9.8 | 7.5 | 9.7 | 7.5 | 0.29 | 2.8 | 2.8 | | | | |
| MF61-7203 | 596 | Floating (SPDT) | 24 Vac ±20% 22-30 Vdc | 9.8 | 7.7 | 9.7 | 7.7 | 0.3 | 3.3 | 3.3 | | | | |
| MS61-7203 | 596 | Proportional (Vdc or mAdc) | 24 Vac ±20% 22-30 Vdc | 9.8 | 7.4 | 9.7 | 7.4 | 0.28 | 2.9 | 2.9 | | | | |

a - Approximate timing @ 70°F (21°C) with no load.

Two-Position, Floating and Proportional Spring Return Electric 133 lb-in Schneider Electric SmartX Actuators

| Actuator Part Number | Actuator Code | Control Signal Type | Power Input | | | | | | | | Timing, Seconds ^a | | Torque, lb-in (N-m) ^b | Manual Override |
|----------------------|---------------|----------------------------|--------------------------|----------|---------|----------|---------|--------|---------|---------|------------------------------|---------------|----------------------------------|-----------------|
| | | | Voltage 50/60 Hz | Running | | | | DC Amp | Holding | | Powered | Spring Return | | |
| | | | | 50 Hz VA | 50 Hz W | 60 Hz VA | 60 Hz W | | 50 Hz W | 60 Hz W | | | | |
| MA41-7150 | | 2-Position (SPST) | 120 Vac ±10% | 11.7 | 8.8 | 10.0 | 8.4 | - | 3.6 | 5.0 | <190 | <30 | 133 (15) | Yes |
| MA41-7151 | | | 230 Vac ±10% | 15.5 | 9.5 | 10.6 | 8.5 | - | 4.6 | 3.3 | | | | |
| MA41-7153 | 556 | | 24 Vac ±20% 22-30 Vdc | 9.8 | 7.5 | 9.7 | 7.5 | 0.29 | 2.8 | 2.8 | | | | |
| MF41-7153 | | Floating (SPDT) | 24 Vac ±20% 22-30 Vdc | 9.8 | 7.7 | 9.7 | 7.7 | 0.3 | 3.3 | 3.3 | | | | |
| MS41-7153 | 556 | Proportional (Vdc or mAdc) | 24 Vac ±20% 22-30 Vdc | 9.8 | 7.4 | 9.7 | 7.4 | 0.3 | 2.9 | 2.9 | | | | |

a - Approximate timing @ 70°F (21°C) with no load.

b - De-rating required for spring return actuators at low temperatures.

Linkage Kits and Actuator/Linkage Assemblies

| Application | Actuator | Linkage Kit ^a |
|--|--|---|
| 2½" ... 5" 2-Way & 3-Way | MK-6811 ^b | AV-497 (VB-8000 only) AV-495 (VB-9313 up to 4" only) |
| 6" 2-Way & 3-Way | MK-6911 ^b | AV-497 (VB-8000 only) |
| 2½" ... 4" 3-Way | MK-8811 | AV-496 (VB-9313 only) |
| 5" ... 6" 3-Way | MK-8911 | AV-496 (VB-9313 only) |
| 2½" ... 5" 2-Way and 3-Way (1" nominal stroke) | MA41-7150 MA41-7151 MA41-7153 MA40-7170 MA40-7171 MA40-7173 MF41-6343 ^a | AV-607-1 ^c |
| 6" 2-Way & 3-Way (1¼" nominal stroke) | MF41-7153 MF40-7173 MS41-6340 ^a MS41-6343 ^a MS41-7153 MS40-7170 MS40-7171 MS40-7173 | AV-609-1 ^d |
| 2½" ... 6" 2-Way & 3-Way (1" nominal stroke) | M1500A | AV-822 |

a - Mx61-720x Actuators require no separate linkage. Mx41-634x is not compatible with AV-607-1. The AV-609-1 linkage can be used with the Mx41-634x actuator on 2½" ... 5" VB-8000 valves or 2½" ... 4" VB-9313 valves, but the valve will stroke over a shorter portion of the control input signal.

b - AK-42309-500 (order separately) optional for 2½" ... 5" valve, required for 6" valve. VK4 valve assemblies include positive positioner.

c - 2½" ... 5" VB-8000 valves or 2½" ... 4" VB-9313 valves.

d - 6" VB-8000 valves or 5" ... 6" VB-9313 valves.

| Two Position, Floating, and Proportional Spring Return Electric 150 lb-in Schneider Electric SmartX Actuators | | | | | | | | | | |
|---|---------------|---|--------------|---------|---------|---------------|---|---------------|---|-----------------|
| Actuator Part Number | Actuator Code | Control Signal Type | Power Input | | | | Approximate Timing, Seconds at 70°F (21°C with no load) | | Actuator Output Torque Rating, lb-in (N-m) ^a | Manual Override |
| | | | Voltage | VA | | Running Watts | Powered | Spring Return | | |
| | | | | Running | Holding | | | | | |
| MA40-7170 | 572 | 2-Position (SPST) | 120 Vac ±10% | 8.4 | 6.6 | 6.2 | 162 | 72 | 150 (17) | No |
| MA40-7171 | 574 | | 240 Vac ±10% | 9.8 | 8.5 | 6.5 | | | | |
| MA40-7173 | 576 | | 24 Vac ±20% | 7.4 | 5.1 | 5.3 | | | | |
| | | | 22-30 Vdc | 5.0 | 3.0 | 5.0 | | | | |
| MF40-7173 | 576 | Floating | 24 Vac ±20% | 8.1 | 5.3 | 5.8 | 147 | 65 | | |
| | | | 22-30 Vdc | 5.7 | 3.6 | 5.7 | | | | |
| MS40-7170 | 572 | Proportional (Vdc or mA _{dc}) | 120 Vac ±10% | 8.5 | 5.2 | 6.4 | 147 | 65 | | |
| MS40-7171 | 574 | | 240 Vac ±10% | 10.8 | 9.0 | 7.2 | | | | |
| MS40-7173 | 576 | | 24 Vac ±20% | 7.8 | 4.7 | 5.5 | | | | |
| | | | 22-30 Vdc | 5.6 | 2.5 | 5.0 | | | | |

a - De-rating required for spring return actuators at low temperatures.

6. VB-8/9000 Valve and Actuator Assemblies

6. VB-8/9000 Valve and Actuator Assemblies

VB-8xx3/9313 with Forta SR & NSR Actuators

Easily Assembled with VB-8000/9000 Series Globe Valves

The VB-8000/9313 2½"...6" series are available with cast iron flanged stem-up open and stem-up closed 2-Way units and 3-Way mixing and Diverting units. All valves are designed for easy field installation with Forta actuators. For your convenience, popular valve and actuator combinations are available as factory Forta valve and actuator assemblies.

| VB-8000/VB-9313 Forta Actuator Application | | | |
|--|---------------------|--------------------------|------------------------------------|
| Valve Size | M800A* (180 lbf) | M1500A (337 lbf) Size | M900Ax* (157 lbf) Spring Return |
| 2½" | • | • | • |
| 3" | • | • | • |
| 4" | • | • | • |
| 5" | | • | |
| 6" | | • | |

*VB-9313 valves only.

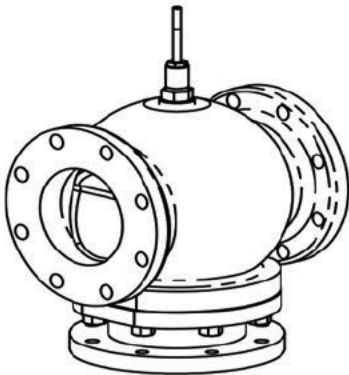


U-Bolt Mount

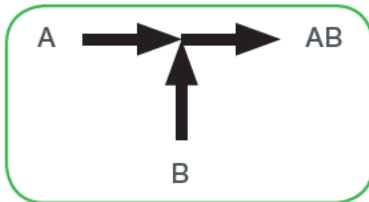
| Forta Actuator Specifications | | | | | | | | | |
|-------------------------------|-------------|--------------------|--------------------------|----------------------|--|------------------------|------------------|--------|-----|
| Actuator Mounting | Part Number | Power | Input Signal | Spring Return Action | Feedback | Force | Auxiliary Switch | NEMA 4 | |
| U-Bolt | M800A* | 24 vac 50-60 Hz | Two-Position Floating | N/A | 2...10 vdc | 180 lbf | None | | |
| | M800A-S2* | | | | | | 2-SPDT | | |
| | M1500A | | | | | None | | | |
| | M1500A-S2 | | | | | 2-SPDT | | | |
| | M900AR* | | Proportional | Retract Up | 0...10, 2...10 vdc, or 4...20 ma | 0...5 or 2...10 vdc | 157 lbf | None | |
| | M900ARW* | | | | | | | None | Yes |
| | M900ARW-S2* | | | 2 SPDT | | | | | |
| | M900AE* | | | None | | | | | |
| | M900AEW-S2* | | | 2 SPDT | | | | Yes | |
| | | Extend Down | | | | | | | |

*VB-9313 valves only.

3-Way Valves
 3-Way mixing
 ANSI 125 Flanged
 Cast Iron Body
 ASA Flanged



VB-9313



VB-9313 3-Way Mixing Flow Pattern

| Schneider Electric VB-9313 Valve Bodies | | |
|--|---------------------|---|
| Application | | Chilled or Hot Water |
| Size | | 2½"...4" |
| Valve Body Part Number | | VB-9313-0-5-P |
| Linkage Kit Part Number | | AV-822 |
| Material | Flow Characteristic | Nominally Linear |
| | Body | Cast Iron |
| | Seat | Bronze |
| | Stem | Stainless Steel |
| | Plug | Brass |
| | Packing | Spring Loaded TFE/EPDM |
| | Disc | None |
| ANSI Pressure Class, psig | | 125 |
| Allowable Control Media Temperature, °F (°C) | | 40°F...300°F (4°C...149°C) |
| Allowable Differential Pressure, Water, psi (kPa) ^a | | 35 psi (241 kPa) Max. |
| P Code | Valve Size, In. | C _v (K _{vs}) Rating ^b |
| 12 | 2½ | 74 (64) |
| 13 | 3 | 101 (87) |
| 14 | 4 | 170 (147) |

a - Maximum recommended differential pressure in open position. Do not exceed the recommended differential pressure (pressure drop) or integrity of parts may be affected. Exceeding maximum recommended differential pressure voids the product warranty.

b - $k_{vs} = m^3/h$ ($\Delta P = 100$ kPa) $k_{vs} = C_v / 1.156$ $C_v = \frac{gpm}{\sqrt{\Delta P}}$ (In psi). $K_{vs} = \frac{m^3/h}{\sqrt{\Delta P}}$ (where ΔP is measured in bar; 1 bar = 100 kPa).

Schneider Electric Forta Actuator Model Table

| Model | Actuator Code | Force | Power | Running Watts | Transformer Size | Floating Control ^{a,b} | Proportional Control ^b | Feed-back ^a | (2) SPDT Aux Switches ^e | Linkage ^c | Spring Return Action |
|-------------------------|---------------|-----------------|-----------------|---------------|------------------|---------------------------------|-----------------------------------|------------------------|------------------------------------|----------------------|----------------------|
| M900AR | 650 | 157 lbf (700 N) | 24 Vac 50/60 Hz | 21 W | 50 Va | Yes | 0...10 Vdc, 2...10 Vdc, 4...20 mA | 2...10 Vdc or 0-5 Vdc | No | AV-822 | Return |
| M900AE ^d | - | | | | | | | | | | Extend |
| M900ARW | 660 | | | | | | | | 24 Vac 4a | | Return |
| M900ARW-S2 ^d | - | | | | | | | | | | Return |
| M900AEW-S2 ^d | - | | | | | | | | | | Extend |

a - Dip switch selectable.

b - 0...5, 2...6 or 5...10, 6...10 also selectable by dip switch.

c - Order separately.

d - Factory assemblies not offered.

e - S2 auxiliary switches may be added in the field.

Restrictions on Ambient Temperature for Forta Valve Actuators

| Fluid Temperature in Valve Body | Maximum Allowable Ambient Temperature ^a |
|---------------------------------|--|
| Chilled Water | 122°F (50°C) |
| 281°F (138°C) | 113°F (45°C) |
| 300°F (149°C) | 107°F (42°C) |
| 340°F (171°C) | 100°F (38°C) |
| 366°F (186°C) | 90°F (32°C) |

a - Minimum allowable ambient operating temperature 14°F (-10°C).

6. VB-8/9000 Valve and Actuator Assemblies

| Select Valve/Actuator Combination Having Sufficient close-off for Application | | | | | | |
|---|--------------|--------|-----------|------|-----------------------|---|
| Valve Body | Valve Action | P Code | Cv | Size | Close-off Ratings PSI | Maximum Operating Pressure Differential |
| | | | | | M900Axx ^a | |
| VB-9313-0-5-P | 3 Way | 12 | 67 (58) | 2 ½" | 29 | 35 |
| | | 13 | 91 (79) | 3" | 19 | 35 |
| | | 14 | 170 (147) | 4" | 10 | 35 |

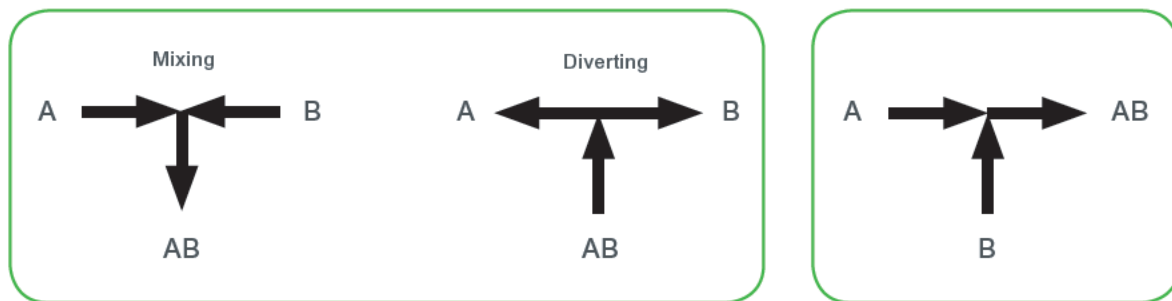
a - Requires AV-822 Linkage Order Separately.

| Factory Valve and Actuator Assemblies | | | | |
|---|--------|------|----------------------|--|
| VB-9313 Series Valve Assembly Part Numbers ^a | P Code | Size | Valve Action Stem UP | M900AR (650) or M900ARW (660) Action on Power Loss |
| VU-9313-6x0-5-P (Mixing): | 12 | 2 ½" | Flow B to AB | Flow B to AB |
| | 13 | 3" | | |
| | 14 | 4" | | |

a - 650 = M900AR, 660 = M900ARW.

| VB-9313 Valve Body and M900Axx Spring Return Actuator Actions | | | | | | | | |
|---|------------------------|-------------------------------|-------------------------------------|---|--|-------------------------------------|---|--|
| Valve Body Part Number | Valve Body Description | Valve Body Stem Up Water Flow | M900ARx | | | M900AEx | | |
| | | | Unpowered Valve Assembly Water Flow | Switch 7 off, Loss of Control Signal Only | Switch 7 on, Loss of Control Signal Only | Unpowered Valve Assembly Water Flow | Switch 7 off, Loss of Control Signal Only | Switch 7 on, Loss of Control Signal Only |
| VB-9313-0-5-P | 3-Way Mixing | Flow B to AB | Flow B to AB | Flow B to AB | Flow A to AB | Flow A to AB | Flow A to AB | Flow B to AB |

3-Way Flanged Valve Body Flow Patterns



VB-8303 3-Way Flow Patterns
Flow is out AB for Mixing application and In AB for Diverting applications.

VB-9313 3-Way
Mixing Flow Patterns

2-Way Valves

Note: Choose a valve assembly with a maximum operating differential pressure capability sufficient for the application. Consult the table below for close-off pressure ratings. Not all actuator and valve body combinations are offered as factory assemblies.

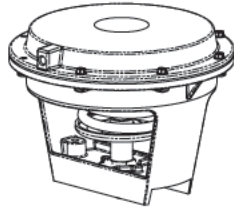
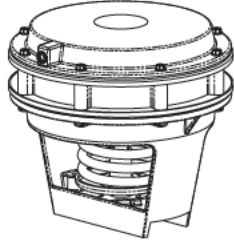
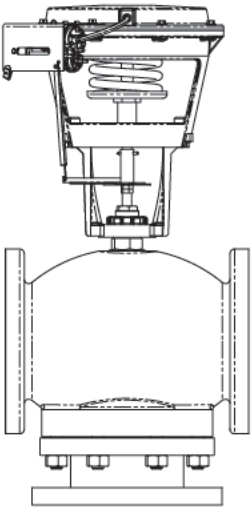
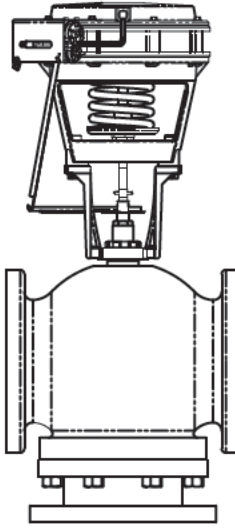
| 2-Way Globe Valve Assemblies with Pneumatic Spring Return Actuators | | | | | | |
|--|--------|--------------------------------|-----------------|--------------------------------|--|---|
| | | MK-6811 ^b | | MK-6911 ^b | | |
| | | | | | | |
| Actuator Models (Actuator Codes) | | | | | | |
| | | MK-6811 (602) | | MK-6911 (652) | | |
| Linkage Kit Part Number | | | | | | |
| | | AV-497 | | AV-497 | | |
| Spring Range, psig (kPa) | | | | | | |
| | | 5...10 (34 to 69) ^a | | 5...10 (34 to 69) ^a | | |
| Close-off Pressure (psi) | | | | 125 | | |
| Valve Assembly Part Number ^b | P Code | Valve Size In. | Cv ^b | kvs ^b | Maximum Allowable Operating Differential Pressure ^d , psi (kPa) | |
| VK-8213-602-5-12 VK-8223-602-5-12 VK4-8213-602-5-12 VK4-8223-602-5-12 | 12 | 2½ | 56 | 48 | 35 (240) | - |
| VK-8213-602-5-13 VK-8223-602-5-13 VK4-8213-602-5-13 VK4-8223-602-5-13 | 13 | 3 | 85 | 74 | | |
| VK-8213-602-5-14 VK-8223-602-5-14 VK4-8213-602-5-14 VK4-8223-602-5-14 | 14 | 4 | 145 | 125 | | |
| VK-8213-602-5-15 VK-8223-602-5-15 VK4-8213-602-5-15 VK4-8223-602-5-15 | 15 | 5 | 240 | 208 | | |
| VK4-8213-652-5-16 VK4-8223-652-5-16 | 16 | 6 | 370 | 320 | | |

a - Spring range field adjustable with positive positioner.
 b - AK-42309-500 positive positioner optional for 2½" ... 5" valve. Supplied as standard on VK4 factory valve assemblies. See Pg. 98, Assembly Ordering VB-8/9000 for the relevant part series to determine a specific part number.
 c - $C_v = \frac{gpm}{\Delta P}$ (where ΔP is measured in psi) $kvs = Cv / 1.156$ $K_{vs} = \frac{m^3/h}{\Delta P}$ (where ΔP is measured in bar; 1 bar = 100 kPa).
 d - Maximum allowable differential across the valve in any open position. Less than 20 psi recommended for quieter service. Consult close-off pressure ratings.

6. VB-8/9000 Valve and Actuator Assemblies

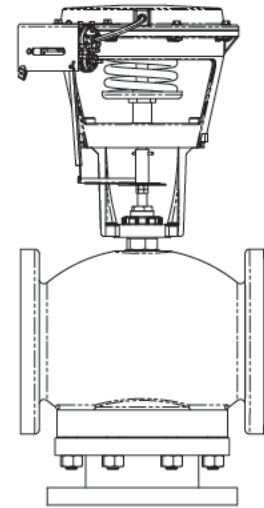
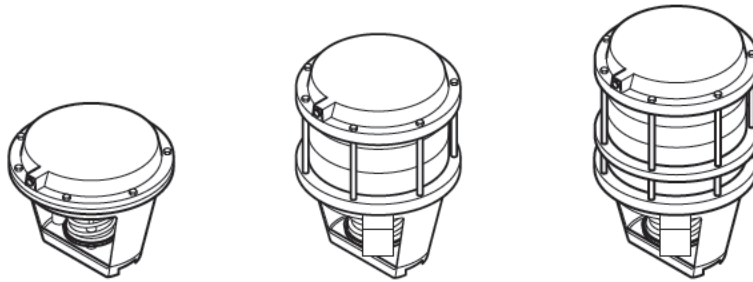
3-Way Valves

Note: Choose a valve assembly with a maximum operating differential pressure capability sufficient for the application. Not all actuator and valve body combinations are offered as factory assemblies.

| 3-Way Globe Valve Assemblies with Pneumatic Spring Return Actuators | | | | | MK-6811 ^b | MK-6911 ^b |
|--|---------------|-----------------------|----------------------------------|-----------------------------------|--|---|
| Spring Return 3-Way Globe Valve Assemblies (shown with Positive Positioner) | | | | |  |  |
|  | | | | |  | |
| | | | | | Actuator Models (Actuator Codes) | |
| | | | | | MK-6811 (602) | MK-6911 (652) |
| | | | | | Linkage Kit Part Number | |
| | | | | | AV-497 | AV-497 |
| | | | | | Spring Range, psig (kPa) | |
| | | | | | 5...10 (34 to 69) ^a | 5...10 (34 to 69) ^a |
| Close-off Pressure (psi) | | | | | 35 | |
| Valve Assembly Part Number^b | P Code | Valve Size in. | C_v^c | k_{vs}^c | Maximum Allowable Operating Differential Pressure^d, psi (kPa) (Mixing/Diverting) | |
| VK-8303-602-5-12 | 12 | 2½ | 80 ^e | 69 ^e | 35 (240) / 35 (240) | - |
| | | | 95 ^f | 82 ^f | | |
| | | | 115 ^g | 99 ^g | | |
| VK-8303-602-5-13 | 13 | 3 | 110 ^e | 95 ^e | | |
| | | | 120 ^f | 104 ^f | | |
| | | | 120 ^g | 104 ^g | | |
| VK-8303-602-5-14 | 14 | 4 | 190 ^h | 164 ^h | - | |
| VK-8303-602-5-15 VK4-8303-602-5-15 | 15 | 5 | 290 ^h | 251 ^h | | |
| VK4-8303-652-5-16 | 16 | 6 | 500 ^h | 433 ^h | - | 35 (240) / 35 (240) |

a - Spring range field adjustable with positive positioner.
 b - AK-42309-500 positive positioner optional for 2½"...5" valve, required for 6" valve. Supplied as standard on VK4 factory valve assemblies. See "Pg. 98, Assembly Ordering VB-8/9000" for the relevant part series to determine a specific part number.
 c - $C_v = \frac{gpm}{\Delta P}$ (where ΔP is measured in psi) $k_{vs} = C_v / 1.156$ $k_{vs} = \frac{m^3/h}{\Delta P}$ (where ΔP is measured in bar; 1 bar = 100 kPa).
 d - Maximum allowable differential across the valve in any open position. Less than 20 psi recommended for quieter service. Consult close-off pressure ratings.
 e - Mixing configuration, ports A and B are inlets, AB port is outlet.
 f - Diverting configuration, flow AB to A port.
 g - Diverting configuration, flow AB to B port.
 h - All flow configurations, mixing or Diverting.

6. VB-8/9000 Valve and Actuator Assemblies



VK4-9313 with a MK-6811 Pneumatic Actuator and AK-42309-500 Positive Positioner

Select Actuator or Actuator Code (xxx) having sufficient close-off for the application. If selecting component parts, select Positive Positioner, if required. NOTE: For higher close-offs, use VB-8303 balanced valves with common bottom port.

| 2½" ... 6" Flanged Globe Valves with Pneumatic Actuators | | | | | | | | | | | | |
|--|---------------|---------------------------|----------|----|----------------------------|-------|----|----------------------------|-------|----|----|----|
| Actuator | | MK-6811 | | | MK-8811 | | | MK-8911 | | | | |
| Effective Area (stroke) | | 50 Sq. In. (1" Stroke) | | | 100 Sq. In. (1" Stroke) | | | 100 Sq. In. (2" Stroke) | | | | |
| Positive Positioner | | AK-42309-500 | | | | | | | | | | |
| Factory Assembly with Positive Positioner | | Yes | | | Yes | | | Yes | | | | |
| Actuator Code (xxx) | | 602 ^f | | | 802 ^e | | | 812 ^e | | | | |
| Spring Range (psig) | | 5...10 | | | 5...10 | | | 5...10 | | | | |
| Actuator Close-Off Pressure Rating (psi) ^{ab} | | | | | | | | | | | | |
| Supply Air Pressure (psig) | | 15/20 | | 15 | 20 | 15/20 | 15 | 20 | 15/20 | 15 | 20 | |
| Stem Position ^c | | SU | | SD | SD | SU | SD | SD | SU | SD | SD | |
| Valve Assembly | Valve Body | P Code | Size in. | | | | | | | | | |
| VK4-9313-xx2-5-P ^d | VB-9313-0-5-P | -12 | 2½ | 30 | 40 | 91 | 60 | 91 | 125 | - | | |
| | | -13 | 3 | 20 | 27 | 62 | 40 | 62 | | | | |
| | | -14 | 4 | 10 | 14 | 33 | 25 | 33 | | | | 73 |
| VK4-9313-812-5-P ^d | VB-9313-0-5-P | -15 | 5 | - | | | | | | 15 | 20 | 45 |
| | | -16 | 6 | | | | | | | 10 | 13 | 30 |

- a - Close-off ratings for mixing valves: (SU = "A", SD = "B" port). "A" port (SU) ratings equal pressure at port "A" minus pressure at port "B". "B" port (SD) ratings equal pressure at port "B" minus pressure at port "A". Close-off ratings in the table are true only when the indicated supply air pressure is applied to the actuator. A change in air pressure at the actuator alters the actual close-off pressure.
- b - Close-off pressure ratings describe only the differential pressure which the actuator can close-off to standards with adequate seating force. Consult valve body specifications for other limitations.
- c - SU - Stem Up; SD - Stem Down. For piping information refer to the separately available Wiring, Dimensions and Reference document F-28125 from the Exchange Download Center for flow pattern.
- d - Factory valve assemblies are available only with positive positioner.
- e - Includes AV-496 linkage.
- f - Includes AV-495 linkage.

| Optional Input Signal Interface to Pneumatic Actuator | |
|---|---------------------------|
| Input Signal Type | Interface Module Required |
| Two-Position, SPST (Electric) | AL-1xx |
| Two-Position, SPDT Snap Acting (Electric) | AL-1xx |

6. VB-8/9000 Valve and Actuator Assemblies